

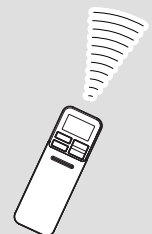
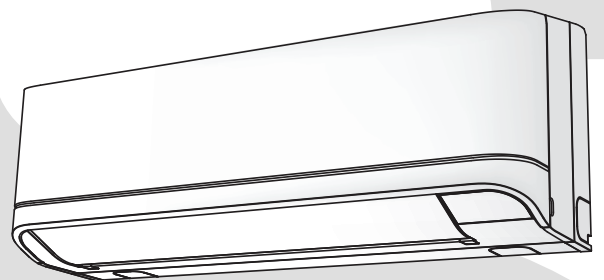
# TOSHIBA

## SERVICE MANUAL

# AIR-CONDITIONER

## SPLIT TYPE

***RAS-M05PKVSG-E***  
***RAS-M07PKVSG-E***



**R32**





**INVERTER**



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## 1. SAFETY PRECAUTIONS

	Read the precautions in this manual carefully before operating the unit.		This appliance is filled with R32. (Flammable Material)
	Information included in the Operation Manual and/or Installation Manual.		Service personnel should be handling this equipment with reference to the Installation Manual.

### For general public use

Power supply cord of outdoor unit shall be more than 1.5 mm<sup>2</sup> (H07RN-F or 60245IEC66) polychloroprene sheathed flexible cord.

- Read this "SAFETY PRECAUTIONS" carefully before servicing.
- The precautions described below include the important items regarding safety. Observe them without fail.
- After the servicing work, perform a trial operation to check for any problem.
- Turn off the main power supply switch (or breaker) before the unit maintenance.

#### ■ Important information regarding the refrigerant used

This product contains fluorinated greenhouse gases covered by the Kyoto Protocol. Do not vent gases into the atmosphere. Refrigerant type: **R32**

GWP<sup>(1)</sup> value: **675\***

<sup>(1)</sup>GWP = global warming potential

The refrigerant quantity is indicated on the unit name plate.

\* This value is based on F gas regulation 517/2014

### CAUTION

#### New Refrigerant Air Conditioner Installation

- **THIS AIR CONDITIONER ADOPTS THE NEW HFC REFRIGERANT (R32) WHICH DOES NOT DESTROY OZONE LAYER.**

R32 refrigerant is apt to be affected by impurities such as water, oxidizing membrane, and oils because the working pressure of R32 refrigerant is approx. 1.6 times of refrigerant R22. Accompanied with the adoption of the new refrigerant, the refrigeration machine oil has also been changed. Therefore, during installation work, be sure that water, dust, former refrigerant, or refrigeration machine oil does not enter into the new type refrigerant R32 air conditioner circuit.

To prevent mixing of refrigerant or refrigerating machine oil, the sizes of connecting sections of charging port on main unit and installation tools are different from those used for the conventional refrigerant units.

Accordingly, special tools are required for the new refrigerant (R32) units. For connecting pipes, use new and clean piping materials with high pressure fittings made for R32 only, so that water and/or dust does not enter. Moreover, do not use the existing piping because there are some problems with pressure fittings and possible impurities in existing piping.

### CAUTION

#### TO DISCONNECT THE APPLIANCE FROM THE MAIN POWER SUPPLY

This appliance must be connected to the main power supply by means of a circuit breaker or a switch with a contact separation of at least 3 mm in all poles.

**DANGER**

- **ASK AN AUTHORIZED DEALER OR QUALIFIED INSTALLATION PROFESSIONAL TO INSTALL/MAINTAIN THE AIR CONDITIONER.**

INAPPROPRIATE SERVICING MAY RESULT IN WATER LEAKAGE, ELECTRIC SHOCK OR FIRE.

- TURN OFF MAIN POWER SUPPLY BEFORE ATTEMPTING ANY ELECTRICAL WORK. MAKE SURE ALL POWER SWITCHES ARE OFF. FAILURE TO DO SO MAY CAUSE ELECTRIC SHOCK.

**DANGER: HIGH VOLTAGE**

The high voltage circuit is incorporated.

Be careful to do the check service, as the electric shock may be caused in case of touching parts on the P.C. board by hand.

- CORRECTLY CONNECT THE CONNECTING CABLE. IF THE CONNECTING CABLE IS INCORRECTLY CONNECTED, ELECTRIC PARTS MAY BE DAMAGED.
- CHECK THAT THE EARTH WIRE IS NOT BROKEN OR DISCONNECTED BEFORE SERVICE AND INSTALLATION. FAILURE TO DO SO MAY CAUSE ELECTRIC SHOCK.
- DO NOT INSTALL NEAR CONCENTRATIONS OF COMBUSTIBLE GAS OR GAS VAPORS. FAILURE TO FOLLOW THIS INSTRUCTION CAN RESULT IN FIRE OR EXPLOSION.
- TO PREVENT THE INDOOR UNIT FROM OVERHEATING AND CAUSING A FIRE HAZARD, PLACE THE UNIT WELL AWAY (MORE THAN 2 M) FROM HEAT SOURCES SUCH AS RADIATORS, HEAT REGISTORS, FURNACE, STOVES, ETC.
- WHEN MOVING THE AIR-CONDITIONER FOR INSTALLATION IN ANOTHER PLACE, BE VERY CAREFUL NOT TO ALLOW THE SPECIFIED REFRIGERANT (R410A) TO BECOME MIXED WITH ANY OTHER GASEOUS BODY INTO THE REFRIGERATION CIRCUIT. IF AIR OR ANY OTHER GAS IS MIXED IN THE REFRIGERANT, THE GAS PRESSURE IN THE REFRIGERATION CIRCUIT WILL BECOME ABNORMALLY HIGH AND IT MAY RESULT IN THE PIPE BURSTING AND POSSIBLE PERSONNEL INJURIES.
- IN THE EVENT THAT THE REFRIGERANT GAS LEAKS OUT OF THE PIPE DURING THE SERVICE WORK AND THE INSTALLATION WORK, IMMEDIATELY LET FRESH AIR INTO THE ROOM. IF THE REFRIGERANT GAS IS HEATED, SUCH AS BY FIRE, GENERATION OF POISONOUS GAS MAY RESULT.

**WARNING**

- Never modify this unit by removing any of the safety guards or bypassing any of the safety interlock switches.
- Do not install in a place which cannot bear the weight of the unit. Personal injury and property damage can result if the unit falls.
- Before doing the electrical work, attach an approved plug to the power supply cord. Also, make sure the equipment is properly earthed.
- Appliance shall be installed in accordance with national wiring regulations. If you detect any damage, do not install the unit. Contact your dealer immediately.
- Do not use any refrigerant different from the one specified for complement or replacement. Otherwise, abnormally high pressure may be generated in the refrigeration cycle, which may result in a failure or explosion of the product or an injury to your body.
- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- Be aware that refrigerants may not contain an odour.
- Do not pierce or burn as the appliance is pressurized. Do not expose the appliance to heat, flame, sparks, or other sources or ignition. Else, it may explode and cause injury or death.



- For R32 model, use pipes, flare nut and tools which is specified for R32 refrigerant. Using of existing (R22) piping, flare nut and tools may cause abnormally high pressure in the refrigerant cycle (piping), and possibly result in explosion and injury.
- Thickness of copper pipes used R32 must be more than 0.8mm. Never use copper pipes thinner than 0.8mm.
- Do not perform flare connection inside a building or dwelling or room, when joining the heat exchanger of indoor unit with interconnection piping. Refrigerant connection inside a building or dwelling or room must be made by brazing or welding. Joint connection of indoor unit by flaring method can only be made at outdoor or at outside of building or dwelling or room. Flare connection may cause gas leak and flammable atmosphere.
- After completion of installation or service, confirm there is no leakage of refrigerant gas. It may generate toxic gas when the refrigerant contacts with fire.
- Appliance and pipe-work shall be installed, operated and stored in a room with a floor area larger than  $A_{\min}$  m<sup>2</sup>. How to get  $A_{\min}$  m<sup>2</sup>:  $A_{\min} = (M / (2.5 \times 0.22759 \times h_0))^2$   
M is the refrigerant charge amount in appliance in kg.  $h_0$  is the installation height of the appliance in m: 0.6 m for floor standing/1.8 m for wall mounted/1.0 m for window mounted/2.2 m for ceiling mounted (For these units recommend installation height 2.5 m.).
- Comply with national gas regulations.

### CAUTION

- Exposure of unit to water or other moisture before installation could result in electric shock. Do not store it in a wet basement or expose to rain or water.
- After unpacking the unit, examine it carefully for possible damage.
- Do not install the unit at place where leakage of flammable gas may occur. In case gas leaks and accumulates at surrounding of the unit, it may cause of fire.
- Do not install in a place that can increase the vibration of the unit. Do not install in a place that can amplify the noise level of the unit or where noise and discharged air might disturb neighbors.
- To avoid personal injury, be careful when handling parts with sharp edges.
- Please read this installation manual carefully before installing the unit. It contains further important instructions for proper installation.
- The manufacturer shall not assume any liability for the damage caused by not observing the description of this manual.

#### For Reference:

If a heating operation would be continuously performed for a long time under the condition that the outdoor temperature is 0°C or lower, drainage of defrosted water may be difficult due to freezing of the bottom plate, resulting in a trouble of the cabinet or fan.

It is recommended to procure an antifreeze heater locally for a safe installation of the air conditioner.

For details, contact the dealer.

## 2. SPECIFICATIONS

### 2-1. Specification

Unit model		Indoor		RAS-M05PKVSG-E		RAS-M07PKVSG-E		
		Outdoor		*1				
Cooling capacity		(kW)		1.50		2.00		
Cooling capacity range		(kW)		*1				
Heating capacity		(kW)		2.00		2.50		
Heating capacity range		(kW)		*1				
Power supply		1Ph/50Hz/220-240V						
Electric characteristic	Indoor	Operation mode		<b>Cooling</b>	<b>Heating</b>	<b>Cooling</b>	<b>Heating</b>	
		Running current	(A)	0.19-0.17	0.19-0.17	0.22-0.20	0.22-0.20	
		Power consumption	(W)	25	25	30	30	
		Power factor	(%)	60	60	62	62	
	Outdoor	Operation mode		<b>Cooling</b>	<b>Heating</b>	<b>Cooling</b>	<b>Heating</b>	
		Running current	(A)	*1		*1		
		Power consumption	(W)	*1		*1		
		Power factor	(%)	*1		*1		
Starting current		(A)	*1		*1			
COP (Cooling / Heating)				*1		*1		
Operating noise	Indoor	High	(Cooling / Heating)	(dB-A)	37/37		38/38	
		Medium	(Cooling / Heating)	(dB-A)	30/30		31/31	
		Low	(Cooling / Heating)	(dB-A)	22/22		23/23	
	Outdoor	(Cooling / Heating)		(dB-A)	*1		*1	
Indoor unit	Unit model		RAS-M05PKVSG-E		RAS-M07PKVSG-E			
	Dimension	Height	(mm)	293		293		
		Width	(mm)	798		798		
		Depth	(mm)	230		230		
	Net weight	(kg)		9		9		
	Fan motor output	(W)		25		25		
	Air flow rate		(Cooling / Heating)	(m <sup>3</sup> / min)	8.5/8.7		8.7/8.9	
Outdoor unit	Unit model		*1					
	Dimension	Height	(mm)	*1				
		Width	(mm)	*1				
		Depth	(mm)	*1				
	Net weight	(kg)		*1				
	Compressor	Motor output		(W)		*1		
		Type		*1				
		Model		*1				
	Fan motor output		(W)		*1			
Air flow rate		(Cooling / Heating)	(m <sup>3</sup> / min)	*1				
Piping connection	Type		Flare connection					
	Indoor unit	Liquid side	(mm)	∅6.35				
		Gas side	(mm)	∅9.52				
	Outdoor unit	Liquid side	(mm)	*1				
		Gas side	(mm)	*1				
	Maximum length		(m)		*1			
	Maximum charge-less length		(m)		*1			
	Maximum height difference		(m)		*1			
Refrigerant	Name of refrigerant		R32 / R410a					
	Weight		(kg)		*1			
Wiring connection	Power supply		*1					
	Interconnection		4 Wires: Includes earth					
Usable temperature range	Indoor	(Cooling / Heating)	(°C)	21-32/0-28				
	Outdoor	(Cooling / Heating)	(C)	*1				
Accessory	Indoor unit	Installation plate		1				
		Wireless remote controller		1				
		Batteries		2				
		Remote controller holder		1				
		Toshiba IAQ filter		1				
		Mounting screw		6(∅4x25L)				
		Remote controller holder Flat head wood screw		2(∅3.1x16L)				
		Installation manual		1				
		Owner's manual		1				

\*1 : Refer to the service manual of the multi outdoor unit to be combined.

**Note)**

The specification may be subject to change without notice for purpose of improvement.

### 3. REFRIGERANT R32

This air conditioner adopts the new refrigerant HFC (R32) which does not damage the ozone layer.

The next section describes the precautions for air conditioner using the new refrigerant. Conforming to contents of the next section together with the general cautions included in this manual, perform the correct and safe work.

#### 3-1. Safety During Installation/Service

The basic installation servicing work procedures are the same as conventional R410A models.

As R32's pressure is about 1.6 times higher than that of R22, improper installation/servicing may cause a serious trouble. By using tools and materials exclusive for R32, it is necessary to carry out installation/servicing safely while taking the following precautions into consideration.

1. Never use refrigerant other than R32 in an air conditioner which is designed to operate with R32. If other refrigerant than R32 is mixed, pressure in the refrigeration cycle becomes abnormally high, and it may cause personal injury, etc. by a rupture.
2. Confirm the used refrigerant name, and use tools and materials exclusive for the refrigerant. The refrigerant name R32 is indicated on the visible place of the outdoor unit of the air conditioner using R32 as refrigerant. To prevent mischarging, the diameter of the service port differs from that of R22. R32 and other HFCs are heavier than air, and therefore they are inclined to settle near the floor surface. If the gas fills up the room or the bottom part of a room, it may also cause oxygen deficiency and may reach its combustion concentration.  
**In order to prevent oxygen deficiency and R32 combustion, keep the room well-ventilated for a healthy work environment.**  
In particular, using HFCs in a basement room or confined area creates a higher risk; be sure to furnish the room with local exhaust ventilation. If a refrigerant leak is confirmed in a room an inadequately ventilated location, do not use a flame until the area has been ventilated appropriately and the work environment has been improved.  
**The same applies in case of brazing, ensure appropriate ventilation to prevent oxygen deficiency and R32 combustion.**  
Check that there are no dangerous or combustible items nearby, and ensure a fire extinguisher is close at hand.  
Keep a sufficient distance away from causes of fire (ignition sources) such as gas-burning equipment and electric heaters in places where installation, repairs, or similar work on air-conditioning equipment is performed.
3. If a refrigeration gas leakage occurs during installation/servicing, be sure to ventilate fully. If the refrigerant gas comes into contact with fire, a poisonous gas may occur.
4. When installing or removing an air conditioner, do not allow air moisture dust or oil to remain in the refrigeration cycle. Otherwise, pressure in the refrigeration cycle may become abnormally high so that a rupture or personal injury may be caused.
5. After completion of installation work, check to make sure that there is no refrigeration gas leakage. If the refrigerant gas leaks into the room, coming into contact with fire in the fan-driven heater, space heater, etc., a poisonous gas may occur
6. When an air conditioning system charged with a large volume of refrigerant is installed in a small room, it is necessary to exercise care so that, even when refrigerant leaks, its concentration does not exceed the marginal level. If the refrigerant gas leakage occurs and its concentration exceeds the marginal level, an oxygen starvation accident may result.
7. Be sure to carry out installation or removal according to the installation manual. Improper installation may cause refrigeration trouble, water leakage, electric shock, fire, etc.
8. Unauthorized modifications to the air conditioner may be dangerous. If a breakdown occurs please call a qualified air conditioner technician or electrician. Improper repair's may result in water leakage, electric shock and fire, etc.

#### 3-2. Refrigerant Piping Installation

##### 3-2-1. Piping Materials and Joints Used

For the refrigerant piping installation, copper pipes and joints are mainly used. Copper pipes and joints suitable for the refrigerant must be chosen and installed. Furthermore, it is necessary to use clean copper pipes and joints whose interior surfaces are less affected by contaminants.

##### 1. Copper Pipes

It is necessary to use seamless copper pipes which are made of either copper or copper alloy and it is desirable that the amount of residual oil is less than 40 mg/10 m. Do not use copper pipes having a collapsed, deformed or discolored portion (especially on the interior surface).

Otherwise, the expansion valve or capillary tube may become blocked with contaminants.

As an air conditioner using R32 incurs pressure higher than when using R22, it is necessary to choose adequate materials.

Thicknesses of copper pipes used with R32 are as shown in Table 3-2-1. Never use copper pipes thinner than 0.8 mm even when it is available on the market.

**Table 3-2-1 Thicknesses of annealed copper pipes**

		Thickness (mm)	
Nominal diameter	Outer diameter (mm)	R32(R410A)	R22
1/4	6.35	0.80	0.80
3/8	9.52	0.80	0.80
1/2	12.70	0.80	0.80
5/8	15.88	1.00	1.00

## 2. Joints

For copper pipes, flare joints or socket joints are used. Prior to use, be sure to remove all contaminants.

### a) Flare Joints

Flare joints used to connect the copper pipes cannot be used for pipings whose outer diameter exceeds 20 mm. In such a case, socket joints can be used.

Sizes of flare pipe ends, flare joint ends and flare nuts are as shown in Tables 3-2-3 to 3-2-6 below.

### b) Socket Joints

Socket joints are such that they are brazed for connections, and used mainly for thick pipings whose diameter is larger than 20 mm.

Thicknesses of socket joints are as shown in Table 3-2-2.

**Table 3-2-2 Minimum thicknesses of socket joints**

Nominal diameter	Reference outer diameter of copper pipe jointed (mm)	Minimum joint thickness (mm)
1/4	6.35	0.50
3/8	9.52	0.60
1/2	12.70	0.70
5/8	15.88	0.80

## 3-2-2. Processing of Piping Materials

When performing the refrigerant piping installation, care should be taken to ensure that water or dust does not enter the pipe interior, that no other oil than lubricating oils used in the installed air-water heat pump is used, and that refrigerant does not leak. When using lubricating oils in the piping processing, use such lubricating oils whose water content has been removed. When stored, be sure to seal the container with an airtight cap or any other cover.

### 1. Flare processing procedures and precautions

#### a) Cutting the Pipe

By means of a pipe cutter, slowly cut the pipe so that it is not deformed.

#### b) Removing Burrs and Chips

If the flared section has chips or burrs, refrigerant leakage may occur.

Carefully remove all burrs and clean the cut surface before installation.

#### c) Insertion of Flare Nut

d) Flare Processing

Make certain that a clamp bar and copper pipe have been cleaned.

By means of the clamp bar, perform the flare processing correctly.

Use either a flare tool for R32 or conventional flare tool.

Flare processing dimensions differ according to the type of flare tool. When using a conventional flare tool, be sure to secure "dimension A" by using a gauge for size adjustment.

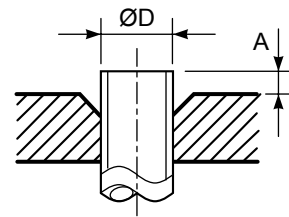


Fig. 3-2-1 Flare processing dimensions

Table 3-2-3 Dimensions related to flare processing for R32(R410A)

Nominal diameter	Outer diameter (mm)	Thickness (mm)	A (mm)		
			Flare tool for R32 clutch type	Conventional flare tool	
				Clutch type	Wing nut type
1/4	6.35	0.8	0 to 0.5	1.0 to 1.5	1.5 to 2.0
3/8	9.52	0.8	0 to 0.5	1.0 to 1.5	1.5 to 2.0
1/2	12.70	0.8	0 to 0.5	1.0 to 1.5	2.0 to 2.5
5/8	15.88	1.0	0 to 0.5	1.0 to 1.5	2.0 to 2.5

Table 3-2-4 Dimensions related to flare processing for R22

Nominal diameter	Outer diameter (mm)	Thickness (mm)	A (mm)		
			Flare tool for R22 clutch type	Conventional flare tool	
				Clutch type	Wing nut type
1/4	6.35	0.8	0 to 0.5	0.5 to 1.0	1.0 to 1.5
3/8	9.52	0.8	0 to 0.5	0.5 to 1.0	1.0 to 1.5
1/2	12.70	0.8	0 to 0.5	0.5 to 1.0	1.5 to 2.0
5/8	15.88	1.0	0 to 0.5	0.5 to 1.0	1.5 to 2.0

Table 3-2-5 Flare and flare nut dimensions for R32(R410A)

Nominal diameter	Outer diameter (mm)	Thickness (mm)	Dimension (mm)				Flare nut width (mm)
			A	B	C	D	
1/4	6.35	0.8	9.1	9.2	6.5	13	17
3/8	9.52	0.8	13.2	13.5	9.7	20	22
1/2	12.70	0.8	16.6	16.0	12.9	23	26
5/8	15.88	1.0	19.7	19.0	16.0	25	29

Table 3-2-6 Flare and flare nut dimensions for R22

Nominal diameter	Outer diameter (mm)	Thickness (mm)	Dimension (mm)				Flare nut width (mm)
			A	B	C	D	
1/4	6.35	0.8	9.0	9.2	6.5	13	17
3/8	9.52	0.8	13.0	13.5	9.7	20	22
1/2	12.70	0.8	16.2	16.0	12.9	20	24
5/8	15.88	1.0	19.7	19.0	16.0	23	27
3/4	19.05	1.0	23.3	24.0	19.2	34	36

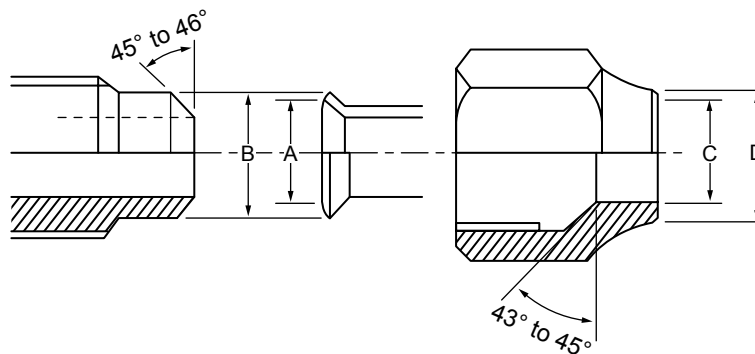


Fig. 3-2-2 Relations between flare nut and flare seal surface

## 2. Flare Connecting Procedures and Precautions

- Make sure that the flare and union portions do not have any scar or dust, etc.
- Correctly align the processed flare surface with the union axis.
- Tighten the flare with designated torque by means of a torque wrench. The tightening torque for R32 is the same as that for conventional R22. Incidentally, when the torque is weak, the gas leakage may occur. When it is strong, the flare nut may crack and may be made non-removable. When choosing the tightening torque, comply with values designated by manufacturers. Table 3-2-7 shows reference values.

### NOTE :

When applying oil to the flare surface, be sure to use oil designated by the manufacturer. If any other oil is used, the lubricating oils may deteriorate and cause the compressor to burn out.

Table 3-2-7 Tightening torque of flare for R32(R410A) [Reference values]

Nominal diameter	Outer diameter (mm)	Tightening torque N•m (kgf•cm)	Tightening torque of torque wrenches available on the market N•m (kgf•cm)
1/4	6.35	14 to 18 (140 to 180)	16 (160), 18 (180)
3/8	9.52	33 to 42 (330 to 420)	42 (420)
1/2	12.70	50 to 62 (500 to 620)	55 (550)
5/8	15.88	63 to 77 (630 to 770)	65 (650)

### 3-3. Tools

#### 3-3-1. Required Tools

The service port diameter of packed valve of the outdoor unit in the air-water heat pump using R32 is changed to prevent mixing of other refrigerant. To reinforce the pressure-resisting strength, flare processing dimensions and opposite side dimension of flare nut (For Ø12.7 copper pipe) of the refrigerant piping are lengthened.

The used refrigerating oil is changed, and mixing of oil may cause a trouble such as generation of sludge, clogging of capillary, etc. Accordingly, the tools to be used are classified into the following three types.

1. Tools exclusive for R32 (Those which cannot be used for conventional refrigerant (R22))
2. Tools exclusive for R32, but can be also used for conventional refrigerant (R22)
3. Tools commonly used for R32 and for conventional refrigerant (R22)

The table below shows the tools exclusive for R32 and their interchangeability.

#### Tools exclusive for R32 (The following tools for R410A are required.)

Tools whose specifications are changed for R32 and their interchangeability

No.	Used tool	Usage	R32(R410A) air-water heat pump installation		Conventional air-water heat pump installation
			Existence of new equipment for R32	Whether conven- tional equipment can be used	Whether new equipment can be used with conventional refrigerant
1	Flare tool	Pipe flaring	Yes	*(Note 1)	○
2	Copper pipe gauge for adjusting projection margin	Flaring by conventional flare tool	Yes	*(Note 1)	*(Note 1)
3	Torque wrench (For Ø12.7)	Connection of flare nut	Yes	×	×
4	Gauge manifold	Evacuating, refrigerant charge, run check, etc.	Yes	×	×
5	Charge hose				
6	Vacuum pump adapter	Vacuum evacuating	Yes	×	○
7	Electronic balance for refrigerant charging	Refrigerant charge	Yes	×	○
8	Leakage detector	Gas leakage check	Yes	×	○

**(Note 1)** When flaring is carried out for R32(R410A) using the conventional flare tools, adjustment of projection margin is necessary. For this adjustment, a copper pipe gauge, etc. are necessary.

#### General tools (Conventional tools can be used.)

In addition to the above exclusive tools, the following equipments which serve also for R22 are necessary as the general tools.

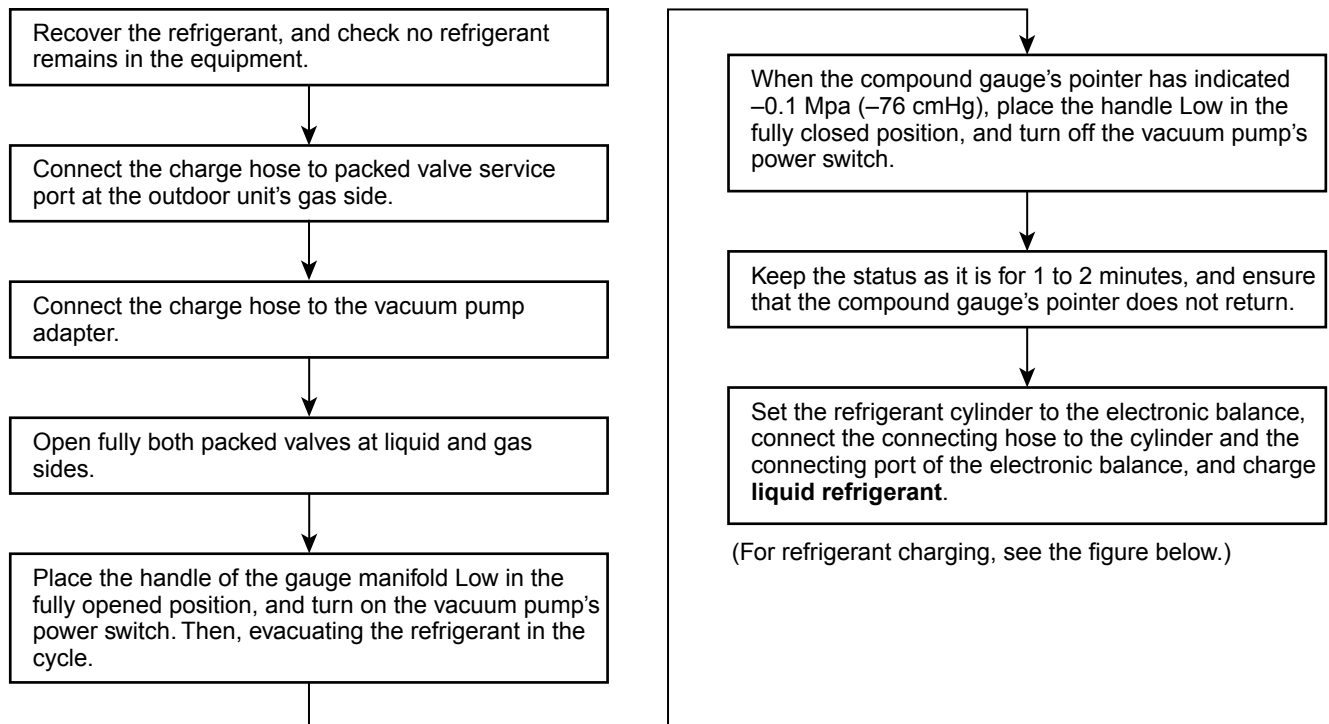
- |  |                             |   |
|--|-----------------------------|---|
| 1. Vacuum pump<br>Use vacuum pump by attaching<br>vacuum pump adapter. | 4. Reamer                   | 9. Hole core drill (Ø65)                  |
| 2. Torque wrench (For Ø6.35, Ø9.52)                                    | 5. Pipe bender              | 10. Hexagon wrench<br>(Opposite side 4mm) |
| 3. Pipe cutter   | 6. Level vial               | 11. Tape measure                          |
|  | 7. Screwdriver (+, -)       | 12. Metal saw                             |
|  | 8. Spanner or Monkey wrench |   |

Also prepare the following equipments for other installation method and run check.

- |                |                                 |
|----------------|---------------------------------|
| 1. Clamp meter | 3. Insulation resistance tester |
| 2. Thermometer | 4. Electroscop                  |

### 3-4. Recharging of Refrigerant

When it is necessary to recharge refrigerant, charge the specified amount of new refrigerant according to the following steps.



1. Never charge refrigerant exceeding the specified amount.
2. If the specified amount of refrigerant cannot be charged, charge refrigerant **bit by bit** in COOL mode.
3. Do not carry out additional charging.

When additional charging is carried out if refrigerant leaks, the refrigerant composition changes in the refrigeration cycle, that is characteristics of the air conditioner changes, refrigerant exceeding the specified amount is charged, and working pressure in the refrigeration cycle becomes abnormally high pressure, and may cause a rupture or personal injury.

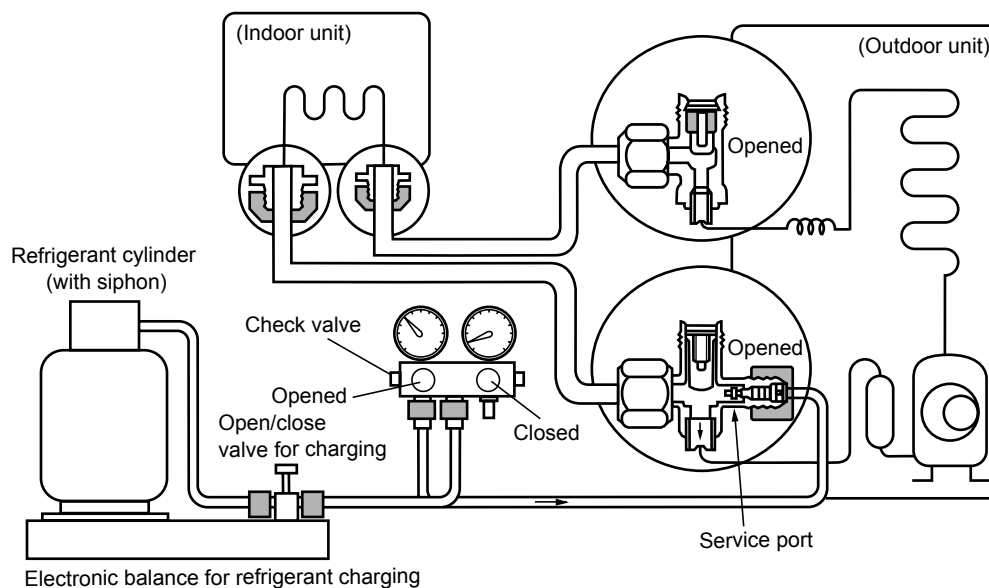


Fig. 3-4-1 Configuration of refrigerant charging



1. Be sure to make setting so that **liquid** can be charged.
2. When using a cylinder equipped with a siphon, liquid can be charged without turning it upside down.

Accordingly, when charging refrigerant from the refrigerant cylinder to the equipment, charge it turning the cylinder upside down if cylinder is not equipped with siphon.

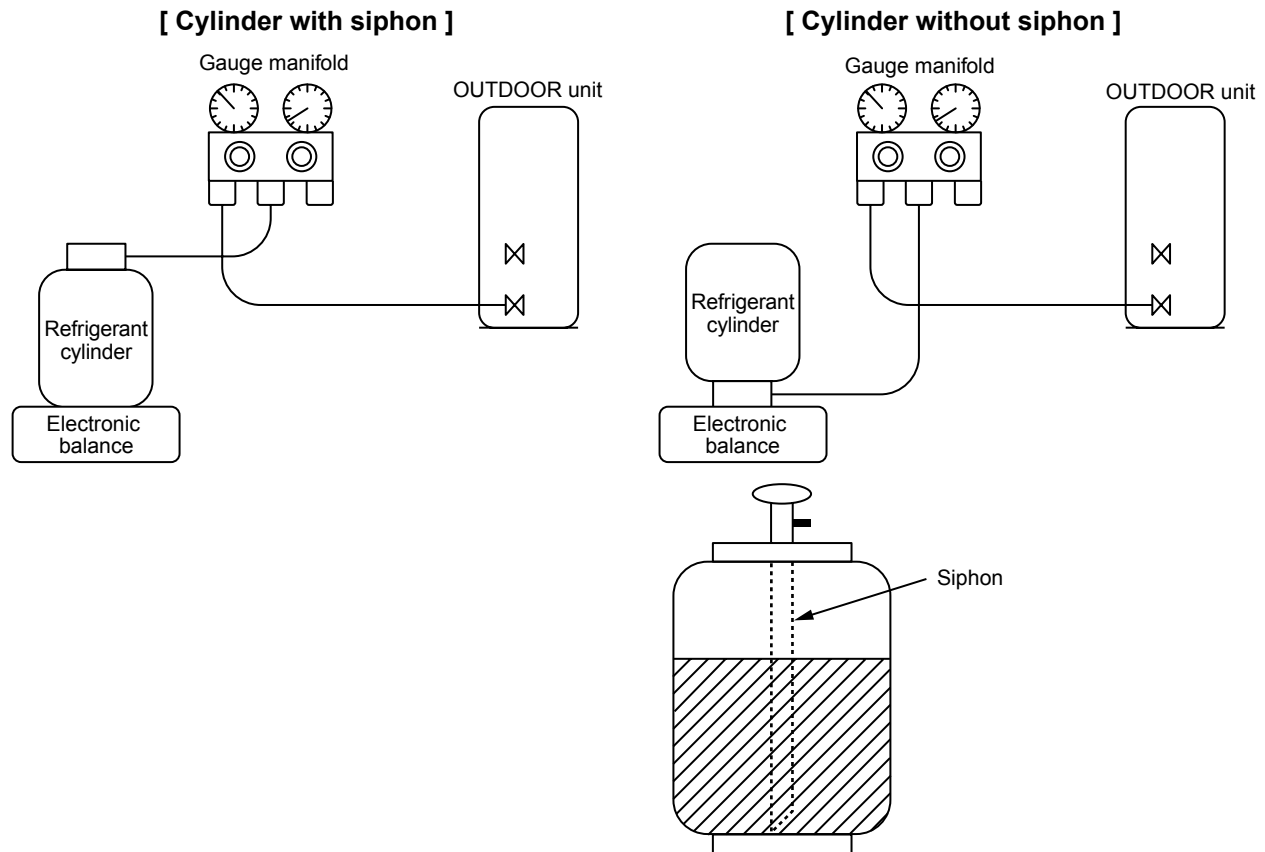


Fig. 3-4-2

### 3-5. Brazing of Pipes

#### 3-5-1. Materials for Brazing

##### 1. Silver brazing filler

Silver brazing filler is an alloy mainly composed of silver and copper. It is used to join iron, copper or copper alloy, and is relatively expensive though it excels in solderability.

##### 2. Phosphor bronze brazing filler

Phosphor bronze brazing filler is generally used to join copper or copper alloy.

##### 3. Low temperature brazing filler

Low temperature brazing filler is generally called solder, and is an alloy of tin and lead. Since it is weak in adhesive strength, do not use it for refrigerant pipes.

1. Phosphor bronze brazing filler tends to react with sulfur and produce a fragile compound water solution, which may cause a gas leakage. Therefore, use any other type of brazing filler at a hot spring resort, etc., and coat the surface with a paint.
2. When performing brazing again at time of servicing, use the same type of brazing filler.

#### 3-5-2. Flux

##### 1. Reason why flux is necessary

- By removing the oxide film and any foreign matter on the metal surface, it assists the flow of brazing filler.
- In the brazing process, it prevents the metal surface from being oxidized.
- By reducing the brazing filler's surface tension, the brazing filler adheres better to the treated metal.

**2. Characteristics required for flux**

- Activated temperature of flux coincides with the brazing temperature.
- Due to a wide effective temperature range, flux is hard to carbonize.
- It is easy to remove slag after brazing.
- The corrosive action to the treated metal and brazing filler is minimum.
- It excels in coating performance and is harmless to the human body.

As the flux works in a complicated manner as described above, it is necessary to select an adequate type of flux according to the type and shape of treated metal, type of brazing filler and brazing method, etc.

**3. Types of flux**

• **Noncorrosive flux**

Generally, it is a compound of borax and boric acid.

It is effective in case where the brazing temperature is higher than 800°C.

• **Activated flux**

Most of fluxes generally used for silver brazing are this type.

It features an increased oxide film removing capability due to the addition of compounds such as potassium fluoride, potassium chloride and sodium fluoride to the borax-boric acid compound.

**4. Piping materials for brazing and used brazing filler/flux**

Piping material	Used brazing filler	Used flux
Copper - Copper	Phosphor copper	Do not use
Copper - Iron	Silver	Paste flux
Iron - Iron	Silver	Vapor flux

1. Do not enter flux into the refrigeration cycle.
2. When chlorine contained in the flux remains within the pipe, the lubricating oil deteriorates. Therefore, use a flux which does not contain chlorine.
3. When adding water to the flux, use water which does not contain chlorine (e.g. distilled water or ion-exchange water).
4. Remove the flux after brazing.

**3-5-3. Brazing**

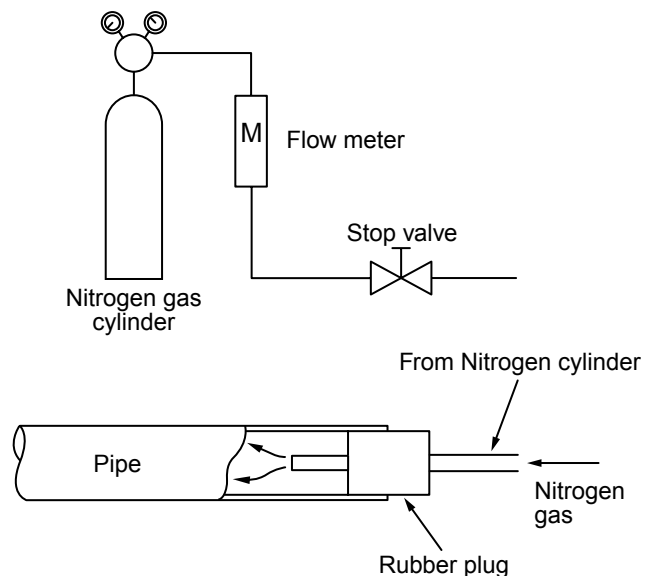
As brazing work requires sophisticated techniques, experiences based upon a theoretical knowledge, it must be performed by a person qualified.

In order to prevent the oxide film from occurring in the pipe interior during brazing, it is effective to proceed with brazing while letting dry Nitrogen gas (N<sub>2</sub>) flow.

**Never use gas other than Nitrogen gas.**

**1. Brazing method to prevent oxidation**

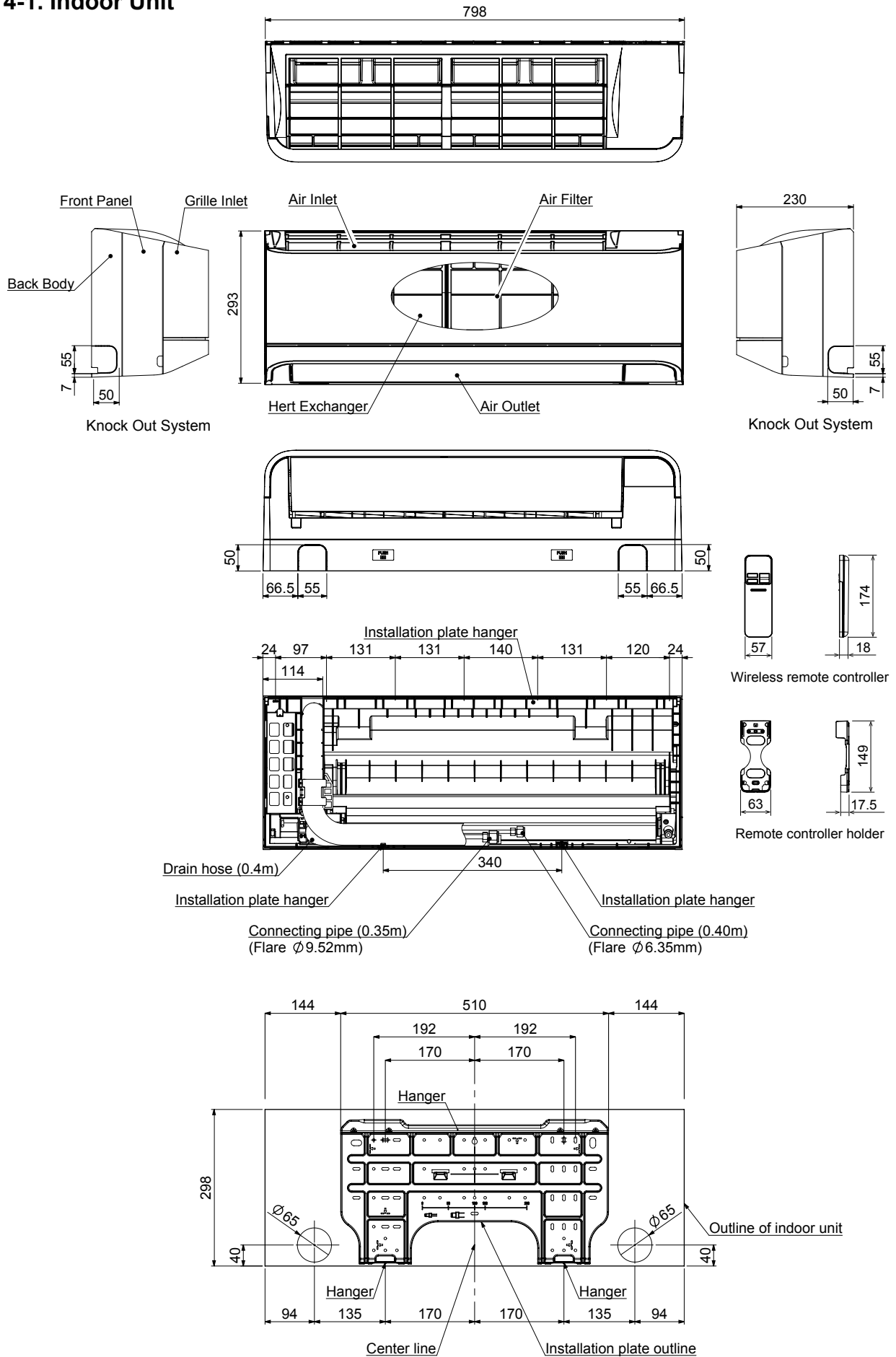
- 1) Attach a reducing valve and a flow-meter to the Nitrogen gas cylinder.
- 2) Use a copper pipe to direct the piping material, and attach a flow-meter to the cylinder.
- 3) Apply a seal onto the clearance between the piping material and inserted copper pipe for Nitrogen in order to prevent backflow of the Nitrogen gas.
- 4) When the Nitrogen gas is flowing, be sure to keep the piping end open.
- 5) Adjust the flow rate of Nitrogen gas so that it is lower than 0.05 m<sup>3</sup>/Hr or 0.02 MPa (0.2kgf/cm<sup>2</sup>) by means of the reducing valve.
- 6) After performing the steps above, keep the Nitrogen gas flowing until the pipe cools down to a certain extent (temperature at which pipes are touchable with hands).
- 7) Remove the flux completely after brazing.



**Fig. 3-5-1 Prevention of oxidation during brazing**

### 4. CONSTRUCTION VIEWS

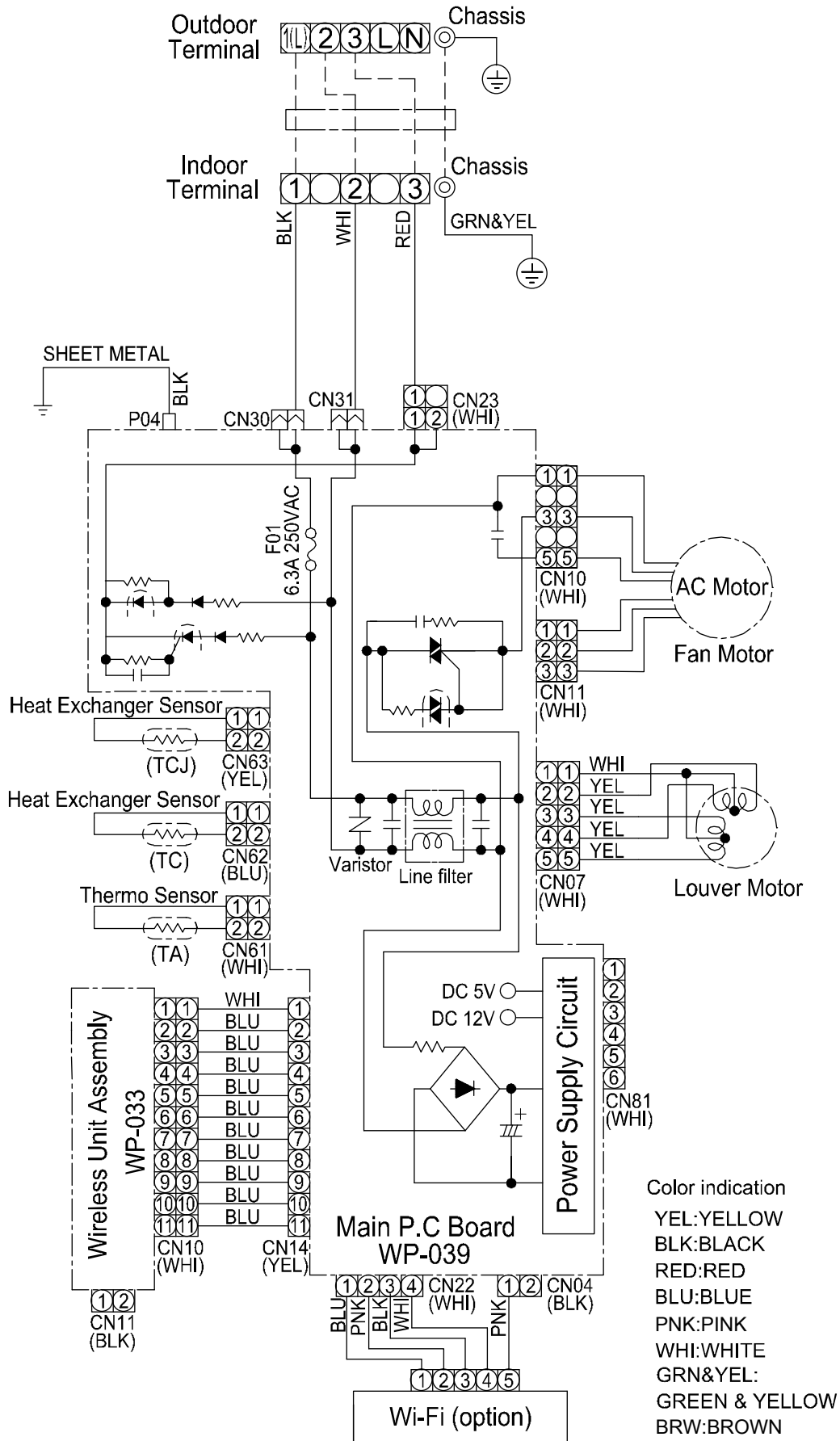
#### 4-1. Indoor Unit



### 5. WIRING DIAGRAM

RAS-M05PKVSG-E

RAS-M07PKVSG-E



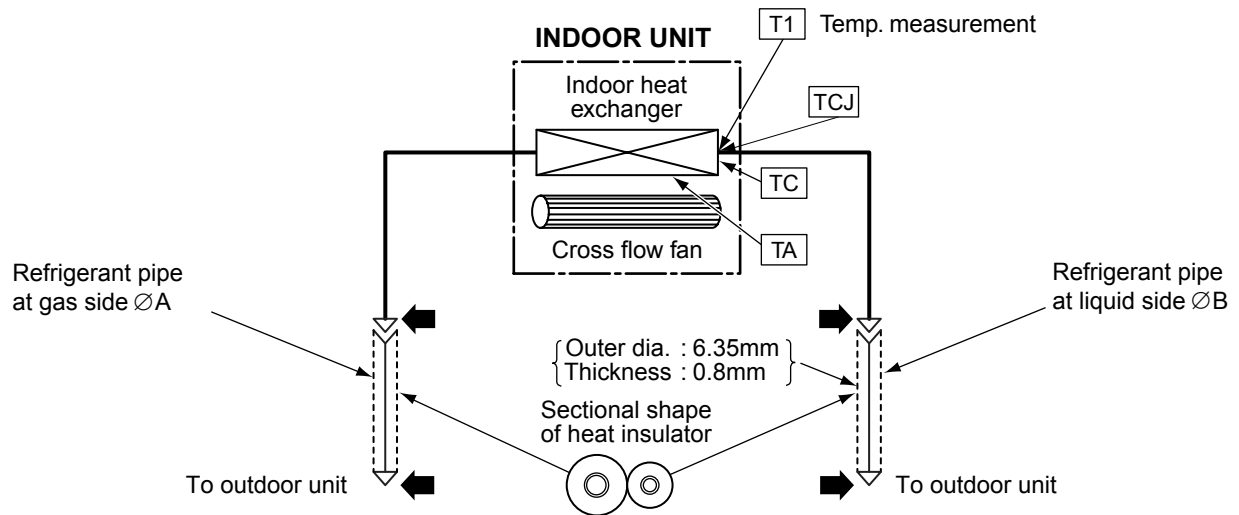
## 6. SPECIFICATIONS OF ELECTRICAL PARTS

### 6-1. Indoor Unit

No.	Parts name	Type	Specification
1	Fan Motor (for indoor)	SJM-240-25	AC 220~240V, 25W
2	Room temp. sensor (TA-sensor)	(-)	10k $\Omega$ at 25°C
3	Heat exchanger temp. sensor (TC-sensor)	(-)	10k $\Omega$ at 25°C
4	Heat exchanger temp. sensor (TCJ-sensor)	(-)	10k $\Omega$ at 25°C
5	Louver motor	24BYJ48-ST	Output (Rated) 4 phase, DC12V

## 7. REFRIGERANT CYCLE DIAGRAM

### 7-1. Refrigerant Cycle Diagram

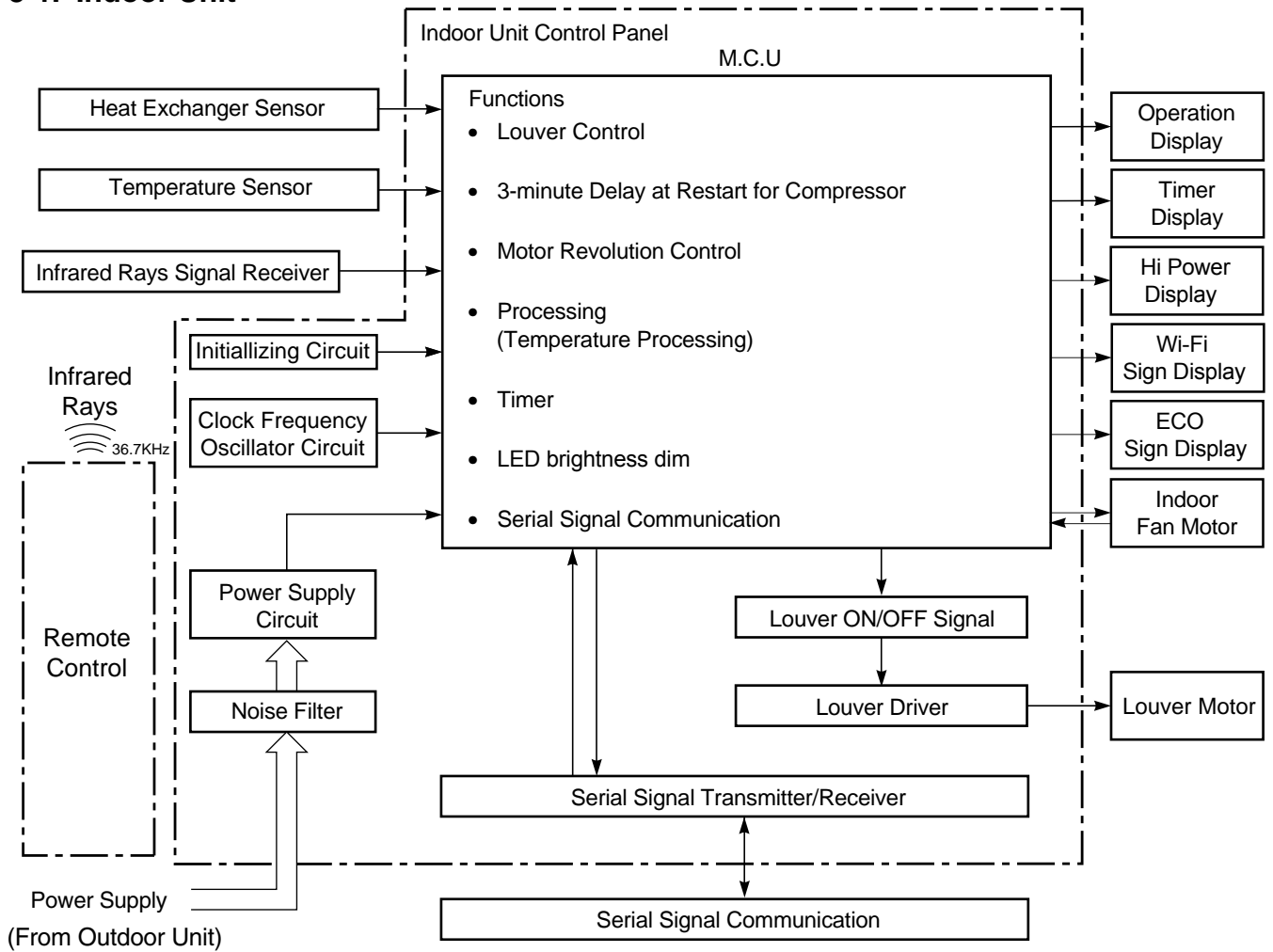


**Dimension table**

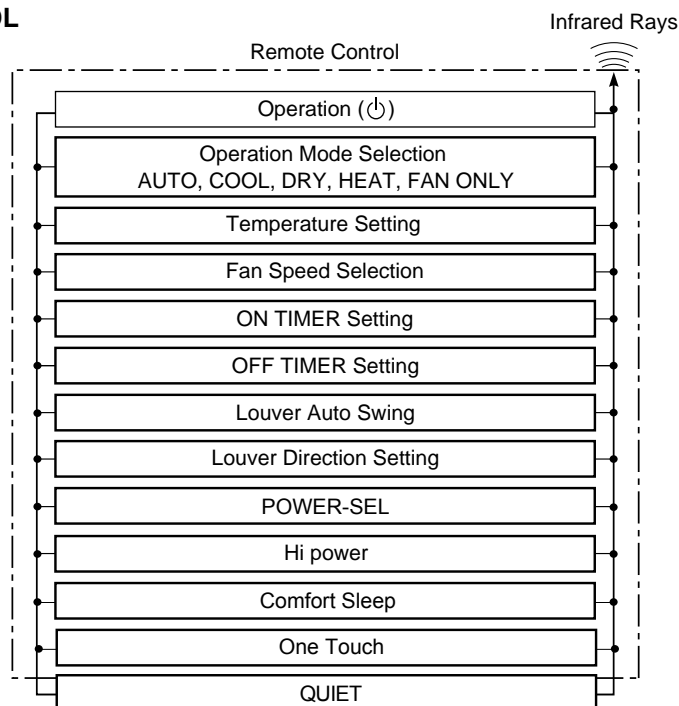
Indoor unit	Outer diameter of refrigerant pipe (mm)	
	Gas side $\varnothing A$	Liquid side $\varnothing B$
RAS-M05PKVSG-E RAS-M07PKVSG-E	9.52	6.35

## 8. CONTROL BLOCK DIAGRAM

### 8-1. Indoor Unit



### REMOTE CONTROL



## 9. OPERATION DESCRIPTION

### 9-1. Outline of Air Conditioner Control

This air conditioner is a capacity-variable type air conditioner. Its system can control the speed of compressor motor according to load. The drive circuit for the indoor motor is mounted in the indoor unit. The drive circuits for outdoor motor and compressor are mounted in the outdoor unit.

The entire air conditioner is mainly controlled by the indoor unit controller. The indoor unit controller drives the indoor fan motor based upon command sent from the remote controller. Moreover, it also determines required speed of compressor motor and then transfers the operation command to the outdoor unit controller.

The outdoor unit controller receives operation command from the indoor unit and controls revolution speed of the compressor motor.

The outdoor unit controller controls speed of compressor motor by controlling output voltage of the inverter and switching timing of supply power (current transfer timing), so that compressor motor operates according to the operation command. And then, the outdoor unit controller transfers the operating status back to the indoor unit controller.

**As the compressor adopts four-pole brushless DC motor, the frequency of the supply power from inverter to compressor is two-times cycles of the actual number of revolution.**

#### 1. Role of indoor unit controller

The indoor unit controller judges the operation commands from the remote controller and assumes the following functions.

- Judgment of suction air temperature of the indoor heat exchanger by using the indoor temp. sensor. (TA sensor)
- Judgment of the indoor heat exchanger temperature by using heat exchanger sensor (TC sensor) (Prevent-freezing control, etc.)
- Louver motor control
- Indoor fan motor operation control
- LED (Light Emitting Diode) display control
- Transferring of operation command signal (Serial signal) to the outdoor unit
- Reception of information of operation status (Serial signal including outside temp. data) from the outdoor unit and judgment/display of error

#### 2. Role of outdoor unit controller

Receiving the operation command signal (Serial signal) from the indoor unit controller, the outdoor unit performs compressor operation control as followed to judgment of serial signal from indoor side.

- Detection of inverter input current and current release operation
- Over-current detection and prevention operation to IGBT module (Compressor stop function)
- Compressor and outdoor fan stop function when serial signal is off (when the serial signal does not reach the board assembly of outdoor control by trouble of the signal system)
- Transferring of operation information (Serial signal) from outdoor unit controller to indoor unit controller
- Detection of outdoor temperature and operation revolution control
- Defrost control in heating operation (Temp. measurement by outdoor heat exchanger and control for 4-way valve and outdoor fan)

#### 3. Contents of operation command signal (Serial signal) from indoor unit controller to outdoor unit controller

The following three types of signals are sent from the indoor unit controller.

- Operation mode set on the remote controller
- Compressor revolution command signal defined by indoor temperature and set temperature (Correction along with variation of room temperature and correction of indoor heat exchanger temperature are added.)
- Temperature of indoor heat exchanger
- For these signals ([Operation mode] and [Compressor revolution] indoor heat exchanger temperature), the outdoor unit controller monitors the input current to the inverter, and performs the followed operation within the range that current does not exceed the allowable value.

#### 4. Contents of operation command signal (Serial signal) from outdoor unit controller to indoor unit controller

The following signals are sent from the outdoor unit controller.

- The current operation mode
  - The current compressor revolution
  - Outdoor temperature
  - Existence of protective circuit operation
- For transferring of these signals, the indoor unit controller monitors the contents of signals, and judges existence of trouble occurrence. Contents of judgment are described below.
- Whether distinction of the current operation status meets to the operation command signal
  - Whether protective circuit operates
- When no signal is received from the outdoor unit controller, it is assumed as a trouble.



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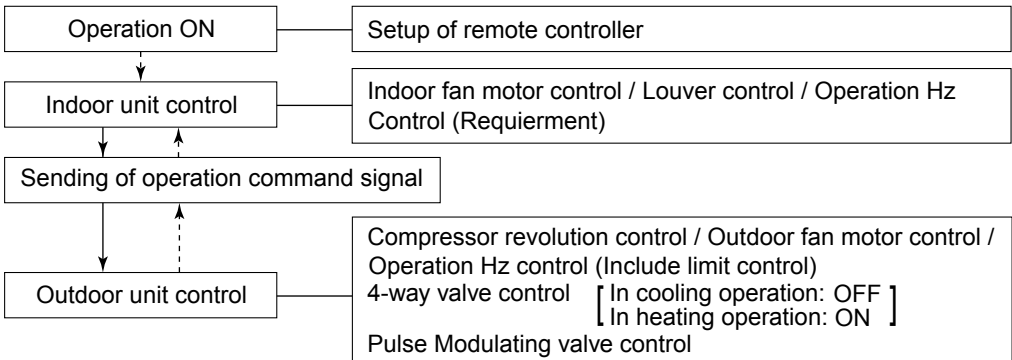
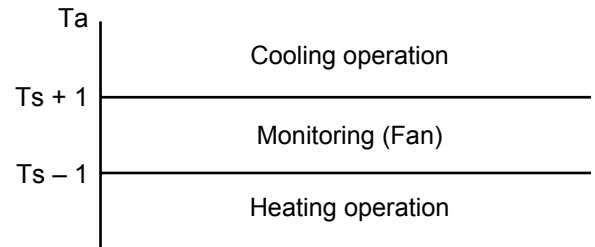
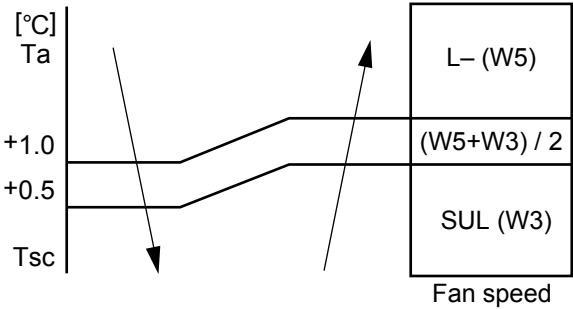
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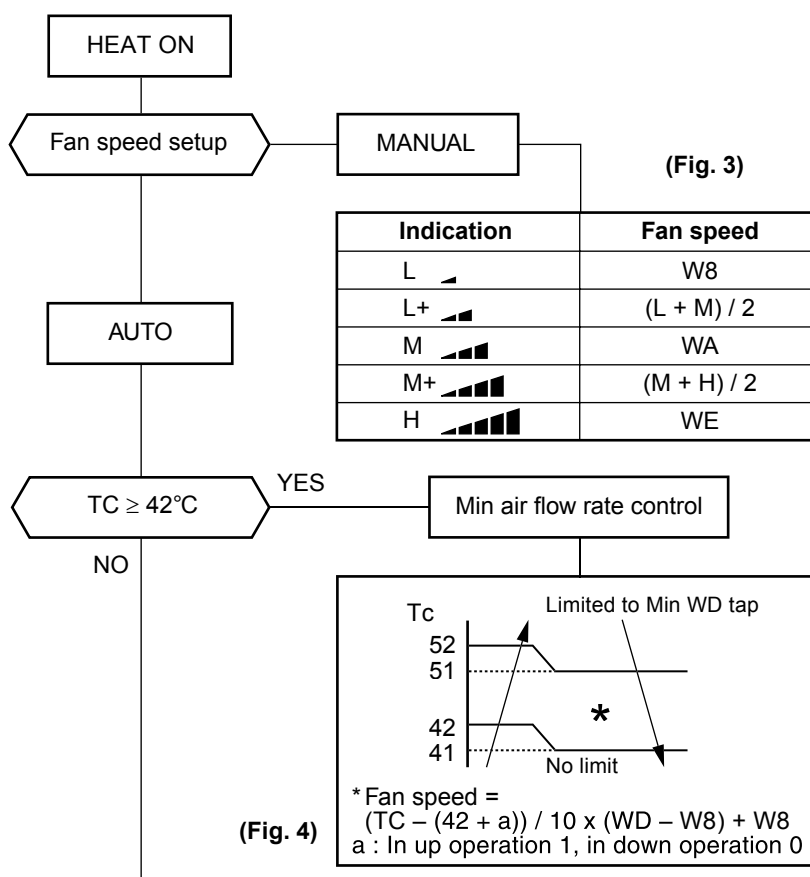
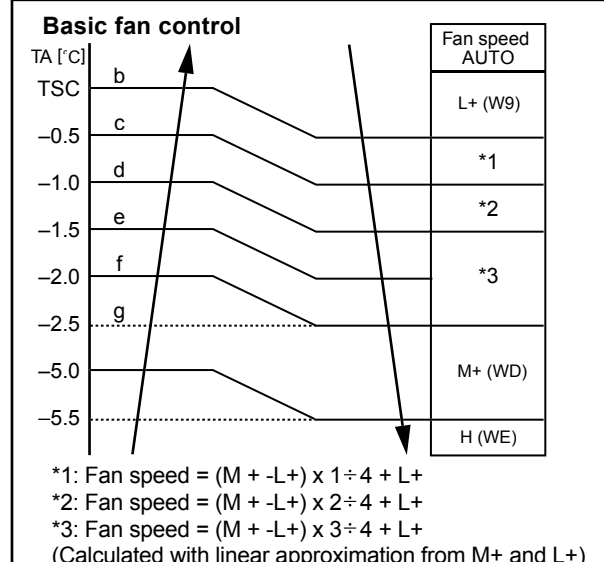
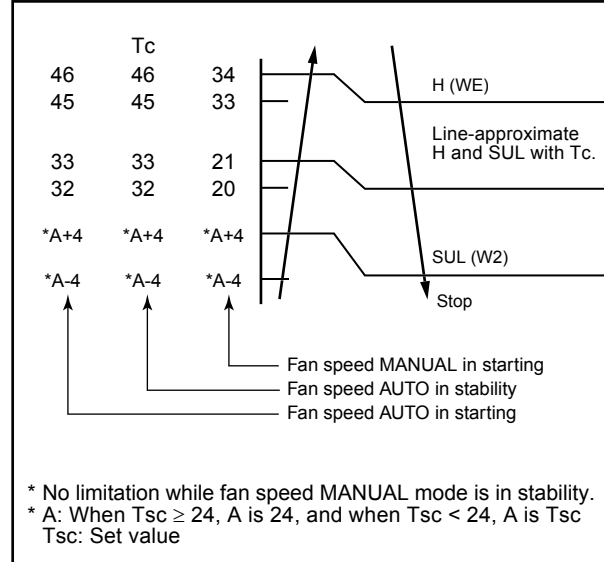
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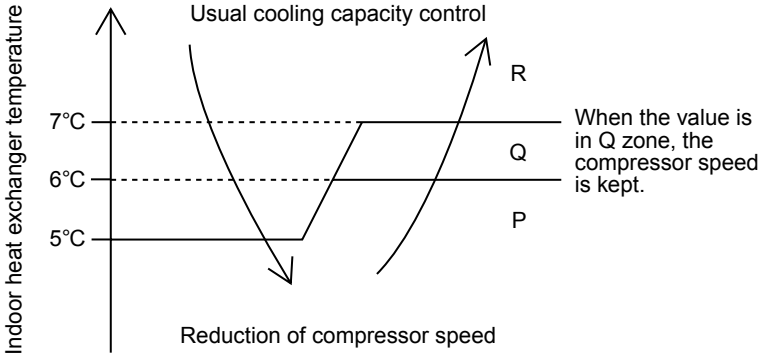
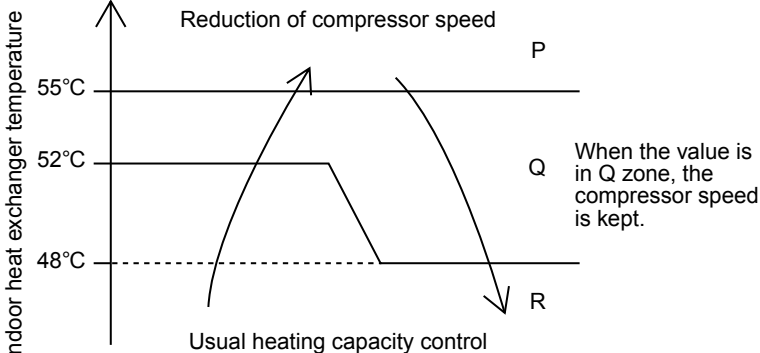
Item	Operation flow and applicable data, etc.	Description
<p><b>1. Basic operation</b></p>	<p><b>1. Operation control</b></p> <p>Receiving the user's operation condition setup, the operation statuses of indoor/outdoor units are controlled.</p> <ol style="list-style-type: none"> <li>1) The operation conditions are selected by the remote controller as shown in the below.</li> <li>2) A signal is sent by ON button of the remote controller.</li> <li>3) The signal is received by a sensor of the indoor unit and processed by the indoor controllers as shown in the below.</li> <li>4) The indoor controller controls the indoor fan motor and louver motor.</li> <li>5) The indoor controller sends the operation command to the outdoor controller, and sends/receives the control status with a serial signal.</li> <li>6) The outdoor controller controls the operation as shown in the left, and also controls the compressor, outdoor fan motor, 4-way valve and pulse Modulating valve.</li> </ol>	
<p><b>Remote controller</b></p> <div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="border: 1px solid black; padding: 5px; width: 30%;"> <p style="text-align: center;">Selection of operation conditions</p> <hr/> <p style="text-align: center;">ON/OFF</p> </div> <div style="border: 1px solid black; padding: 5px; width: 65%;"> <p>Control contents of remote controller</p> <ul style="list-style-type: none"> <li>• ON/OFF (Air conditioner/Air purifier)</li> <li>• Operation select (COOL/HEAT/AUTO/DRY)</li> <li>• Temperature setup</li> <li>• Air direction</li> <li>• Swing</li> <li>• Air volume select (AUTO/LOW/LOW+/MED/MED+/HIGH)</li> <li>• ECO</li> <li>• ON timer setup</li> <li>• OFF timer setup</li> <li>• Hi-POWER</li> </ul> </div> </div> <p style="text-align: center; margin-top: 10px;"><b>Indoor unit</b></p> <div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="border: 1px solid black; padding: 5px; width: 30%;"> <p style="text-align: center;">Signal receiving</p> <hr/> <p style="text-align: center;">Indoor unit control</p> <hr/> <p style="text-align: center;">Operation command</p> <hr/> <p style="text-align: center;">Serial signal send/receive</p> </div> <div style="border: 1px solid black; padding: 5px; width: 65%;"> <p>Indoor unit control</p> <ul style="list-style-type: none"> <li>• Command signal generating function of indoor unit operation</li> <li>• Calculation function (temperature calculation)</li> <li>• Activation compensation function of indoor fan</li> <li>• Cold draft preventive function</li> <li>• Timer function</li> <li>• Indoor heat exchanger release control</li> </ul> </div> <div style="width: 20%; text-align: right;"> <ul style="list-style-type: none"> <li>• Indoor fan motor</li> <li>• Louver motor</li> </ul> </div> </div> <p style="text-align: center; margin-top: 10px;"><b>Outdoor unit</b></p> <div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="border: 1px solid black; padding: 5px; width: 30%;"> <p style="text-align: center;">Serial signal send/receive</p> <hr/> <p style="text-align: center;">Outdoor unit control</p> </div> <div style="border: 1px solid black; padding: 5px; width: 65%;"> <p>Outdoor unit control</p> <ul style="list-style-type: none"> <li>• Frequency control of inverter output</li> <li>• Waveform composite function</li> <li>• Calculation function (Temperature calculation)</li> <li>• AD conversion function</li> <li>• Quick heating function</li> <li>• Delay function of compressor reactivation</li> <li>• Current release function</li> <li>• GTr over-current preventive function</li> <li>• Defrost operation function</li> </ul> </div> <div style="border: 1px solid black; padding: 5px; width: 20%;"> <p style="text-align: center;">Inverter</p> </div> <div style="width: 20%; text-align: right;"> <ul style="list-style-type: none"> <li>• Compressor</li> <li>• Outdoor fan motor</li> <li>• 4-way valve</li> <li>• Pulse Modulating valve (P.M.V.)</li> </ul> </div> </div>		


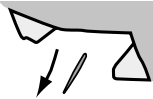





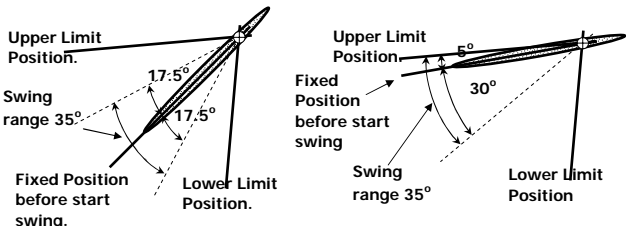










Item	Operation flow and applicable data, etc.	Description
<p><b>1. Basic operation</b></p>	<p><b>2. Cooling/Heating operation</b></p> <p>The operations are performed in the following parts by controls according to cooling/heating conditions.</p> <ol style="list-style-type: none"> <li>1) Receiving the operation ON signal of the remote controller, the cooling or heating operation signal starts being transferred from the indoor controller to the outdoor unit.</li> <li>2) At the indoor unit side, the indoor fan is operated according to the contents of “<b>2. Indoor fan motor control</b>” and the louver according to the contents of “<b>9. Louver control</b>”, respectively.</li> <li>3) The outdoor unit controls the outdoor fan motor, compressor, pulse Modulating valve and 4-way valve according to the operation signal sent from the indoor unit.</li> </ol> 	
	<p><b>3. AUTO operation</b></p> <p>Selection of operation mode As shown in the following figure, the operation starts by selecting automatically the status of room temperature (Ta) when starting AUTO operation.</p> <p>*1. When reselecting the operation mode, the fan speed is controlled by the previous operation mode.</p> 	<ol style="list-style-type: none"> <li>1) Detects the room temperature (Ta) when the operation started.</li> <li>2) Selects an operation mode from Ta in the left figure.</li> <li>3) Fan operation continues until an operation mode is selected.</li> <li>4) When AUTO operation has started within 2 hours after heating operation stopped and if the room temperature is 20°C or more, the fan operation is performed with "Super Ultra LOW" mode for 3 minutes. Then, select an operation mode.</li> <li>5) If the status of compressor-OFF continues for 15 minutes the room temperature after selecting an operation mode (COOL/HEAT), reselect an operation mode.</li> </ol>
	<p><b>4. DRY operation</b></p> <p>DRY operation is performed according to the difference between room temperature and the setup temperature as shown below.</p> <p>In DRY operation, fan speed is controlled in order to prevent lowering of the room temperature and to avoid air flow from blowing directly to persons.</p> 	<ol style="list-style-type: none"> <li>1) Detects the room temperature (Ta) when the DRY operation started.</li> <li>2) Starts operation under conditions in the left figure according to the temperature difference between the room temperature and the setup temperature (Tsc). Setup temperature (Tsc) = Set temperature on remote controller (Ts) + (0.0 to 1.0)</li> <li>3) When the room temperature is lower 1°C or less than the setup temperature, turn off the compressor.</li> </ol>

Item	Operation flow and applicable data, etc.	Description																						
<p><b>2. Indoor fan motor control</b></p>	<p><b>&lt;In cooling operation&gt;</b>                      (This operation controls the fan speed at indoor unit side.)                      The indoor fan (cross flow fan) is operated by the phase-control induction motor. The fan rotates in 5 stages in MANUAL mode, and in 5 stages in AUTO mode, respectively. (Table 1)</p> <div style="display: flex; justify-content: space-around;"> <div data-bbox="172 383 405 842"> </div> <div data-bbox="475 456 1010 792"> <p>(Fig. 1)</p> <table border="1"> <thead> <tr> <th>Indication</th> <th>Fan speed</th> </tr> </thead> <tbody> <tr> <td>L </td> <td>W7</td> </tr> <tr> <td>L+ </td> <td>(L + M) / 2</td> </tr> <tr> <td>M </td> <td>WA</td> </tr> <tr> <td>M+ </td> <td>(M + H) / 2</td> </tr> <tr> <td>H </td> <td>WD</td> </tr> </tbody> </table> </div> </div> <p>(Fig. 2)</p> <div data-bbox="172 846 1010 1249"> <table border="1"> <thead> <tr> <th>Air volume AUTO</th> <th>Equation</th> </tr> </thead> <tbody> <tr> <td>M+(WC) *3</td> <td>*3 : Fan speed = (M + -L) x 3/4 + L</td> </tr> <tr> <td>*4</td> <td>*4 : Fan speed = (M + -L) x 2/4 + L</td> </tr> <tr> <td>*5</td> <td>*5 : Fan speed = (M + -L) x 1/4 + L</td> </tr> <tr> <td>L(W7)</td> <td>(Linear approximation from M+ and L)</td> </tr> </tbody> </table> </div>	Indication	Fan speed	L	W7	L+	(L + M) / 2	M	WA	M+	(M + H) / 2	H	WD	Air volume AUTO	Equation	M+(WC) *3	*3 : Fan speed = (M + -L) x 3/4 + L	*4	*4 : Fan speed = (M + -L) x 2/4 + L	*5	*5 : Fan speed = (M + -L) x 1/4 + L	L(W7)	(Linear approximation from M+ and L)	<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <p><b>* Symbols</b></p> <p>UH : Ultra High                      H : High                      M+ : Medium+                      M : Medium                      L+ : Low+                      L : Low                      L- : Low-                      UL : Ultra Low                      SUL : Super Ultra Low</p> </div> <p>* The fan speed broadly varies due to position of the louver, etc. The described value indicates one under condition of inclining downward blowing.</p> <p>1) When setting the fan speed to L, L+, M, M+ or H on the remote controller, the operation is performed with the constant speed shown in Fig. 1.</p> <p>2) When setting the fan speed to AUTO on the remote controller, revolution of the fan motor is controlled to the fan speed level shown in Fig. 2 and Table 1 according to the setup temperature, room temperature, and heat exchanger temperature.</p>
Indication	Fan speed																							
L	W7																							
L+	(L + M) / 2																							
M	WA																							
M+	(M + H) / 2																							
H	WD																							
Air volume AUTO	Equation																							
M+(WC) *3	*3 : Fan speed = (M + -L) x 3/4 + L																							
*4	*4 : Fan speed = (M + -L) x 2/4 + L																							
*5	*5 : Fan speed = (M + -L) x 1/4 + L																							
L(W7)	(Linear approximation from M+ and L)																							
<p><b>(Table 1) Indoor fan air flow rate</b></p>																								
Fan speed level	Mode			RAS-M05PKVSG-E				RAS-M07PKVSG-E																
	Cool	Heat	Dry	Cooling		Heating		Cooling		Heating														
				Fan speed (rpm)	Air flow rate (m <sup>3</sup> /hr)	Fan speed (rpm)	Air flow rate (m <sup>3</sup> /hr)	Fan speed (rpm)	Air flow rate (m <sup>3</sup> /s)	Fan speed (rpm)	Air flow rate (m <sup>3</sup> /hr)													
WF		UH		1050	527	1050	527	1080	546	1080	546													
WE	UH	H		1050	527	1050	527	1080	546	1080	546													
WD	H	M+	UH	1020	510	1000	495	1050	527	1030	514													
WC	M+		H	970	475	910	435	1000	527	940	455													
WB		M	M+	890	426	830	383	910	435	850	396													
WA	M		M	810	372	830	383	820	378	850	396													
W9		L+		810	372	720	314	820	378	730	320													
W8	L+	L	L+	700	298	620	248	710	307	620	248													
W7	L	L-		600	235	580	222	600	235	580	222													
W6	L-		L	570	216	580	222	570	216	580	222													
W5	UL	UL	L-	550	206	550	206	550	206	550	206													
W4			UL	550	206	550	206	550	206	550	206													
W3	SUL		SUL	540	197	520	184	540	197	520	197													
W2		SUL		520	184	520	184	520	184	520	197													
W1				500	172	500	172	500	172	500	172													

Item	Operation flow and applicable data, etc.	Description												
<p><b>2. Indoor fan motor control</b></p>  <p><b>(Fig. 3)</b></p> <table border="1" data-bbox="494 492 973 728"> <thead> <tr> <th>Indication</th> <th>Fan speed</th> </tr> </thead> <tbody> <tr> <td>L </td> <td>W8</td> </tr> <tr> <td>L+ </td> <td>(L + M) / 2</td> </tr> <tr> <td>M </td> <td>WA</td> </tr> <tr> <td>M+ </td> <td>(M + H) / 2</td> </tr> <tr> <td>H </td> <td>WE</td> </tr> </tbody> </table> <p><b>(Fig. 4)</b></p> <p>* Fan speed = <math>(TC - (42 + a)) / 10 \times (WD - W8) + W8</math>  a : In up operation 1, in down operation 0</p>	Indication	Fan speed	L	W8	L+	(L + M) / 2	M	WA	M+	(M + H) / 2	H	WE	<p>&lt;In heating operation&gt;</p> <p>1) When setting the fan speed to L, L+, M, M+ or H on the remote controller, the operation is performed with the constant speed shown in Fig. 3 and Table 1.</p> <p>2) When setting the fan speed to AUTO on the remote controller, revolution of the fan motor is controlled to the fan speed level shown in Fig. 5 according to the set temperature and room temperature.</p> <p>3) Min air flow rate is controlled by temperature of the indoor heat exchanger (Tc) as shown in Fig. 4.</p> <p>4) Cold draft prevention, the fan speed is controlled by temperature of the indoor heat exchanger (Tc) as shown in Fig. 6.</p> <p>5) In order to prevent Cold draft when compressor step during heating operation. Then louver will move to upper position and fan speed will reduce or off.</p> <p><b>Cold draft preventive control</b></p>	<p>1) When setting the fan speed to L, L+, M, M+ or H on the remote controller, the operation is performed with the constant speed shown in Fig. 3 and Table 1.</p> <p>2) When setting the fan speed to AUTO on the remote controller, revolution of the fan motor is controlled to the fan speed level shown in Fig. 5 according to the set temperature and room temperature.</p> <p>3) Min air flow rate is controlled by temperature of the indoor heat exchanger (Tc) as shown in Fig. 4.</p> <p>4) Cold draft prevention, the fan speed is controlled by temperature of the indoor heat exchanger (Tc) as shown in Fig. 6.</p> <p>5) In order to prevent Cold draft when compressor step during heating operation. Then louver will move to upper position and fan speed will reduce or off.</p>
Indication	Fan speed													
L	W8													
L+	(L + M) / 2													
M	WA													
M+	(M + H) / 2													
H	WE													
<p><b>Basic fan control</b></p>  <p><b>(Fig. 5)</b></p> <p>*1: Fan speed = <math>(M + -L+) \times 1 \div 4 + L+</math>  *2: Fan speed = <math>(M + -L+) \times 2 \div 4 + L+</math>  *3: Fan speed = <math>(M + -L+) \times 3 \div 4 + L+</math>  (Calculated with linear approximation from M+ and L+)</p>	 <p><b>(Fig. 6)</b></p> <p>* No limitation while fan speed MANUAL mode is in stability.  * A: When Tsc ≥ 24, A is 24, and when Tsc &lt; 24, A is Tsc  Tsc: Set value</p>	<p>1) When setting the fan speed to L, L+, M, M+ or H on the remote controller, the operation is performed with the constant speed shown in Fig. 3 and Table 1.</p> <p>2) When setting the fan speed to AUTO on the remote controller, revolution of the fan motor is controlled to the fan speed level shown in Fig. 5 according to the set temperature and room temperature.</p> <p>3) Min air flow rate is controlled by temperature of the indoor heat exchanger (Tc) as shown in Fig. 4.</p> <p>4) Cold draft prevention, the fan speed is controlled by temperature of the indoor heat exchanger (Tc) as shown in Fig. 6.</p> <p>5) In order to prevent Cold draft when compressor step during heating operation. Then louver will move to upper position and fan speed will reduce or off.</p>												
<p><b>[In starting and in stability]</b></p> <table border="1" data-bbox="159 1859 1420 2060"> <thead> <tr> <th></th> <th>In starting</th> <th>In stability</th> </tr> </thead> <tbody> <tr> <td>FAN AUTO</td> <td> <ul style="list-style-type: none"> <li>Until 12 minutes passed after operation start</li> <li>When 12 to 25 minutes passed after operation start and room temp. is 3°C or lower than set temp.</li> </ul> </td> <td> <ul style="list-style-type: none"> <li>When 12 to 25 minutes passed after operation start and room temp. is higher than (set temp. -3°C)</li> <li>When 25 minutes or more passed after operation start</li> </ul> </td> </tr> <tr> <td>FAN Manual</td> <td> <ul style="list-style-type: none"> <li>Room temp. &lt; Set temp. -4°C</li> </ul> </td> <td> <ul style="list-style-type: none"> <li>Room temp. ≥ Set temp. -3.5°C</li> </ul> </td> </tr> </tbody> </table>		In starting	In stability	FAN AUTO	<ul style="list-style-type: none"> <li>Until 12 minutes passed after operation start</li> <li>When 12 to 25 minutes passed after operation start and room temp. is 3°C or lower than set temp.</li> </ul>	<ul style="list-style-type: none"> <li>When 12 to 25 minutes passed after operation start and room temp. is higher than (set temp. -3°C)</li> <li>When 25 minutes or more passed after operation start</li> </ul>	FAN Manual	<ul style="list-style-type: none"> <li>Room temp. &lt; Set temp. -4°C</li> </ul>	<ul style="list-style-type: none"> <li>Room temp. ≥ Set temp. -3.5°C</li> </ul>					
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FAN Manual	<ul style="list-style-type: none"> <li>Room temp. &lt; Set temp. -4°C</li> </ul>	<ul style="list-style-type: none"> <li>Room temp. ≥ Set temp. -3.5°C</li> </ul>												

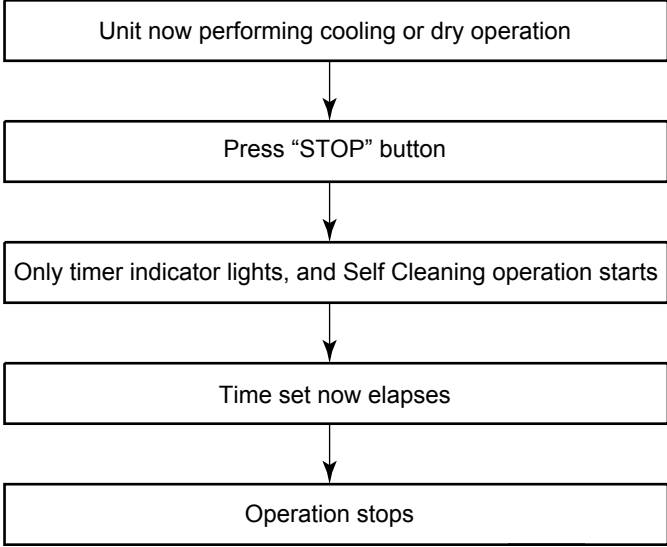
Item	Operation flow and applicable data, etc.	Description
<p><b>3. Capacity control</b></p>	<p>The cooling or heating capacity depending on the load is adjusted.</p> <p>According to difference between the setup value of temperature and the room temperature, the capacity is adjusted by the compressor revolution.</p> <div style="text-align: center;"> <p><b>Remote controller</b>                      <b>Indoor unit</b></p> <div style="display: flex; justify-content: space-around; margin-bottom: 10px;"> <div style="border: 1px solid black; padding: 5px; width: 150px; text-align: center;">Set temp. (Ts)</div> <div style="border: 1px solid black; padding: 5px; width: 150px; text-align: center;">Room temp. (Ta)</div> </div> <div style="margin-bottom: 10px;"> <div style="border: 1px solid black; padding: 5px; width: 200px; margin: 0 auto; text-align: center;">Ts - Ta</div> </div> <div style="margin-bottom: 10px;"> <div style="border: 1px solid black; padding: 5px; width: 200px; margin: 0 auto; text-align: center;">Correction of Hz signal</div> </div> <div style="margin-bottom: 10px;"> <div style="border: 1px solid black; padding: 5px; width: 200px; margin: 0 auto; text-align: center;">Detection of electromotive force of compressor motor winding</div> </div> <div style="margin-bottom: 10px;"> <div style="border: 1px solid black; padding: 5px; width: 200px; margin: 0 auto; text-align: center;">Detection of motor speed and rotor position</div> </div> <div style="margin-bottom: 10px;"> <div style="border: 1px solid black; padding: 5px; width: 200px; margin: 0 auto; text-align: center;">Correction value of Hz signal ≤ Operating Hz</div> </div> <div style="margin-bottom: 10px;"> <div style="border: 1px solid black; padding: 5px; width: 200px; margin: 0 auto; text-align: center;">Inverter output change Commutation timing change</div> </div> <div style="margin-bottom: 10px;"> <div style="border: 1px solid black; padding: 5px; width: 200px; margin: 0 auto; text-align: center;">Change of compressor speed</div> </div> </div>	<ol style="list-style-type: none"> <li>1) The difference between set temperature on remote controller (Ts) and room temperature (Ta) is calculated.</li> <li>2) According to the temperature difference, the correction value of Hz signal which determines the compressor speed is set up.</li> <li>3) The rotating position and speed of the motor are detected by the electromotive force occurred on the motor winding with operation of the compressor.</li> <li>4) According to the difference resulted from comparison of the correction value of Hz signal with the present operation Hz, the inverter output and the commutation timing are varied.</li> <li>5) Change the compressor motor speed by outputting power to the compressor.</li> </ol> <p>* The contents of control operation are same in cooling operation and heating operation</p>

Item	Operation flow and applicable data, etc.	Description
<p><b>4 Release protective control by temperature of indoor heat exchanger</b></p>	<p><b>&lt;In cooling/dry operation&gt;</b>                      (Prevent-freezing control for indoor heat exchanger)                      In cooling/dry operation, the sensor of indoor heat exchanger detects evaporation temperature and controls the compressor speed so that temperature of the heat exchanger does not exceed the specified value.</p> 	<ol style="list-style-type: none"> <li>1) When temperature of the indoor heat exchanger drops below 5°C, the compressor speed is reduced. (P zone)</li> <li>2) When temperature of the indoor heat exchanger rises in the range from 6°C to under 7°C, the compressor speed is kept. (Q zone)</li> <li>3) When temperature of the indoor heat exchanger rises to 7°C or higher, the capacity control operation returns to the usual control in cooling operation. (R zone)</li> </ol>
	<p><b>&lt;In heating operation&gt;</b>                      (Prevent-overpressure control for refrigerating cycle)                      In heating operation, the sensor of indoor heat exchanger detects condensation temperature and controls the compressor speed so that temperature of the heat exchanger does not exceed the specified value.</p> 	<ol style="list-style-type: none"> <li>1) When temperature of the indoor heat exchanger rises in the range from 52°C to 55°C, the compressor speed is kept. (Q zone)                      When temperature of the indoor heat exchanger drops in the range from 48°C to under 55°C, the compressor speed is kept. (Q zone)</li> <li>2) When temperature of the indoor heat exchanger rises to 55°C or higher, the compressor speed is reduced. (P zone)</li> <li>3) When temperature of the indoor heat exchanger does not rise to 52°C, or when it drops below to 48°C, the capacity control operation returns to the usual control in heating operation. (R zone)</li> </ol>

Item	Operation flow and applicable data, etc.	Description										
<p><b>5. Louver control</b></p> <p>1) Louver position</p> <p>2) Air direction adjustment</p> <p>3) Swing</p>	<p>This function controls the air direction of the indoor unit.</p> <ul style="list-style-type: none"> <li>The position is automatically controlled according to the operation mode (COOL/HEAT).</li> <li>The set louver position is stored in memory by the microcomputer, and the louver returns to the stored position when the next operation is performed. (Cooling/Heating memory position)</li> </ul> <p>The angle of the louver is indicated as the louver closes fully is 0°.</p> <p>1) Louver position in cooling operation</p> <div data-bbox="440 546 858 801" style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <p style="text-align: center;"><b>Cooling operation/ AUTO (COOL)</b></p>  <p style="font-size: small;">Initial setting of "Cooling storage position" Louver : Directs downward (40.9°)</p> </div> <p>2) Louver position in heating operation</p> <div data-bbox="443 918 861 1223" style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <p style="text-align: center;"><b>Heating operation/ AUTO (HEAT)</b></p>  <p style="font-size: small;">Initial setting of "Heating storage position" Louver : Directs downward (80.5°)</p> </div> <div data-bbox="178 1312 1120 1585" style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <p style="text-align: center;"><b>Air direction</b></p> <table border="1" style="width: 100%; text-align: center; border-collapse: collapse;"> <tr> <td style="width: 20%;">Horizontal blowing</td> <td style="width: 20%;">Inclined blowing</td> <td style="width: 20%;">Blowing downward</td> <td style="width: 20%;">Inclined blowing</td> <td style="width: 20%;">Horizontal blowing</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table> </div> <p>• Swing operation is performed in range 35° with the Fixed position as the center.</p> <p>• If the swing range exceeded either upper or lower limit position, swing operation is performed in range 35° from the limit.</p> <div data-bbox="453 1823 1082 2047" style="text-align: center;">  </div>	Horizontal blowing	Inclined blowing	Blowing downward	Inclined blowing	Horizontal blowing						<ul style="list-style-type: none"> <li>The louver position can be arbitrarily set up by pressing [FIX] button.</li> <li>Swing When pressing [SWING] button during operation, the louver starts swinging.</li> </ul>
Horizontal blowing	Inclined blowing	Blowing downward	Inclined blowing	Horizontal blowing								
												



Item	Operation flow and applicable data, etc.	Description
<p><b>6. Temporary operation</b></p>	<p>Pressing [RESET] button starts the temporary operation of [AUTO] operation. When keeping [RESET] button pressed for 10 seconds or more, the temporary [COOL] operation is performed.</p> <pre> graph TD     Start[Press RESET button.] --&gt; Q1{Did you press [RESET] button for 3 seconds or more?}     Q1 -- NO --&gt; TempAuto[Temporary [AUTO] operation]     Q1 -- YES --&gt; Q2{Did you press [RESET] button for 10 seconds or more?}     Q2 -- YES --&gt; TempCool[Temporary [COOL] Operation]     Q2 -- NO --&gt; AutoRestart[Switch to [AUTO RESTART] control.]                     </pre>	<ol style="list-style-type: none"> <li>1) When pressing [RESET] button, the temporary [AUTO] operation starts.</li> <li>2) When keeping [RESET] button pressed for 3 seconds or more, Pi, Pi, Pi sound is heard and [AUTO RESTART] control is changed.</li> <li>3) When keeping [RESET] button pressed for 10 seconds or more, "Pi" sound is heard and the temporary [COOL] operation starts.</li> <li>4) To stop the temporary operation, press the button again.</li> </ol>

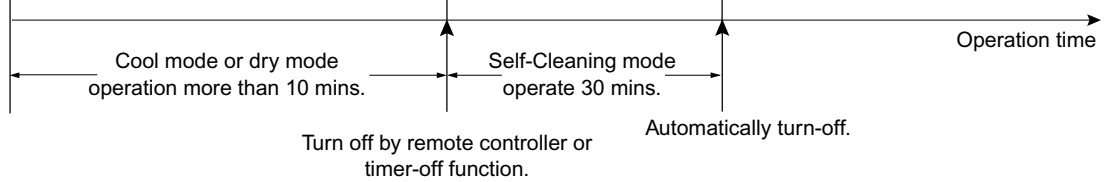
Item	Operation flow and applicable data, etc.	Description													
<p><b>7. Self-Cleaning function</b></p>	 <pre> graph TD     A[Unit now performing cooling or dry operation] --&gt; B[Press "STOP" button]     B --&gt; C[Only timer indicator lights, and Self Cleaning operation starts]     C --&gt; D[Time set now elapses]     D --&gt; E[Operation stops]             </pre> <p>• During Self-Cleaning operations: The louver opens slightly. The indoor fan operates continuously at a speed of 500 rpm.</p> <p>Self-Cleaning operation times</p> <table border="1" data-bbox="397 1227 1262 1576"> <thead> <tr> <th></th> <th>Operation time</th> <th>Self-Cleaning operation time</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Cooling: Auto (cooling) Dry</td> <td>Up to 10 minutes</td> <td>No Self-Cleaning operation performed (0 minutes)</td> </tr> <tr> <td>10 minutes or longer</td> <td>30 mins.</td> </tr> <tr> <td>Heating: Auto (heating)</td> <td colspan="2" rowspan="3">No Self-Cleaning operation performed</td> </tr> <tr> <td>Auto (fan only)</td> </tr> <tr> <td>Shutdown</td> </tr> </tbody> </table> <p>• To stop an ongoing Self-Cleaning operation at any time Press the start/stop button on the remote controller twice during the Self-Cleaning operation. (After pressing the button for the first time, press it for the second time without delay (within 10 minutes).)</p>		Operation time	Self-Cleaning operation time	Cooling: Auto (cooling) Dry	Up to 10 minutes	No Self-Cleaning operation performed (0 minutes)	10 minutes or longer	30 mins.	Heating: Auto (heating)	No Self-Cleaning operation performed		Auto (fan only)	Shutdown	<p><b>1. Purpose</b></p> <p>The Self-Cleaning operation is to minimize the growth of mold, bacteria etc. by running the fan and drying so as to keep the inside of the air conditioner clean.</p> <p><b>Self-Cleaning operation</b></p> <p>When the cooling or dry operation shuts down, the unit automatically starts the Self-Cleaning operation which is then performed for the specified period based on duration of the operation which was performed prior to the shutdown, after which the Self-Cleaning operation stops. (The Self-Cleaning operation is not performed after a heating operation.)</p> <p><b>2. Operation</b></p> <ol style="list-style-type: none"> <li>1) When the stop signal from the remote controller or timer-off function is received, only the timer indicator light.</li> <li>2) The period of the Self-Cleaning operation is determined by the duration of the operation performed prior to the reception of the stop code.</li> <li>3) After the Self-Cleaning operation has been performed for the specified period, the unit stops operating.</li> </ol>
	Operation time	Self-Cleaning operation time													
Cooling: Auto (cooling) Dry	Up to 10 minutes	No Self-Cleaning operation performed (0 minutes)													
	10 minutes or longer	30 mins.													
Heating: Auto (heating)	No Self-Cleaning operation performed														
Auto (fan only)															
Shutdown															

Item	Operation flow and applicable data, etc.	Description
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**7. Self-Cleaning function**

**7-1-1. Self-Cleaning diagram**

Operation display	ON	OFF	OFF
FCU fan	ON rpm is depend on presetting.	ON (500RPM)	OFF
FCU louver	OPEN	OPEN (12.7°)	CLOSE
Timer display	ON or OFF depend on presetting of timer function.	ON	ON or OFF depend on presetting of timer function.
Compressor	ON or OFF depend on presetting per room temperature.	OFF	OFF
CDU fan	ON or OFF depend on presetting per room temperature.	OFF	OFF



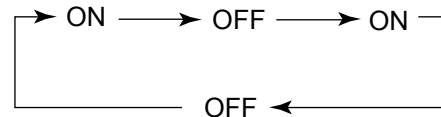
**7-1-2. Self-Cleaning function release**

**How to set/cancel Self-Cleaning function**

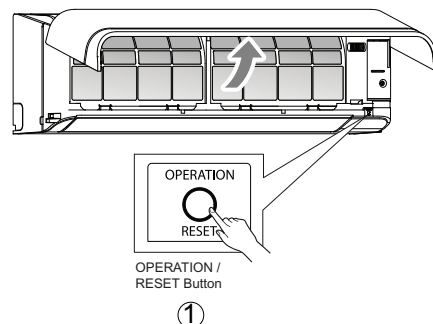
To set/cancel the Self-Cleaning function, proceed as follows:

- Setting diagnosis code "06" on remote controlle (See detail of setting diagnosis code in 11-4-1)
- Turn on the power supply to air conditioner, after that press [RESET] button on air conditioner 1 time to turn on the air conditioner (The LED display will show in operation LED) ①
- Take the remote controller to direction of LED display on air conditioner, press button "up" (see detail of setting diagnosis code in 11-4-1) 1 time to send the code "07"  
\*(within 3 sec. after press [RESET] button),\* then air conditioner will shutdown automatically. Also, LED display will show flash follow the able below.

- Set or Cancel Self-Cleaning function by push the RESET button on air conditioner. When setting is changed, the sound warning will alarm "Beep". The setting is changed following below.


















- Turn on air conditioner again by remote controller to confirm setting.

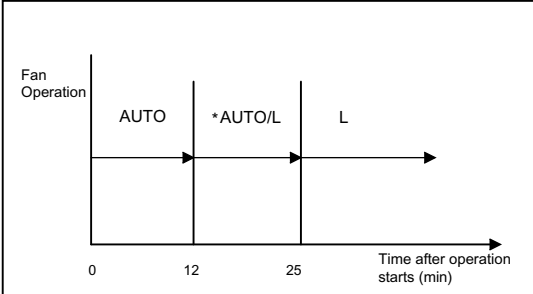


Self-cleaning function	Operation LED	Timer LED
ON	flash 1 Hz	not flash
OFF	flash 1 Hz	Flash 1 Hz

Note) Table above will show current status of Self-Cleaning function

Item	Operation flow and applicable data, etc.	Description
<b>8. Remote-A or B selection</b>	<p><b>Setting the remote controller</b></p> <p>To separate using of remote control for each indoor unit in case of 2 air conditioner are installed nearby.</p> <p><b>Remote Control B Setup.</b></p> <ol style="list-style-type: none"> <li>1) Press [RESET] button on the indoor unit to turn the air conditioner ON.</li> <li>2) Point the remote control at the indoor unit.</li> <li>3) Push and hold [CHECK] button on the Remote Control by the tip of the pencil. "00" will be shown on the display (Picture ①).</li> <li>4) Press [MODE] during pushing [CHECK]. "B" will show on the display and "00" will disappear and the air conditioner will turn OFF. The Remote Control B is memorized (Picture ②).</li> </ol> <p>Note : 1. Repeat above step to reset Remote Control to be A.  2. Remote Control A has not "A" display.  3. Default setting of Remote Control from factory is A.</p> <div style="text-align: center;">  </div>	<ol style="list-style-type: none"> <li><b>1. Purpose</b> This operation is to operate only one indoor unit using one remote controller.</li> <li><b>2. Description</b> When operating one indoor unit in a situation where two indoor units have been installed in the same room or nearby rooms, this operation prevents the remote controller signal from being received simultaneously by both units, thus preventing both units from operating.</li> <li><b>3. Operation</b> The indoor unit on which the remote controller selection has been set to B receives the signal of the remote controller also set to B. (At the factory the remote controller selection is set to A on all the indoor units. There is no A setting display.)</li> </ol>
<b>9. Hi-POWER Mode</b>	<p><b>([Hi-POWER] button on the remote controller is pressed)</b></p> <p>When [Hi-POWER] button is pressed while the indoor unit is in Auto, Cooling or Heating operation, Hi-POWER mark is indicated on the display of the remote controller and the unit operates as follows.</p> <ol style="list-style-type: none"> <li><b>1. Automatic operation</b> <ul style="list-style-type: none"> <li>• The indoor unit operates in according to the current operation.</li> </ul> </li> <li><b>2. Cooling operation</b> <ul style="list-style-type: none"> <li>• The preset temperature drops 1°C (The value of the preset temperature on the remote controller does not change.) The indoor unit's fan speed level increase 1 tap</li> </ul> </li> <li><b>3. Heating operation</b> <ul style="list-style-type: none"> <li>• The preset temperature increases 2°C (The value of the preset temperature on the remote controller does not change.) The indoor unit's fan speed level increase 1 tap</li> </ul> </li> <li><b>4. The Hi-POWER mode can not be set in Dry operation</b></li> </ol>	

Item	Operation flow and applicable data, etc.	Description															
<p><b>10. QUIET mode</b></p>	<p>When the [QUIET] button is pressed, the fan of the indoor unit will be restricted the revolving speed at speed L – until the [QUIET] button is pressed once again (cancel Quiet mode).</p>	<p>Quiet mode is the system which, control the revolving speed of indoor fan to work constantly at lower than speed L. In addition, noise level of indoor unit is less than usual.</p> <p>Remarks :</p> <ol style="list-style-type: none"> <li>1. Quiet mode is unable to work in dry mode.</li> <li>2. Quiet mode is appropriate to work with less cooling load and less heating load condition. Because of the fan speed L- may cause not enough the cooling capacity or heating capacity.</li> </ol>															
<p><b>11. Display lamp brightness adjustment</b></p>	<p>To decrease the display lamp brightness or turn it off.</p> <ol style="list-style-type: none"> <li>1. Press and hold  for 3 seconds until brightness level (d0, d1, d2 or d3) is shown on remote controller display.</li> <li>2. Press  to rise or decrease the brightness in 4 levels.</li> </ol> <table border="1" data-bbox="365 835 1217 1265"> <thead> <tr> <th data-bbox="365 835 528 891">Remote control LCD</th> <th data-bbox="528 835 1074 891">Operation display</th> <th data-bbox="1074 835 1217 891">Brightness</th> </tr> </thead> <tbody> <tr> <td data-bbox="365 891 528 987">d3</td> <td data-bbox="528 891 1074 987">                       Lamp illuminates full brightness.                 </td> <td data-bbox="1074 891 1217 987">100%</td> </tr> <tr> <td data-bbox="365 987 528 1084">d2</td> <td data-bbox="528 987 1074 1084">                       Lamp illuminates 50% brightness.                 </td> <td data-bbox="1074 987 1217 1084">50%</td> </tr> <tr> <td data-bbox="365 1084 528 1180">d1</td> <td data-bbox="528 1084 1074 1180">                       Lamp illuminates 50% brightness and the operation lamp is turned off.                 </td> <td data-bbox="1074 1084 1217 1180">50%</td> </tr> <tr> <td data-bbox="365 1180 528 1265">d0</td> <td data-bbox="528 1180 1074 1265">                       All lamps are turned off.                 </td> <td data-bbox="1074 1180 1217 1265">All turned off</td> </tr> </tbody> </table> <ul style="list-style-type: none"> <li>• In the examples of d1 and d0, the lamp illuminates for 5 seconds before going off.</li> </ul>	Remote control LCD	Operation display	Brightness	d3	 Lamp illuminates full brightness.	100%	d2	 Lamp illuminates 50% brightness.	50%	d1	 Lamp illuminates 50% brightness and the operation lamp is turned off.	50%	d0	 All lamps are turned off.	All turned off	
Remote control LCD	Operation display	Brightness															
d3	 Lamp illuminates full brightness.	100%															
d2	 Lamp illuminates 50% brightness.	50%															
d1	 Lamp illuminates 50% brightness and the operation lamp is turned off.	50%															
d0	 All lamps are turned off.	All turned off															
<p><b>12. COMFORT SLEEP mode</b></p>	<p><b>Cooling mode</b></p> <ul style="list-style-type: none"> <li>• The preset temperature will increase as show on ECO operation (Item No. 9)</li> <li>• Press the [COMFORT SLEEP] button to choose the operating hours. Repeat pressing to select the hours. (1hr, 3hr, 5hr or 9hr)</li> <li>• If the [COMFORT SLEEP] button is pressed again means cancel comfort sleep mode.</li> </ul> <p><b>Heating mode</b></p> <ul style="list-style-type: none"> <li>• The preset temperature will drop down as show on ECO operation (Item No. 9)</li> <li>• Press the [COMFORT SLEEP] button to choose the operating hours. Repeat pressing to select the hours. (1hr, 3hr, 5hr or 9 hr)</li> <li>• If the [COMFORT SLEEP] button is pressed again means cancel comfort sleep mode.</li> </ul>	<p>The principles of comfort sleep mode are:</p> <ul style="list-style-type: none"> <li>• Quietness for more comfortable. When room temperature reach setting temperature</li> <li>• Save energy by changing room temperature automatically.</li> <li>• The air condition can shut down by itself automatically.</li> </ul> <p>Remarks:</p> <ol style="list-style-type: none"> <li>1. Comfort sleep mode will not operate in dry mode and fan only mode.</li> </ol>															

Item	Operation flow and applicable data, etc.	Description
<b>13. POWER Selection Mode</b>	<p><b>([POWER-SEL] button on the remote controller is pressed)</b></p> <p>The function is used when its circuit breaker is shared with other electrical appliances. It limits the maximum current/ Power consumption to 100%, 75% or 50%. The lower the percentage, the higher the saving and also the longer compressor lifetime.</p> <ul style="list-style-type: none"> <li>- Power Selection 75% is 75% of rate current specification</li> <li>- Power Selection 50% is 50% of rate current specification</li> </ul>	<ul style="list-style-type: none"> <li>• When the level is selected, Power-SEL level flashes on LCD display for 3 seconds. In case of 75% and 50% level, number "75" or "50" also flashes for 2 seconds.</li> </ul> <p>Note : Due to the reason that POWER SELECT FUNCTION limits the maximum current, inadequate cooling capacity may occur.</p>
<b>14. One-Touch Comfort</b>	<p>One touch comfort is the fully automated operation that is set according to the preferable condition in a region.</p>  <p>*AUTO/L: Fan operates depends on the setting temperature and room temperature.</p> <p>During the One Touch Comfort mode if the indoor unit receives any signal with other operation mode, the unit will cancel the comfort mode and operates according to the signal received.</p>	<p><b>Operation condition for model to Europe market</b></p> <p>When an indoor unit receives "One Touch Comfort Signal" from the remote controller, the indoor unit operates as following.</p> <ol style="list-style-type: none"> <li>1) Air conditioner starts to operation when the signal is received, even if the air conditioner was OFF.</li> <li>2) Operation mode is set according to room temperature, the same as AUTO mode.</li> <li>3) Target temperature is 24°C.</li> <li>4) Louver position is set as stored position of the operating mode.</li> <li>5) Fan is controlled as followings.</li> </ol>
<b>15. FILTER Indicator</b>	<p>When the elapsed time reaches 1000 hours after air conditioner operation, the FILTER indicator lights. After cleaning the filters, turn off the FILTER indicator.</p> <p><b>How to Turn Off FILTER Indicator</b></p> <p>Press [RESET] button on the indoor unit.</p> <p><b>NOTE :</b></p> <p>If [RESET] button is pushed while the FILTER indicator is not lit, the indoor unit will start the automatic operation.</p>	

### 9-3. Auto Restart Function

This indoor unit is equipped with an automatic restarting function which allows the unit to restart operating with the set operating conditions in the event of a power supply being accidentally shut down.

The operation will resume without warning three minutes after power is restored.

This function is not set to work when shipped from the factory. Therefore it is necessary to set it to work.

#### 9-3-1. How to Set the Auto Restart Function

To set the auto restart function, proceed as follows:

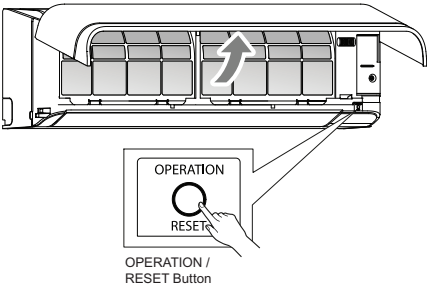
The power supply to the unit must be on ; the function will not set if the power is off.

Press the [RESET] button located in the center of the front panel continuously for three seconds.

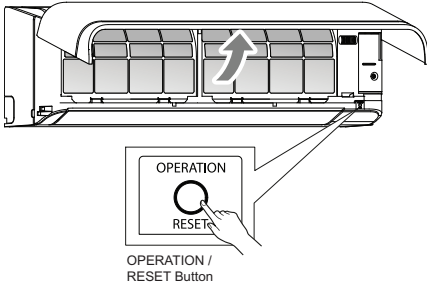
The unit receives the signal and beeps three times.

The unit then restarts operating automatically in the event of power supply being accidentally shut down.

#### • When the unit is standby (Not operating)

Operation	Motions
<p>Press [RESET] button for more than three seconds. (Less than 10 seconds)</p> 	<p>The unit is on standby.</p> <p style="text-align: center;">↓</p> <p>The unit starts to operate.      The white indicator is on.</p> <p style="text-align: center;">↓      After approx. three seconds,</p> <p>The unit beeps three times and continues to operate.      <b>The white indicator flashes for 5 seconds.</b></p> <p>If the unit is not required to operate at this time, press [RESET] button once more or use the remote controller to turn it off.</p>

#### • When the unit is in operation

Operation	Motions
<p>Press [RESET] button for more than three seconds. (Less than 10 seconds)</p> 	<p>The unit is in operation.      The white indicator is on.</p> <p style="text-align: center;">↓</p> <p>The unit stops operating.      The white indicator is turned off.</p> <p style="text-align: center;">↓      After approx. three seconds,</p> <p>The unit beeps three times.      <b>The white indicator flashes for 5 seconds.</b></p> <p>If the unit is required to operate at this time, press [RESET] button once more or use the remote controller to turn it on.</p>

• While the filter check indicator is on, the RESET button has the function of filter reset button.

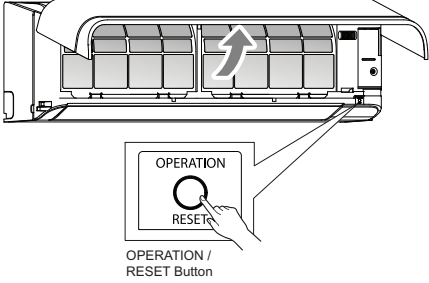
### 9-3-2. How to Cancel the Auto Restart Function

To cancel auto restart function, proceed as follows :

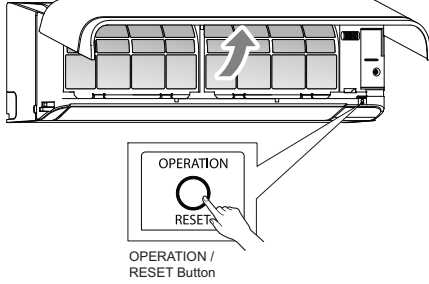
Repeat the setting procedure : the unit receives the signal and beeps three times.

The unit will be required to be turned on with the remote controller after the main power supply is turned off.

• **When the system is on stand-by (not operating)**

Operation	Motions
<p>Press [RESET] button for more than three seconds. (Less than 10 seconds)</p> 	<p>The unit is on standby.</p> <p>↓</p> <p>The unit starts to operate.                      The white indicator is on.</p> <p>↓                      After approx. three seconds,</p> <p>The unit beeps three times and continues to operate.</p> <p>If the unit is not required to operate at this time, press [RESET] button once more or use the remote controller to turn it off.</p>

• **When the system is operating**

Operation	Motions
<p>Press [RESET] button for more than three seconds. (Less than 10 seconds)</p> 	<p>The unit is in operation.                      The white indicator is on.</p> <p>↓</p> <p>The unit stops operating.                      The white indicator is turned off.</p> <p>↓                      After approx. three seconds,</p> <p>The unit beeps three times.</p> <p>If the unit is required to operate at this time, press [RESET] button once more or use the remote controller to turn it on.</p>

### 9-3-3. Power Failure During Timer Operation

When the unit is turned off because of power failure during timer operation, the timer operation is cancelled. In that case, set the timer operation again.

**NOTE :**

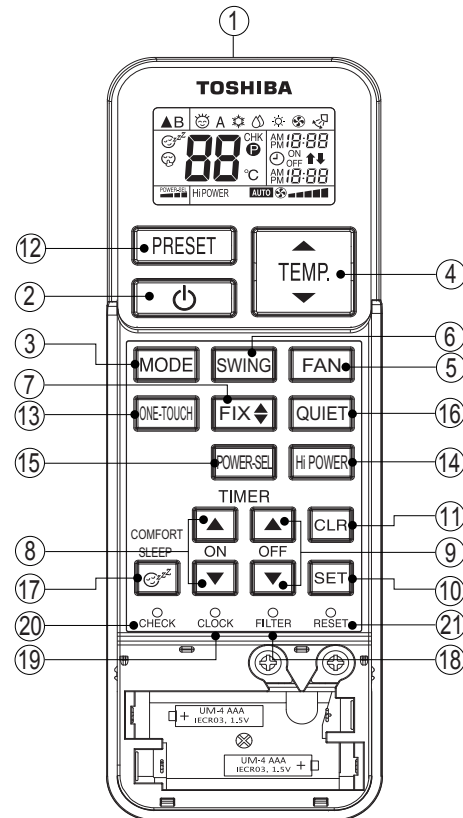
The Daily Timer is reset while a command signal can be received from the remote controller even if it stopped due to a power failure.



## 9-4. Remote control

### 9-4-1. Function of Push Button

- ① Infrared signal emitter
- ② Start/Stop button
- ③ Mode select button (MODE)
- ④ Temperature button (TEMP)
- ⑤ Fan speed button (FAN)
- ⑥ Swing louver button (SWING)
- ⑦ Set louver button (FIX)
- ⑧ On timer button (ON)
- ⑨ Off timer button (OFF)
- ⑩ Setup button (SET)
- ⑪ Clear button (CLR)
- ⑫ Memory and Preset button (PRESET)
- ⑬ One-Touch button (ONE-TOUCH)
- ⑭ High power button (Hi-POWER)
- ⑮ Power selection button (POWER-SEL)
- ⑯ Quiet button (QUIET)
- ⑰ Comfort sleep button (COMFORT SLEEP)
- ⑱ Filter reset button (FILTER)
- ⑲ Set clock button (CLOCK)
- ⑳ Check button (CHECK)
- ㉑ Reset button (RESET)



#### Note:

- The provided Remote Controller is a wireless type, which also can be used as a wire. Please see "How to Connect The Remote Controller for Wired Operation", located in installation instruction, in case of wired control is required.
- In wire operation, remote controller will return to initial condition (PRESET, TIMER and CLOCK will return to initial condition) when user shutdown power supply of Air conditioner.

### 9-4-2. Operation of remote control

#### 1. ONE-TOUCH

Press the "ONE-TOUCH" button for fully automated operation that is customised to the typical consumer preferences in your region of the world. The customised settings control temperature air flow strength, air flow direction and other settings to provide you alternate contact with "ONE-TOUCH" OF THE BUTTON. If you prefer other settings you can select from the many other operation functions of your Toshiba unit

Press : Start the operation.

#### 2. AUTOMATIC OPERATION

To automatically select cooling, or fan only operation.

1. Press : Select A.
2. Press : Set the desired temperature.
3. Press : Select AUTO, LOW , LOW+ , MED , MED+ , or HIGH .

#### 3. COOLING / HEATING / FAN ONLY OPERATION




To automatically select cooling, or fan only operation.

1. Press : Select Cool , Heat , or Fan only .
2. Press : Set the desired temperature.

Cooling: Min. 17°C, Heating : Max, 30°C, Fan Only: No temperature indication


#### 4. DRY OPERATION (COOLING ONLY)

For dehumidification, a moderate cooling performance is controlled automatically.

1. Press  : Select Dry .
2. Press  : Set the desired temperature.





#### 5. HI-POWER OPERATION

To automatically control room temperature and airflow for faster cooling or heating operation (except in DRY and FAN ONLY mode)

Press  : Start and stop the operation.

#### 6. POWER-SELECTION OPERATION

To select the limitation of maximum current/ power consumption.

Press  : Select  (for 100%),  (for 75%),  (for 50%)







**Note:** Due to the reason that POWER SELECT FUNCTION limits the maximum current, inadequate cooling capacity may occur.

#### 7. TEMPORARY OPERATION

In case of the misplaced or discharged remote control





- Pressing the RESET button, the unit can start or stop without using the remote control.
- Operation mode is set on AUTOMATIC operation, preset temperature is 24°C and fan operation is automatic speed.

#### 8. TIMER OPERATION

Setting the ON Timer		Setting the OFF Timer	
1	Press  : Set the desired ON timer.	Press  : Set the desired OFF timer.	
2	Press  : Set the timer	Press  : Set the timer.	
3	Press  : Cancel the timer	Press 	

Daily timer allows the user to set both the ON & OFF timers and will be activated on a daily basis.

##### Setting Daily Timer

1	Press  : Set the ON timer.	3	Press  .
2	Press  : Set the OFF timer.	4	Press  button during the (↑ or ↓) mark flashing.




- During the daily timer is activation, both arrows (↑ or ↓) are indicated.

**Note:**

- Keep the remote control in accessible transmission to the indoor unit; otherwise, the time lag of up to 15 minutes will occur.
- The setting will be saved for the next same operation.

## 9. PRESET OPERATION

Set your preferred operation for future use. The setting will be memorized by the unit for future operation (except air flow direction).

1. Select your preferred operation.
2. Press and hold  for 3 seconds to memorize the setting. The  mark displays.
3. Press  : Operate the preset operation.

## 10. AUTO RESTART OPERATION


To automatically restart the conditioner after the power failure (Power of the unit must be on.)

### Setting

1. Press and hold the RESET button on the indoor unit for 3 seconds to set the operation. (3 beep sound and OPERATION lamp blink 5 time/sec for 5 seconds)
  - Do not operate ON timer and OFF timer.
2. Press and hold the RESET button on the indoor unit for 3 seconds to cancel the operation. (3 beep sound but OPERATION lamp does not blink)

## 11. QUIET OPERATION


To operate at super low fan speed for quiet operation (except in DRY mode)

Press  : Start and stop the operation.

**Note:** Under certain conditions, QUIET operation may not provide adequate cooling due to low sound features.

## 12. COMFORT SLEEP OPERATION

To save energy while sleeping, automatically control air flow and automatically turn OFF.

Press  : Select 1, 3, 5 or 9 hrs for OFF timer operation.

**Note:** The cooling operation, the set temperature will increase automatically 0.5 degree/hour for 4 hours (maximum 2 degrees increase). For heating operation, the set temperature will decrease.





### 9-4-3. Display of Remote Control

All indications, except for the clock time indicator, are displayed by pressing the  button.

**1. Transmission mark**

This transmission mark ▲ indicates when the remote controller transmits signals to the indoor unit.







**2. Mode indicator**

Indicates the current operation mode.  
(A : Auto,  : Cool,  : Dry,  : Heat,  : Fan only)

**3. Temperature indicator**

Indicates the temperature setting.  
(17°C to 30°C)

**4. FAN speed indicator**

Indicates the selected fan speed.  
AUTO or five fan speed levels  
(LOW , LOW+ , MED , MED+ , HIGH  ) can be shown.  
Indicate Auto will be appear with Dry operation  
( : Dry) only.


**5. TIMER and clock time indicator**

The time setting for timer operation or the clock time is indicated.  
The current time is always indicated except during TIMER operation.




**6. Hi-POWER indicator**

Indicates when the Hi-POWER operation starts.  
Press the Hi-POWER button to start and press it again to stop the operation.

**7.  (PRESET) indicator**

Flashes for 3 seconds when the PRESET button is pressed during operation.  
The  mark is shown when holding down the button for more than 3 seconds while the mark is blinks.  
Press another button to turn off the mark.

**8. POWER-SEL**

Indicates the selected POWER-SEL level.  
( 100%,  75%,  50%)

**9. A, B change indicator remote controller**

When the remote controller switching function is set, "B" appears in the remote controller display.  
(When the remote controller setting is "A", there is no indication at this position.)

**10. Comfort sleep**

Indicates when comfort sleep is activated.  
Press comfort sleep button to selecter

**11. Quiet**

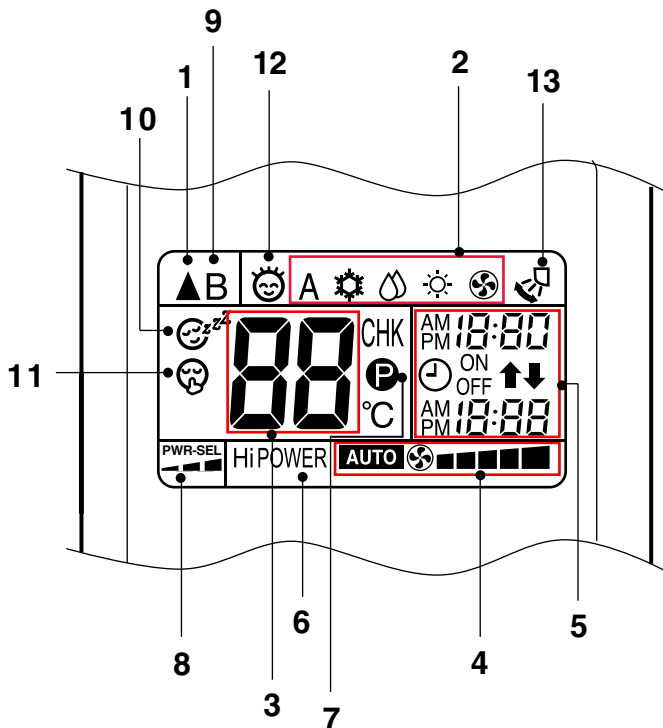
Indicates when quiet is activated.  
Press quiet button to start and press it again to stop operation.

**12. One-Touch**

Indicates when one touch comfort is activated.  
Press one-touch button to start the operation.

**13. Swing**

Indicates when louver is swing.  
Press swing button to start the swing operation and press it again to stop the swing operation.



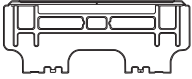





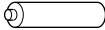




## 10-2. Installation

### 10-2-1. Optional installation parts

Part code	Parts name	Q'ty
Ⓐ	Refrigerant piping Liquid side : Ø6.35 mm Gas side : Ø9.52 mm	One each
Ⓑ	Pipe insulating material (polyethylene foam, 6 mm thick)	1
Ⓒ	Putty, PVC tapes	One each

### 10-2-2. Accessory and installation parts

Part No.	Part name (Q'ty)	Part No.	Part name (Q'ty)	Part No.	Part name (Q'ty)
①	 Installation plate x 1	④	 Remote control holder x 1	⑦	 Flat head wood screw Ø3.1 x 16 ℓ x 2
②	 Wireless remote control x 1	⑤	 Toshiba New IAQ Filter x 1	⑧	 Flat head wood screw Ø3.1 x 25 ℓ x 1
③	 Battery x 2	⑥	 Mounting screw Ø4 x 25 ℓ x 6	⑨	 Battery-cover x 1

#### Others

Name
Owner's manual
Installation manual








### 10-2-3. Installation/Serviceing Tools

#### Changes in the product and components

In the case of an air conditioner using R32, in order to prevent any other refrigerant from being charged accidentally, the service port diameter of the outdoor unit control valve (3 way valve) has been changed. (1/2 UNF 20 threads per inch)

- In order to increase the pressure resisting strength of the refrigerant piping flare processing diameter and size of opposite side of flare nuts has been changed. (for copper pipes with nominal dimensions 1/2 and 5/8)

#### New tools for R32(R410a)

New tools for R32(R410a)	Applicable to R22 model		Changes
Gauge manifold	×		As pressure is high, it is impossible to measure by means of conventional gauge. In order to prevent any other refrigerant from being charged, each port diameter has been changed.
Charge hose	×		In order to increase pressure resisting strength, hose materials and port size have been changed (to 1/2 UNF 20 threads per inch). When purchasing a charge hose, be sure to confirm the port size.
Electronic balance for refrigerant charging	○		As pressure is high and gasification speed is fast, it is difficult to read the indicated value by means of charging cylinder, as air bubbles occur.
Torque wrench (nominal diam. 1/2, 5/8)	×		The size of opposite sides of flare nuts have been increased. Incidentally, a common wrench is used for nominal diameters 1/4 and 3/8.
Flare tool (clutch type)	○		By increasing the clamp bar's receiving hole, strength of spring in the tool has been improved.
Gauge for projection adjustment	—	—	Used when flare is made by using conventional flare tool.
Vacuum pump adapter	○		Connected to conventional vacuum pump. It is necessary to use an adapter to prevent vacuum pump oil from flowing back to the charge hose. The charge hose connecting part has two ports-one for conventional refrigerant (7/16 UNF 20 threads per inch) and one for R32(R410a). If the vacuum pump oil (mineral) mixes with R32(R410a) a sludge may occur and damage the equipment.
Gas leakage detector	×		Exclusive for HFC refrigerant.

- Incidentally, the “refrigerant cylinder” comes with the refrigerant designation R32(R410a) and protector coating in the U.S's ARI specified rose color (ARI color code: PMS 507).
- Also, the “charge port and packing for refrigerant cylinder” require 1/2 UNF 20 threads per inch corresponding to the charge hose's port size.

### 10-3. Indoor Unit

#### 10-3-1. Installation place

- A place which provides the spaces around the indoor unit as shown in the diagram
- A place where there are no obstacles near the air inlet and outlet
- A place which allows easy installation of the piping to the outdoor unit
- A place which allows the front panel to be opened
- The indoor unit shall be installed at least 2.5 m height. Also, it must avoided to put anything on the top of the indoor unit.

#### CAUTION

- Direct sunlight to the indoor unit's wireless receiver should be avoided.
- The microprocessor in the indoor unit should not be too close to RF noise sources. (For details, see the owner's manual.)

#### <Remote control>

- A place where there are no obstacles such as a curtain that may block the signal from the indoor unit.
- Do not install the remote control in a place exposed to direct sunlight or close to a heating source, such as a stove.
- Keep the remote control at least 1 m apart from the nearest TV set or stereo equipment. (This is necessary to prevent image disturbances or noise interference.)
- The location of the remote control should be determined as shown below.

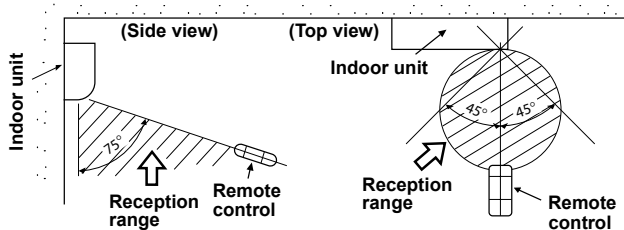


Fig. 10-3-1

#### 10-3-2. Cutting a hole and mounting installation

##### <Cutting a hole>

When installing the refrigerant pipes from the rear.

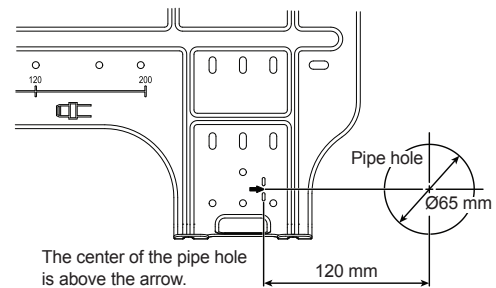


Fig. 10-3-2

1. After determining the pipe hole position on the mounting plate (→), drill the pipe hole (Ø65 mm) at a slight downward slant to the outdoor side.

#### NOTE

- When drilling a wall that contains a metal lath, wire lath or metal plate, be sure to use a pipe hole brim ring sold separately.

##### <Mounting the installation plate>

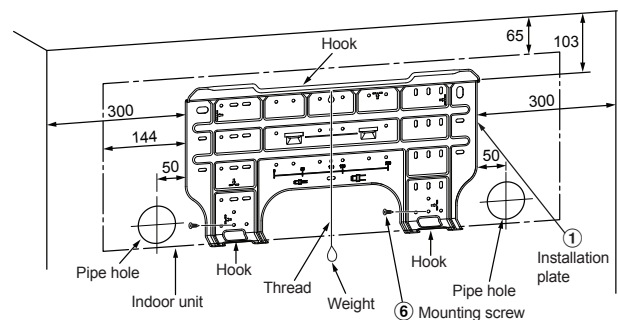


Fig. 10-3-3



**<When the installation plate is directly mounted on the wall>**

1. Securely fit the installation plate onto the wall by screwing it in the upper and lower parts to hook up the indoor unit.
2. To mount the installation plate on a concrete wall with anchor bolts, utilize the anchor bolt holes as illustrated in the above figure.
3. Install the installation plate horizontally in the wall.

**CAUTION**

When installing the installation plate with a mounting screw, do not use the anchor bolt hole. Otherwise the unit may fall down and result in personal injury and property damage.

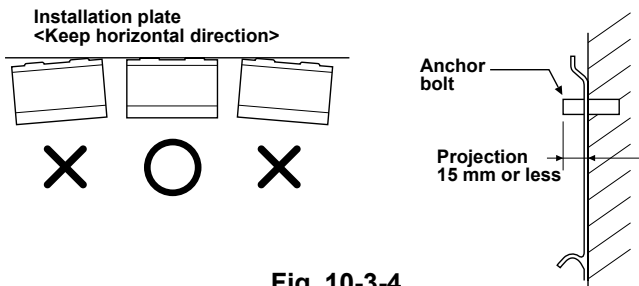


Fig. 10-3-4

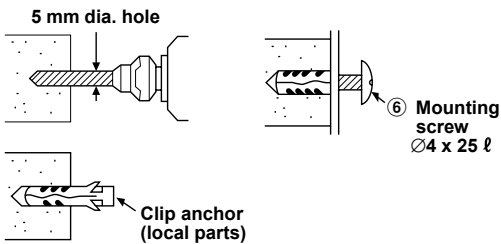


Fig. 10-3-5

**CAUTION**

Failure to firmly install the unit may result in personal injury and property damage if the unit falls.

- In case of block, brick, concrete or similar type walls, make 5 mm dia. holes in the wall.
- Insert clip anchors for appropriate mounting screws ⑥.

**NOTE:**

- Secure four corners and lower parts of the installation plate with 4 to 6 mounting screws to install it.

**10-3-3. How to Connect Remote Controller for Wire Operation**

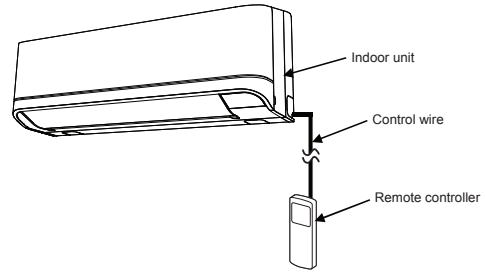
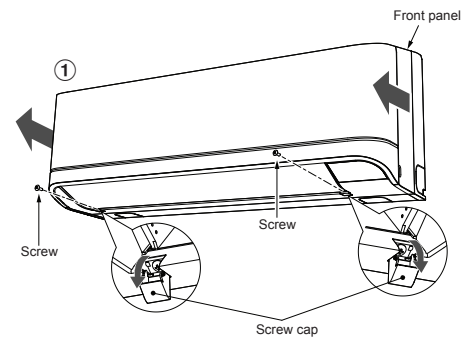


Fig. 10-3-6

**< For indoor unit>**

1. Open two screw caps and securely remove two screws at the front panel.
2. Slightly open the lower part of the front panel then pull the upper part of the front panel toward you to remove it as shown on figure ①.
3. Arrange the control wire as detail and specification as shown on figure ②.
4. Securely connect the control wire to terminal of Display unit as shown on figure ③ (tighten firmly but not over 0.12 N·m (0.01 kgf·m)).
5. Set the control wire out from indoor unit same portion as power supply and connecting cable as shown on figure ③. (Notch for wire out)
6. Reassembly the indoor unit by reverse process of 1 to 2.



\* Wire size 28-22AWG or 0.08-0.32 mm<sup>2</sup>  
Outer diameter not over 4.7 mm,  
control wire length 30 m. or less.

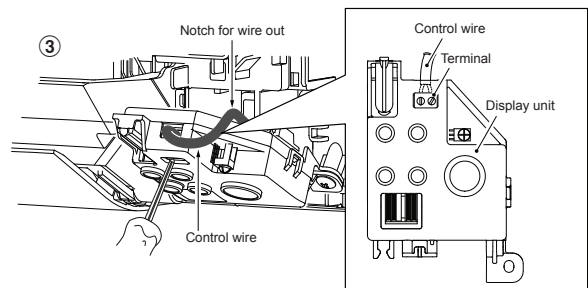
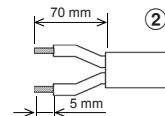
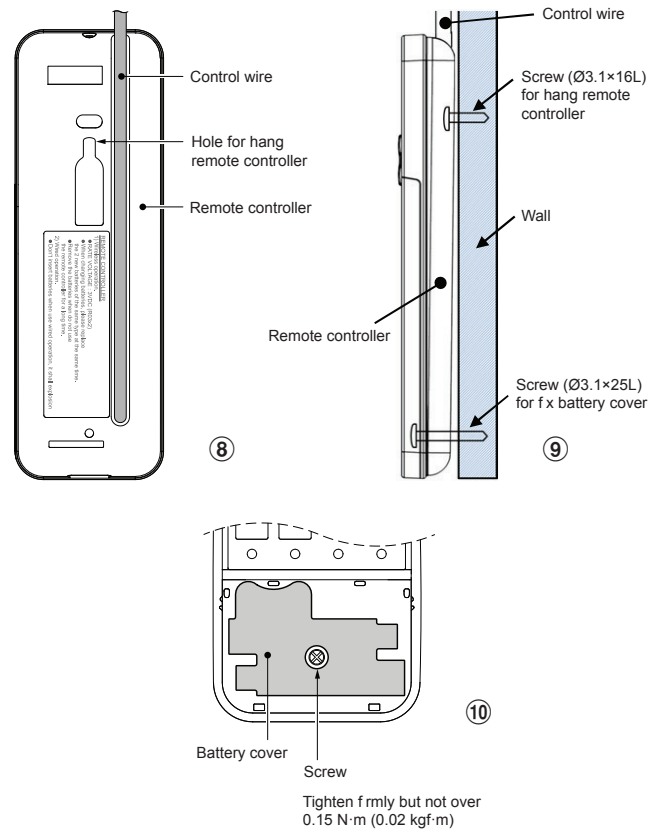


Fig. 10-3-7

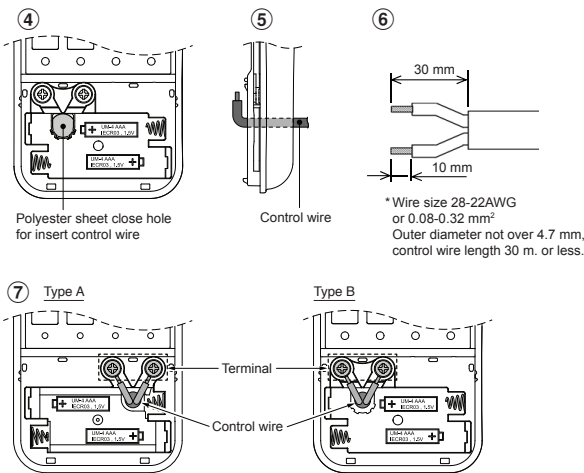
**<For remote controller>**

1. Remove cover of remote controller by sliding down and take it out.
2. If batteries are exist, please take them out. The combination of using wire controller and batteries may cause of batteries explosion.
3. Make hole for insert control wire by use screwdriver break the polyester sheet as shown on f gure ④.
4. Insert control wire from rear side of remote controller as shown on figure⑤.
5. Fix control wire which arrange as shown on figure ⑥ and ⑦ to terminal by provided screws (tighten firmly but not over 0.25 N·m (0.03 kgf·m)).
6. Set control wire through gutter way at rear side of remote controller as shown on f gure ⑧).
7. Fix provided screw (Ø3.1×16L) on the wall to hang remote controller as shown on f gure ⑨).
8. Mark and arrange hole for f x below screw (Ø3.1×25L) as shown on figure ⑨).
9. Assembly battery cover which provided with accessory bag then use provide screw (Ø3.1×25L) to f x battery cover together with wall as shown on f gure ⑩ (tighten f rmly but not over 0.15 N·m (0.02 kgf·m)).
10. Reassembly cover of remote controller.



**Fig. 10-3-9**

- \*Remark :**
1. Recommend to use double insulation lead wire for connect remote control and air conditioner.
  2. For wire operation, 1 remote control can control only 1 indoor unit.
  3. In wire operation, remote controller will return to initial condition (PRESET, TIMER and CLOCK will return to initial condition) when user shutdown power supply of air conditioner.



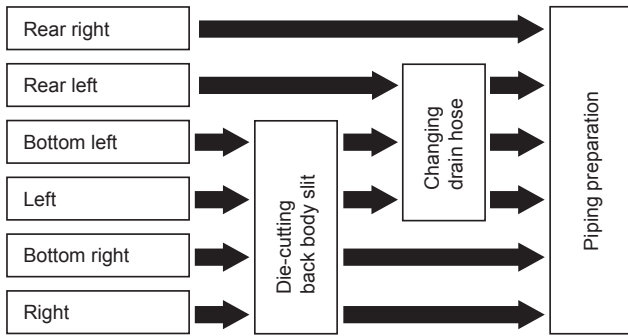
**Fig. 10-3-8**

\* Terminals for wiring can be either on right (type A) or left (type B), depending on the controller packed in carton.

**10-3-4. Piping and drain hose installation**

**<Piping and Drain Hose Forming>**

\* Since dewing results in a machine trouble, make sure to insulate both the connecting pipes. (Use polyethylene foam as insulating material.)



**Fig. 10-3-10**

**Die-cutting back body slit**

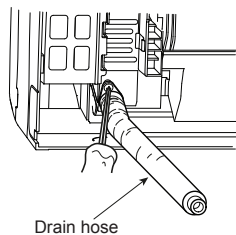
Cut out the slit on the leftward or right side of the back body for the left or right connection and the slit on the bottom left or right side of the back body for the bottom left or right connection with a pair of nippers.

**Changing drain hose**

For leftward connection, bottom-leftward connection and rear-leftward connection's piping, it is necessary to change the drain hose and drain cap.

**<How to remove the drain hose>**

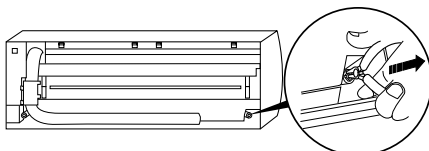
- The drain hose can be removed by removing the screw securing the drain hose and then pulling out the drain hose.
- When removing the drain hose, be careful of any sharp edges of steel plate. The edges can injuries.
- To install the drain hose, insert the drain hose firmly until the connection part contacts with heat insulator, and the secure it with original screw.



**Fig. 10-3-11**

**<How to remove the Drain Cap>**

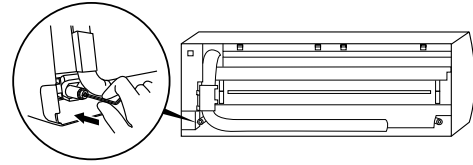
Clip the drain cap by needle-nose pliers and pull out.



**Fig. 10-3-12**

**<How to fix the Drain Cap>**

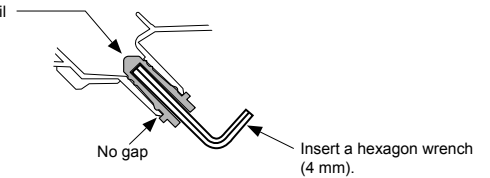
- 1) Insert hexagon wrench (4 mm) in a center head.



**Fig. 10-3-13**

- 2) Firmly insert drain cap.

Do not apply lubricating oil (refrigerant machine oil) when inserting the drain cap. Application causes deterioration and drain leakage of the plug.



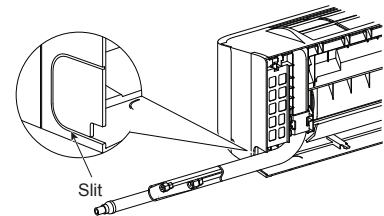
**Fig. 10-3-14**

**CAUTION**

Firmly insert the drain hose and drain cap; otherwise, water may leak.

**<In case of right or left piping>**

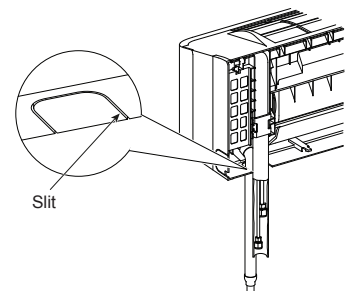
- After scribing slits of the back body with a knife or a making-off pin, cut them with a pair of nippers or an equivalent tool.



**Fig. 10-3-15**

**<In case of bottom right or bottom left piping>**

- After scribing slits of the back body with a knife or a making-off pin, cut them with a pair of nippers or an equivalent tool.



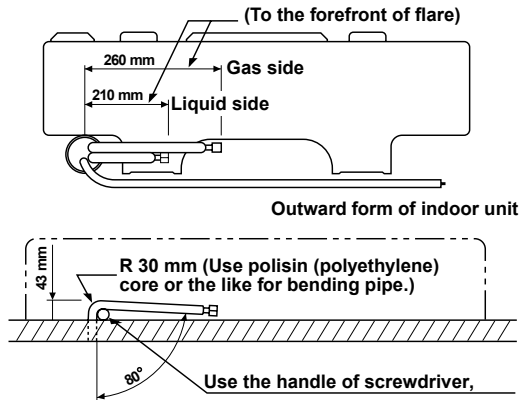
**Fig. 10-3-16**

<Left-hand connection with piping>

Bend the connecting pipe so that it is laid within 43 mm above the wall surface. If the connecting pipe is laid exceeding 43 mm above the wall surface, the indoor unit may unstably be set on the wall. When bending the connecting pipe, make sure to use a spring bender so as not to crush the pipe.

**Bend the connection pipe within a radius of 30 mm.**

To connect the pipe after installation of the unit (figure)



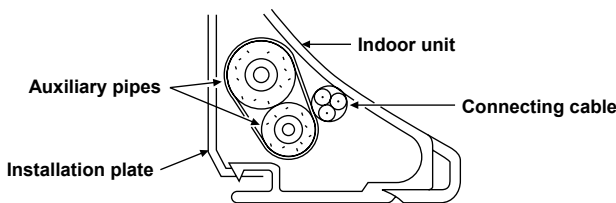
etc. Fig. 10-3-17

**NOTE**

If the pipe is bent incorrectly, the indoor unit may unstably be set on the wall. After passing the connecting pipe through the pipe hole, connect the connecting pipe to the auxiliary pipes and wrap the facing tape around them.

**CAUTION**

- Bind the auxiliary pipes (two) and connecting cable with facing tape tightly. In case of leftward piping and rear-leftward piping, bind the auxiliary pipes (two) only with facing tape.



- Carefully arrange pipes so that any pipe does not stick out of the rear plate of the indoor unit.
- Carefully connect the auxiliary pipes and connecting pipes to each other and cut off the insulating tape wound on the connecting pipe to avoid double-taping at the joint, moreover, seal the joint with the vinyl tape, etc.
- Since dewing results in a machine trouble, make sure to insulate both the connecting pipes. (Use polyethylene foam as insulating material.)
- When bending a pipe, carefully do it, not to crush it.

**10-3-5. Indoor unit fixing**

1. Pass the pipe through the hole in the wall, and hook the indoor unit on the installation plate at the upper hooks.
2. Swing the indoor unit to right and left to confirm that it is firmly hooked up on the installation plate.
3. While pressing the indoor unit onto the wall, hook it at the lower part on the installation plate. Pull the indoor unit toward you to confirm that it is firmly hooked up on the installation plate.

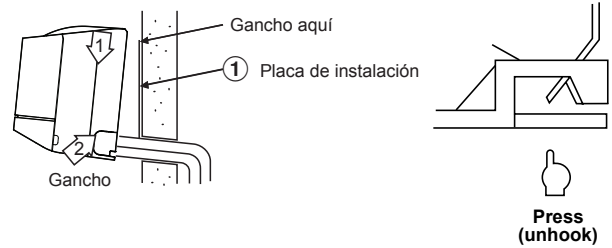


Fig. 10-3-18

- For detaching the indoor unit from the installation plate, pull the indoor unit toward you while pushing its bottom up at the specified parts.

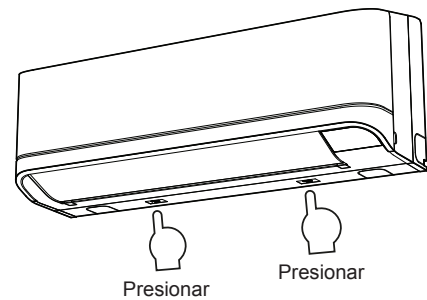


Fig. 10-3-19

**10-3-6. Drainage**

1. Run the drain hose sloped downwards.

**NOTE**

- Hole should be made at a slight downward slant on the outdoor side.

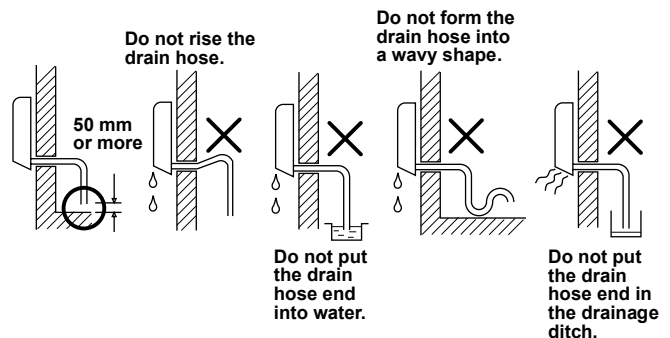


Fig. 10-3-20

2. Put water in the drain pan and make sure that the water is drained out of doors.
3. When connecting extension drain hose, insulate the connecting part of extension drain hose with shield pipe.

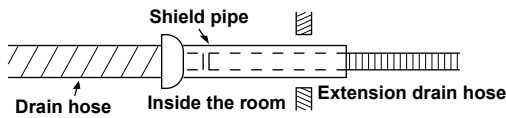


Fig. 10-3-21

**CAUTION**

Arrange the drain pipe for proper drainage from the unit.  
Improper drainage can result in dew-dropping.

This air conditioner has the structure designed to drain water collected from dew, which forms on the back of the indoor unit, to the drain pan. Therefore, do not store the power cord and other parts at a height above the drain guide.

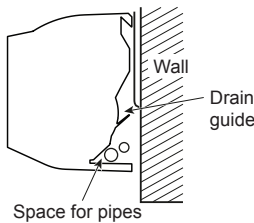


Fig. 10-3-22

**10-5. Electrical works**

The power supply can be selected to connect to indoor unit or outdoor unit. Choose proper way and connect the power supply and connecting cable by follow the instruction as following.

Model	RAS-M05PKVSG-E	RAS-M07PKVSG-E
Power source	50Hz, 220 – 240 V Single phase	
Maximum running current	*1	*1
Circuit breaker rating	*1	*1
Power supply cable	*1	
Connecting cable	H07RN-F or 60245 IEC66 (1.5 mm <sup>2</sup> or more)	

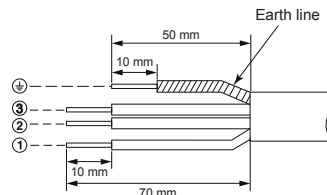
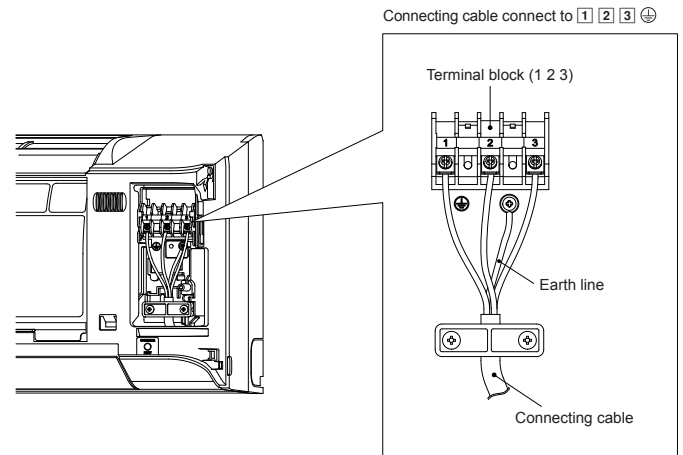
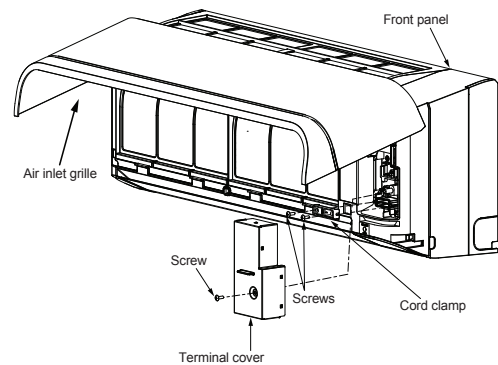
\*1 : Refer to the service manual of outdoor unit to be combined.

**10-5-1. Wiring Connection**

<Indoor unit>

Wiring of the connecting cable can be carried out without removing the front panel.

1. Remove the air inlet grille.  
Open the air inlet grille upward and pull it toward you.
2. Remove the terminal cover and cord clamp.
3. Insert the connecting cable (according to the local cords) into the pipe hole on the wall.
4. Take out the connecting cable through the cable slot on the rear panel so that it protrudes about 20 cm from the front.
5. Insert the connecting cable fully into the terminal block and secure it tightly with screws.
6. Tightening torque : 1.2 N·m (0.12 kgf·m)
7. Secure the connecting cable with the cord clamp.
8. Fix the terminal cover and air inlet grille on the indoor unit.



Stripping length of the Connecting cable

Fig. 10-5

## 10-6. Others

### 10-6-1. Remote Control A-B Selection When

- two indoor units are installed in the same room or adjacent two rooms, if operating a unit, two units may receive the remote control signal simultaneously and operate. In this case, the operation can be preserved by setting either one remote control to B setting. (Both are set to A setting in factory shipment.)
- The remote control signal is not received when the settings of indoor unit and remote control are different.
- There is no relation between A setting/B setting and A room/B room when connecting the piping and cables.

To separate using of remote control for each indoor unit in case of 2 air conditioner are installed near.

#### Remote Control B Setup.

1. Press [RESET] button on the indoor unit to turn the air conditioner ON.
2. Point the remote control at the indoor unit.
3. Push and hold [CHECK] button on the Remote Control by the tip of the pencil. "00" will be shown on the display (Picture ①).
4. Press [MODE] during pushing [CHECK]. "B" will show on the display and "00" will disappear and the air conditioner will turn OFF. The Remote Control B is memorized (Picture ②).

Note : 1. Repeat above step to reset Remote Control to be A.  
 2. Remote Control A have not "A" display.  
 3. Default setting of Remote Control from factory is A.

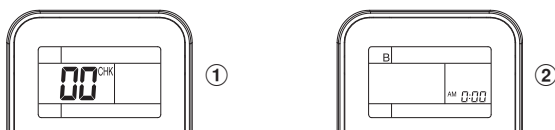


Fig. 10-6-1

### 10-6-2. Test operation

To switch the TEST RUN (COOL) mode, press [RESET] button for 10 sec. (The beeper will make a short beep.)

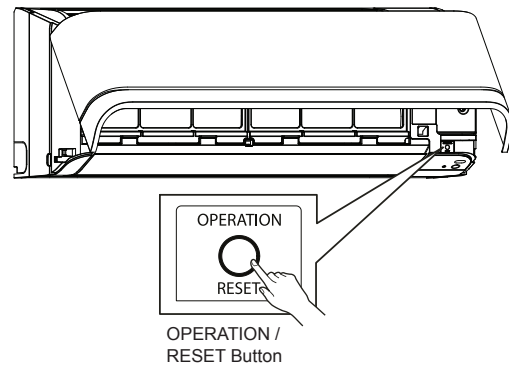


Fig. 10-6-2

### 10-6-3. Auto restart setting

This product is designed so that, after a power failure, it can restart automatically in the same operating mode as before the power failure.

#### Information

The product was shipped with Auto Restart function in the off position. Turn it on as required.

#### <How to set the auto restart>

1. Press and hold the [RESET] button on the indoor unit 3 seconds to set the operation. (3 beep sound and OPERATION lamp blink 5 time/sec for 5 seconds)
2. Press and hold the [RESET] button on the indoor unit for 3 seconds to cancel the operation. (3 beep sound but OPERATION lamp does not blink)
  - In case of ON timer or OFF timer are set, AUTO RESTART OPERATION dose not activate.

## 11. HOW TO DIAGNOSE THE TROUBLE

### 11-1. First Confirmation

#### 11-1-1. Confirmation of Power Supply

Confirm that the power breaker operates (ON) normally.

#### 11-1-2. Confirmation of Power Voltage

Confirm that power voltage is AC 220–230–240 ± 10%.

If power voltage is not in this range, the unit may not operate normally.

#### 11-1-3. Operation Which is not a Trouble (Program Operation)

For controlling the air conditioner, the program operations are built in the microcomputer as described in the following table.

If a claim is made for running operation, check whether or not it meets to the contents in the following table.

When it does, we inform you that it is not trouble of equipment, but it is indispensable for controlling and maintaining of air conditioner.

Table 11-1-1

No.	Operation of air conditioner	Description
1	When power breaker is turned "ON", the operation indicator (White) of the indoor unit flashes.	The OPERATION lamp of the indoor unit flashes when power source is turned on. If [⏻] button is operated once, flashing stops. (Flashes also in power failure)
2	Compressor may not operate even if the room temperature is within range of compressor-ON.	The compressor does not operate while compressor restart delay timer (3-minutes timer) operates. The same phenomenon is found after power source has been turned on because 3-minutes timer operates.
3	In Dry and ECO mode, FAN (air flow) display does not change even though FAN (air flow select) button is operated.	The air flow indication is fixed to [AUTO].
4	Increasing of compressor motor speed stops approx. 30 seconds after operation started, and then compressor motor speed increases again approx. 30 seconds after.	For smooth operation of the compressor, the compressor motor speed is restricted to Max. 41 rps for 2 minutes, and Max.91 rps for 2 minutes to 3 minutes, respectively after the operation has started.
5	In AUTO mode, the operation mode is changed.	After selecting Cool or Heat mode, select an operation mode again if the compressor keeps stop status for 15 minutes.
6	In HEAT mode, the compressor motor speed does not increase up to the maximum speed or decreases before the temperature arrives at the set temperature.	The compressor motor speed may decrease by high-temp. release control (Release protective operation by temp.-up of the indoor heat exchanger) or current release control.

## 11-2. Primary Judgment

To diagnose the troubles, use the following methods.

- 1) Judgment by flashing LED of indoor unit
- 2) Self-diagnosis by service check remote controller
- 3) Judgment of trouble by every symptom

Firstly use the method 1) for diagnosis. Then, use the method 2) or 3) to diagnose the details of troubles.

## 11-3. Judgment by Flashing LED of Indoor Unit

While the indoor unit monitors the operation status of the air conditioner, if the protective circuit operates, the contents of self-diagnosis are displayed with block on the indoor unit indication section.

Table 11-3-1

	Item	Check code	Block display	Description for self-diagnosis														
<div style="border: 1px solid black; padding: 5px; width: fit-content;">Indoor indication lamp flashes.</div> <div style="margin-left: 20px;">↓</div> <div style="border: 1px solid black; padding: 5px; width: fit-content;">Which lamp does flash?</div> <div style="margin-left: 20px;">↓</div> <div style="margin-left: 20px;">→</div>	A	—	OPERATION Flashing display (1 Hz)	Power failure (when power is ON)														
	B	00	OPERATION Flashing display (5 Hz)	Protective circuit operation for indoor P.C. board														
	C	01	OPERATION TIMER (White) Flashing display (5 Hz)	Protective circuit operation for connecting cable and serial signal system														
	D	02	OPERATION Flashing display (5 Hz)	Protective circuit operation for outdoor P.C. board														
	E	03	OPERATION TIMER Flashing display (5 Hz)	Protective circuit operation for others (including compressor)														
	F	33	<table border="1" style="border-collapse: collapse; width: 100%;"> <tr> <td style="width: 50%;">OPERATION</td> <td style="width: 50%;">TIMER</td> <td></td> </tr> <tr> <td>Normal</td> <td>Normal</td> <td>Nothing</td> </tr> <tr> <td>Flash 1 Hz</td> <td>None</td> <td>Current release</td> </tr> <tr> <td>Flash 2 Hz 2 times every 1 sec.</td> <td>None</td> <td>TD release</td> </tr> <tr> <td>None</td> <td>Flash 1Hz</td> <td>TC release</td> </tr> </table>	OPERATION	TIMER		Normal	Normal	Nothing	Flash 1 Hz	None	Current release	Flash 2 Hz 2 times every 1 sec.	None	TD release	None	Flash 1Hz	TC release
OPERATION	TIMER																	
Normal	Normal	Nothing																
Flash 1 Hz	None	Current release																
Flash 2 Hz 2 times every 1 sec.	None	TD release																
None	Flash 1Hz	TC release																

### NOTES :

1. The contents of items B and C and a part of item E are displayed when air conditioner operates.
2. When item B and C, and item B and a part of item E occur concurrently, priority is given to the block of item B.
3. The check codes can be confirmed on the remote controller for servicing.



### 11-4. Self-Diagnosis by Remote Controller (Check Code)

1. If the lamps are indicated as shown B to E in Table 11-3-1, execute the self-diagnosis by the remote controller.
2. When the remote controller is set to the service mode, the indoor controller diagnoses the operation condition and indicates the information of the self-diagnosis on the display of the remote controller with the check codes. If a fault is detected, all lamps on the indoor unit will flash at 5Hz and it will beep for 10 seconds (Beep, Beep, Beep ... ). The timer lamp usually flashes (5Hz) during self-diagnosis.

#### 11-4-1. How to Use Remote Controller in Service Mode

**1** Press [CHECK] button with a tip of pencil to set the remote controller to the service mode.

- "88" is indicated on the display of the remote controller.

**2** Press [ON ▲] or [OFF ▲] button

If there is no fault with a code, the indoor unit will beep once (Beep) and the display of the remote controller will change as follows :

→ 00 → 01 → 02 ... 1d → 1E → 33 →

- The TIMER indicator of the indoor unit flashes continuously. (5 times per 1 sec.)
- Check the unit with all 52 check codes ( 00 to 33 ) as shown in Table-11-4-1.
- Press [ON ▼] or [OFF ▼] button to change the check code backward.

If there is a fault, the indoor unit will beep for 10 seconds (Beep, Beep, Beep...).

Note the check code on the display of the remote controller.

- 2-digits alphanumeric will be indicated on the display.
- All indicators on the indoor unit will flash. (5 times per 1 sec.)

**3** Press [CLR] button. After service finish for clear service code in memory.

- "7F" is indicated on the display of the remote control.

**4** Press [Power] button to release the service mode.

- The display of the remote controller returns to as it was before service mode was engaged.

Alphanumeric characters are used for the check codes.

- |   |       |   |       |
|---|-------|---|-------|
| 5 | is 5. | 6 | is 6. |
| A | is A. | B | is B. |
| C | is C. | D | is D. |

Fig. 11-4-1

**11-4-2 Caution at Servicing**

1. After using the service mode of remote controller finished, press the [⏻] button to reset the remote controller to normal function.
2. After finished the diagnosis by the remote controller, turn OFF power supply and turn its ON again to reset the air conditioner to normal operation. However, the check codes are not deleted from memory of the microcomputer.
3. After servicing finished, press [CLR] button of remote controller under service mode status to send code "7F" to the indoor unit. The check code stored in memory is cleared.

Table 11-4-1

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
00	Indoor P.C. board.	01	TA sensor ; The room temperature sensor is short-Circuit or disconnection.	Operation continues.	Flashes when error is detected.	1. Check the sensor TA and connection. 2. In case of the sensor and its connection is normal, check the P.C. board.
		02	TC sensor ; The heat exchanger temperature sensor of the indoor unit is out of place, disconnection, short-circuit or migration.	Operation continues.	Flashes when error is detected.	1. Check the sensor TC and connection. 2. In case of the sensor and its connection is normal, check the P.C. board.
		11	Fan motor of the indoor unit is failure, lock-rotor, short-circuit, disconnection, etc. Or its circuit on P.C. board has problem.	All OFF	Flashes when error is detected.	1. Check the fan motor and connection. 2. In case of the motor and its connection is normal, check the P.C. board.
		12	Other trouble on the indoor P.C. board.	Depend on cause of failure.	Depend on cause of failure.	Replace P.C. board.

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
01	Serial signal and connecting cable.	04	1) Defective wiring of the connecting cable or miss-wiring. 2) Operation signal has not send from the indoor unit when operation start. 3) Outdoor unit has not send return signal to the indoor unit when operation started. 4) Return signal from the outdoor unit is stop during operation. <ul style="list-style-type: none"> <li>• Some protector (hardware, if exist) of the outdoor unit open circuit of signal.</li> <li>• Signal circuit of indoor P.C. board or outdoor P.C. board is failure in some period.</li> </ul>	Indoor unit operates continue. Outdoor unit stop.	Flashes when error is detected. Flashing stop and outdoor unit start to operate when the return signal from the outdoor unit is normal.	1) to 3) The outdoor unit never operate. <ul style="list-style-type: none"> <li>• Check connecting cable and correct if defective wiring.</li> <li>• Check 25A fuse of inverter P.C. board.</li> <li>• Check 3.15A fuse of inverter P.C. board.</li> <li>• Check operation signal of the indoor unit by using diode. Measure voltage at terminal block of the indoor unit between No.2 and No.3 (or L2 and S)</li> </ul> If signal is varied 15-60V continuously, replace inverter P.C. board. If signal is not varied, replace indoor P.C. board. 4) The outdoor unit abnormal stop at some time. <ul style="list-style-type: none"> <li>• If the other check codes are found concurrently, check them together.</li> <li>• Check protector (hardware) such as Hi-Pressure switch, Thermal-Relay, etc.</li> <li>• Check refrigerant amount or any possibility case which may caused high temperature or high pressure.</li> <li>• Check operation signal of the indoor unit by using diode. Measure voltage at terminal block of the indoor unit between No.2 and No.3 (or L2 and S)</li> </ul> If signal is varied 15-60V continuously, replace inverter P.C. board. If signal is not varied, replace indoor P.C. board.

**Note : Operation signal of the indoor unit shall be measured in the sending period as picture below.**

**Sending signal of the indoor unit when have not return signal from the outdoor unit.**

\* Signal send only 1 minute and stop. Because of return signal from outdoor unit has not received.  
 \*\* Signal resend again after 3 minutes stop. And the signal will send continuously.  
 \*\*\* 1 minute after resending, the indoor unit display flashes error.

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
02	Outdoor P.C. board	14	Current on inverter circuit is over limit in short time. <ul style="list-style-type: none"> <li>• Inverter P.C. board is failure, IGBT shortage, etc.</li> <li>• Compressor current is higher than limitation, lock rotor, etc.</li> </ul>	All OFF	Flashes after error is detected 8 times*.	<ol style="list-style-type: none"> <li>1. Remove connecting lead wire of the compressor, and operate again.</li> <li>2. If outdoor fan does not operate or operate but stop after some period, replace the inverter P.C. board.</li> <li>3. If outdoor fan operates normally, measure 3-Phase output of inverter P.C. board (150-270VAC) at the connecting lead wire of compressor.</li> <li>4. If 3-Phase output is abnormal, replace inverter P.C.Board.</li> <li>5. If 3-Phase output is normal, replace compressor. (lock rotor, etc.)</li> </ol>
		15	Compressor position-detect circuit error or short-circuit between winding of compressor.	All OFF	Flashes after error is detected 8 times*.	<ol style="list-style-type: none"> <li>1. Remove connecting lead wire of the compressor, and operate again.</li> <li>2. If outdoor fan does not operate or operation but stop after some period, replace the inverter P.C. board.</li> <li>3. If outdoor fan operates normally, measure resistance of compressor winding. If circuit is shortage, replace the compressor.</li> </ol>
		17	Current-detect circuit of inverter P.C. board error.	All OFF	Flashes after error is detected 4 times*.	Even if trying to operate again, all operations stop, replace inverter P.C. board.
		18	TE or TS sensor; abnormal. Out of place, disconnection, shortage, or misconnection (TE sensor is connected to TS connector, TS sensor is connected to TE sensor connector)  TE sensor; Outdoor heat exchanger temperature sensor  TS sensor; Suction pipe temperature sensor	All OFF	Flashes after error is detected 4 times*.	<ol style="list-style-type: none"> <li>1. Check sensors, TE, TS connection. In case of sensors and it's connection is normal, check the inverter P.C. board</li> <li>2. Check 4way valve operation/position. In case TE, TS detected temperature relationship are different from normal operation, "18" might be detected.</li> </ol>
		19	TD sensor ; Discharge pipe temperature sensor is disconnection or shortage.	All OFF	Flashes after error is detected 4 times*.	<ol style="list-style-type: none"> <li>1. Check sensors TD and connection.</li> <li>2. In case of the sensor and its connection is normal, check the inverter P.C. board.</li> </ol>
		1A	Outdoor fan failure or its drive-circuit on the inverter P.C. board failure.	All OFF	Flashes after error is detected 8 times*.	<ol style="list-style-type: none"> <li>1. Check the motor, measure winding resistance, shortage or lock rotor.</li> <li>2. Check the inverter P.C. board.</li> </ol>
		1b	TO sensor ; The outdoor temperature sensor is disconnection or shortage.	Operation continues.	Record error after detected 4 times*. But does not flash display.	<ol style="list-style-type: none"> <li>1. Check sensors TO and connection.</li> <li>2. In case of the sensor and its connection is normal, check the inverter P.C. board.</li> </ol>

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
02	Outdoor P.C. board	11	Compressor drive output error. (Relation of voltage, current and frequency is abnormal) <ul style="list-style-type: none"> <li>Overloading operation of compressor caused by over-charge refrigerant, P.M.V. failure, etc.</li> <li>Compressor failure (High current).</li> </ul>	All OFF	Flashes after error is detected 8 times*.	<ol style="list-style-type: none"> <li>Check installation conditions such as packed valve opening, refrigerant amount and power supply (rate <math>\pm 10\%</math>, both of operation and non operation condition).</li> <li>Check P.M.V. by measure the resistance of the coil and confirm its operation (sound of initial operation, etc.)</li> <li>Observe any possibility cause which may affect operation load of compressor.</li> <li>Operate again. If compressor operation is failure when 20 seconds passed (count time from operation starting of compressor), replace compressor.</li> </ol>
<p>* 4 or 8 times ; When first error is detected, error is count as 1 time, then once operation is stop and re-started.</p> <p>After re-starting operation within 6 minutes, if same error is detected, error count is add (count become 2 times)</p> <p>When error count comes 4, 8, 11 or 18 times, record error to check code. But after re-starting operation, if no error is detected and air conditioner can operate more than 6 minutes, error count is cleared.</p>						
03	The others (including compressor)	07	Return signal of the outdoor unit has been sent when operation start. But after that, signal is stop some time. <ul style="list-style-type: none"> <li>Instantaneous power failure.</li> <li>Some protector (hardware) of the outdoor unit open circuit of signal.</li> <li>Signal circuit of indoor P.C. board or outdoor P.C. board is failure in some period.</li> </ul>	Indoor unit operates continue. Outdoor unit stop.	Flashes when error is detected. Flashing stop and outdoor unit start to operate when the return signal from the outdoor unit is normal.	<ol style="list-style-type: none"> <li>Check power supply (Rate <math>\pm 10\%</math>)</li> <li>If the air conditioner repeat operates and stop with interval of approx. 10 to 40 minutes. <ul style="list-style-type: none"> <li>Check protector (hardware) such as Hi-Pressure switch, Thermal-Relay, etc.</li> <li>Check refrigerant amount, packed valve opening and any possibility cause which may affect high temperature or high pressure.</li> </ul> </li> <li>Check operation signal of the indoor unit by using diode. Measure voltage at terminal block of the indoor unit between No.2 and No.3 (or L2 and S) If signal is varied 15-60V continuously, replace inverter P.C. board. If signal is not varied, replace indoor P.C. board.</li> </ol>

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
03	The others (including compressor)	1d	Compressor does not rotate. Because of missed wiring, missed phase or shortage.	All OFF	Flashes after error is detected 8 times*.	<ol style="list-style-type: none"> <li>1. Remove connecting lead wire of the compressor, and operate again.</li> <li>2. If outdoor fan does not operate or operation but stop after some period, replace the inverter P.C. board.</li> <li>3. If outdoor fan operates normally, measure 3-Phase output of inverter P.C. board (150-270VAC) at the connecting lead wire of compressor.</li> <li>4. If 3-Phase output is abnormal, replace inverter P.C.Board.</li> <li>5. If 3-Phase output is normal, measure resistance of compressor winding.</li> <li>6. If winding is shortage, replace the compressor.</li> </ol>
		1E	Discharge temperature exceeded 117°C.	All OFF	Flashes after error is detected 4 times*.	<ol style="list-style-type: none"> <li>1. Check sensors TD.</li> <li>2. Check refrigerant amount.</li> <li>3. Check P.M.V. by measure the resistance of the coil and confirm its operation (sound of initial operation, etc.)</li> <li>4. Observe any possibility cause which may affect high temperature of compressor.</li> </ol>
		1F	Compressor is high current though operation Hz is decreased to minimum limit. <ul style="list-style-type: none"> <li>• Installation problem.</li> <li>• Instantaneous power failure.</li> <li>• Refrigeration cycle problem.</li> <li>• Compressor break down.</li> <li>• Compressor failure (High current).operation, etc.)</li> </ul>	All OFF	Flashes after error is detected 8 times*.	<ol style="list-style-type: none"> <li>1. Check installation conditions such as packed valve opening, refrigerant amount and power supply (rate <math>\pm 10\%</math>, both of operation and non operation condition).</li> <li>2. Check P.M.V. by measure the resistance of the coil and confirm its operation (sound of initial operation, etc.)</li> <li>3. Observe any possibility cause which may affect high current of compressor.</li> <li>4. If 1, 2 and 3 are normal, replace compressor.</li> </ol>

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
03	The others (including compressor)	21	<p>Return signal of the outdoor unit has been sent when operation start. But after that, signal is stop some time.</p> <ul style="list-style-type: none"> <li>Instantaneous power failure.</li> <li>Some protector (hardware) of the outdoor unit open circuit of signal.</li> <li>Signal circuit of indoor P.C. board or outdoor P.C. board is failure in some period.</li> <li>TE, TC high temperature TE for cooling operation TC for heating operation.</li> </ul>	Indoor unit operates continue. Outdoor unit stop.	<p>Flashes when error is detected 11 times*.</p> <p>Flashing stop and outdoor unit start to operate when the return signal from the outdoor unit is normal.</p>	<ol style="list-style-type: none"> <li>Check power supply (Rate <math>\pm 10\%</math>)</li> <li>If the air conditioner repeat operate and stop with interval of approx. 10 to 40 minutes. <ul style="list-style-type: none"> <li>Check protector (hardware) such as Hi-Pressure switch, Thermal-Relay, etc.</li> <li>Check refrigerant amount, packed valve opening and any possibility cause which may affect high temperature or high pressure.</li> </ul> </li> <li>Check operation signal of the indoor unit by using diode. Measure voltage at terminal block of the indoor unit between No.2 and No.3 (or L2 and S) If signal is varied 15-60V continuously, replace inverter P.C. board. If signal is not varied, replace indoor P.C. board.</li> <li>Check and clean heat exchanger area Indoor and Outdoor unit.</li> </ol>
<p>* 4, 8 or 11 times ; When first error is detected, error is count as 1 time, then once operation is stop and re-started.</p> <p>After re-starting operation within 6 minutes, if same error is detected, error count is add (count become 2 times)</p> <p>When error count comes 4, 8, 11 or 18 times, record error to check code. But after re-starting operation, if no error is detected and air conditioner can operate more than 6 minutes, error count is cleared.</p>						

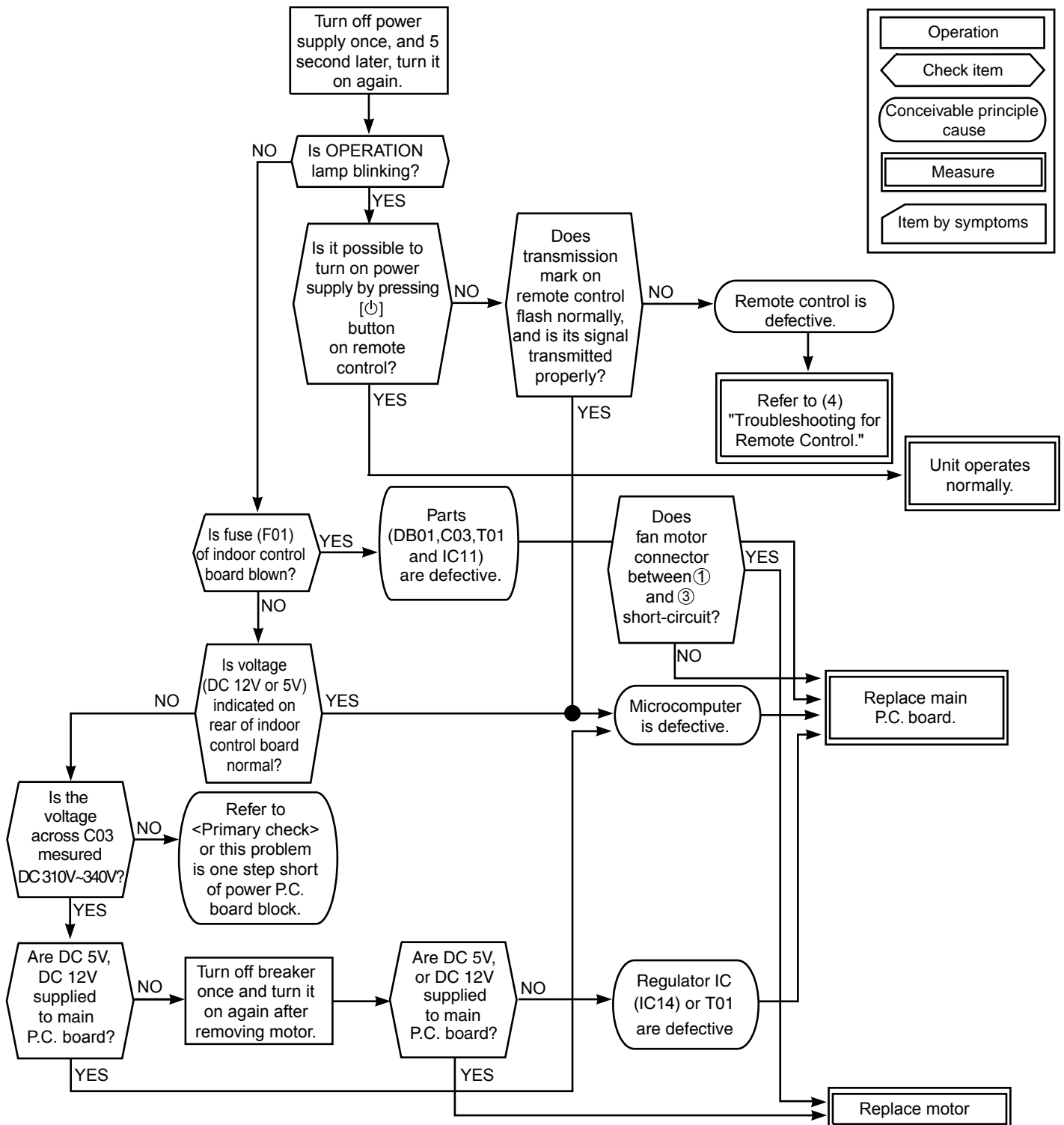
### 11-5. Judgment of Trouble by Every Symptom

#### 11-5-1. Indoor Unit (Including Remote Controller)

##### (1) Power is not turned on (Does not operate entirely)

###### <Primary check>

1. Is the supply voltage normal?
2. Is the normal voltage provided to the outdoor unit?
3. Is the crossover cable connected properly?
4. Is the fuse (F01) blown?



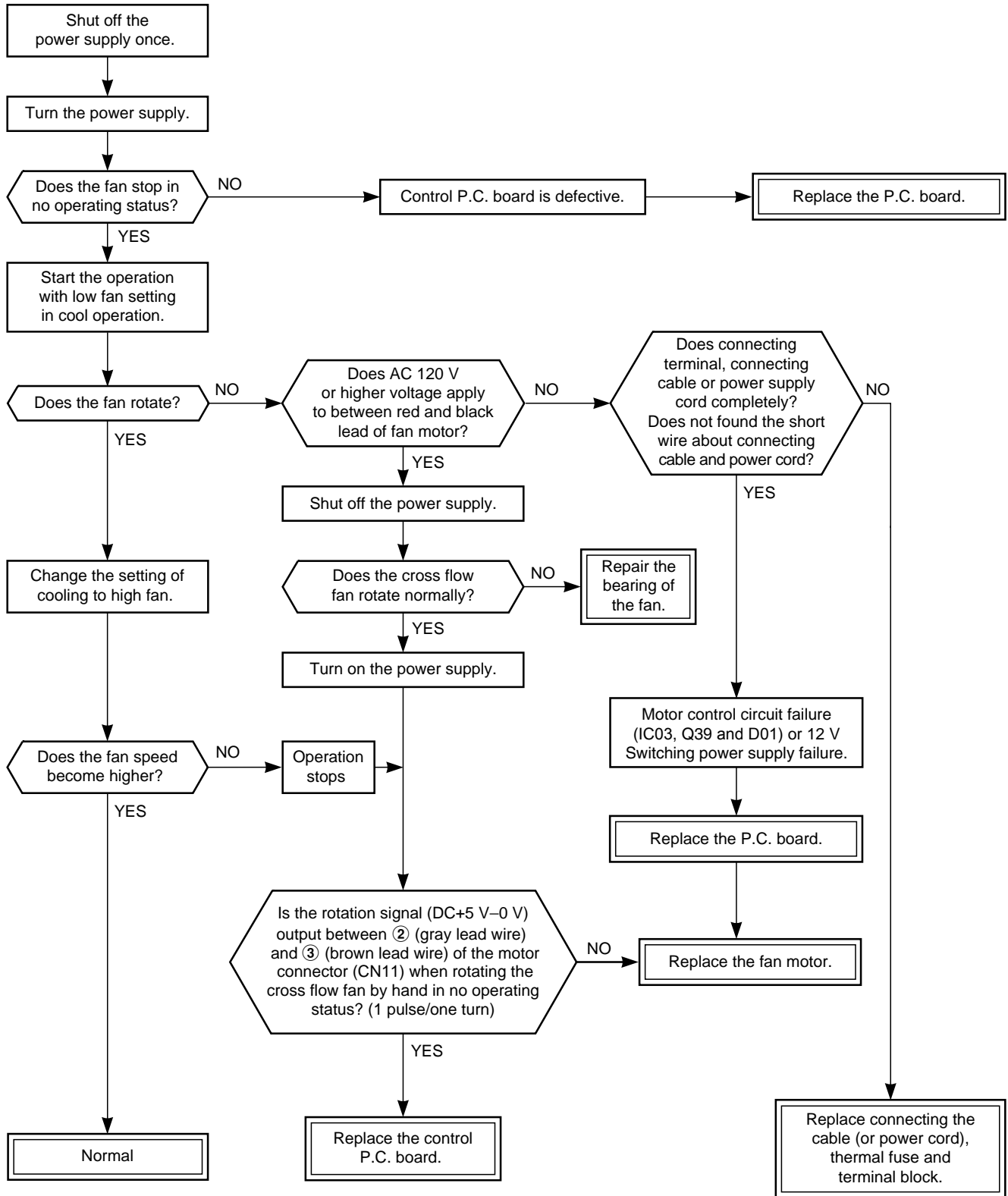
• Be sure to disconnect the motor connector CN10 after shut off the power supply, or it will be a cause of damage of the motor.



**(2) Only the indoor motor fan does not operate**

**<Primary check>**

1. Is it possible to detect the power supply voltage (AC220–240V) between ① and ② on the terminal block?
2. Does the indoor fan motor operate in cooling operation?  
(In heating operation, the indoor fan motor does not operate for approximately 10 minutes after it is turned on, to prevent a cold air from blowing in.)

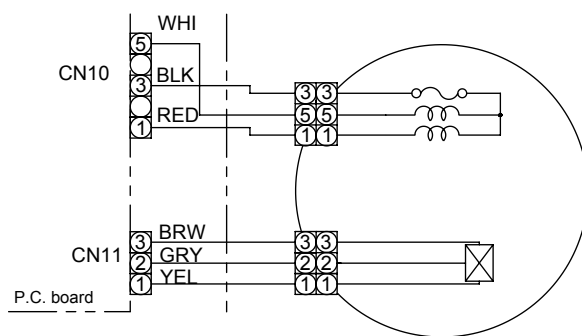


**(For AC fan motor)****<Inspection procedure>**

1. Remove the front panel. (Remove 2 screws.)
2. Remove the cover of the fan motor lead wires.
3. Check AC voltage with CN10 connector while the fan motor is rotating.

**NOTE :**

- Using a tester, measure the resistance value of each winding coil.
- Use a thin test rod.
- Do not disconnect the connector while the fan motor is rotating.
- For P.C. board side, proceed to the item "Only indoor fan does not operate" of "Judgment of Trouble by Every Symptom".

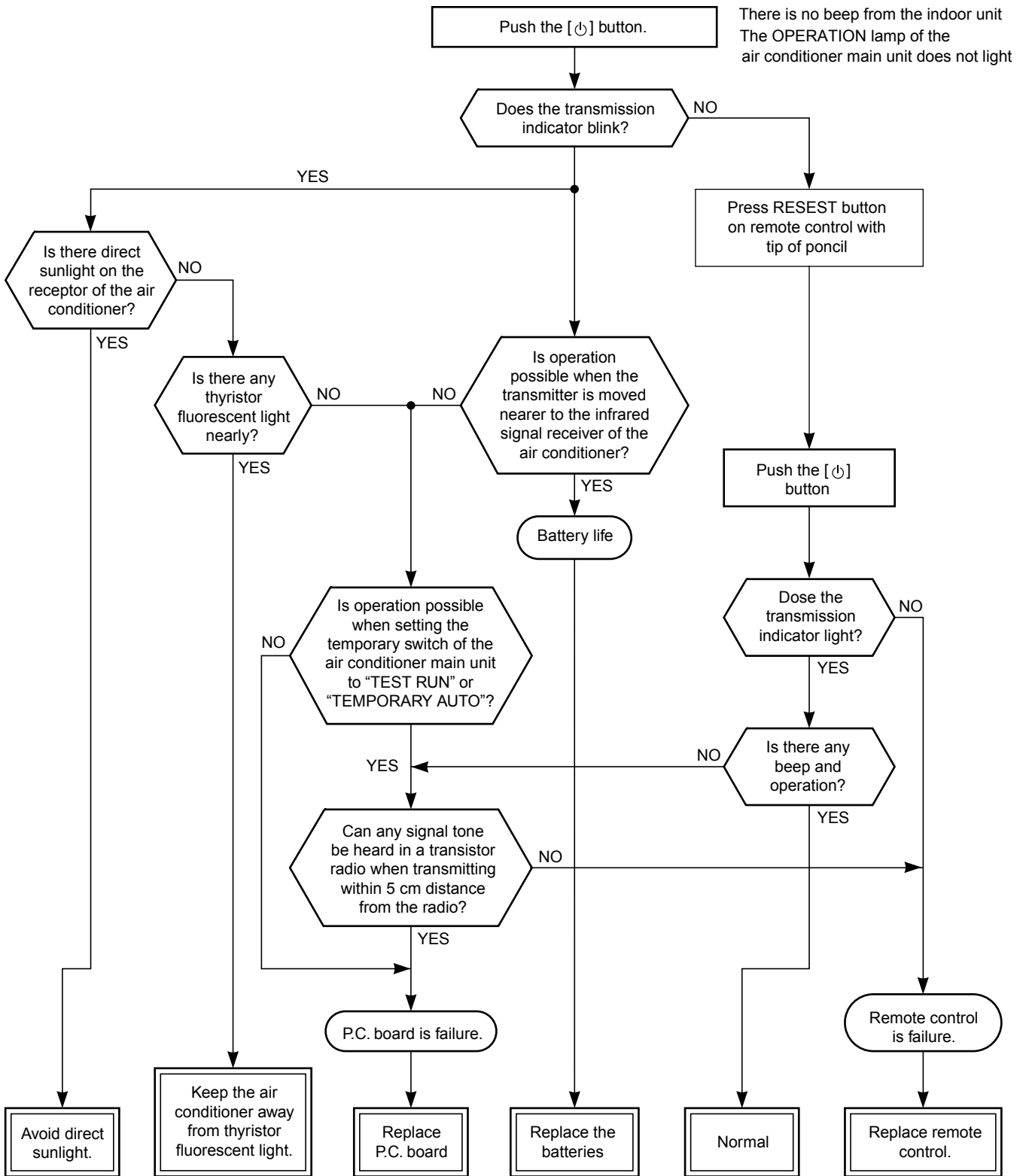


Position (P.C. board)	Resistance value
Between ③ (Black) - ① (Red)	120.6 ± 8.4 Ω
Between ③ (Black) - ⑤ (White)	244.2 ± 17 Ω
Between ① (Red) - ⑤ (White)	364.8 ± 25.5 Ω

**(3) Troubleshooting for remote controller**

**<Primary check>**

Check that A or B selected on the main unit is matched with A or B selected on the remote controller.



## **11-6. How to Check Simply the Main Parts**

### **11-6-1. How to Check the P.C. Board (Indoor Unit)**

#### **(1) Operating precautions**

- 1) When removing the front panel or the P.C. board, be sure to shut off the power supply breaker.
- 2) When removing the P.C. board, hold the edge of the P.C. board and do not apply force to the parts.
- 3) When connecting or disconnecting the connectors on the P.C. board, hold the whole housing. Do not pull at the lead wire.

#### **(2) Inspection procedures**

- 1) When a P.C. board is judged to be defective, check for disconnection, burning, or discoloration of the copper foil pattern on this P.C. board.
- 2) The P.C. board consists of the following 2 parts

##### **a. Main P.C. board part :**

DC power supply circuit, Indoor fan motor control circuit, CPU and peripheral circuits, buzzer, and Driving circuit of louver.

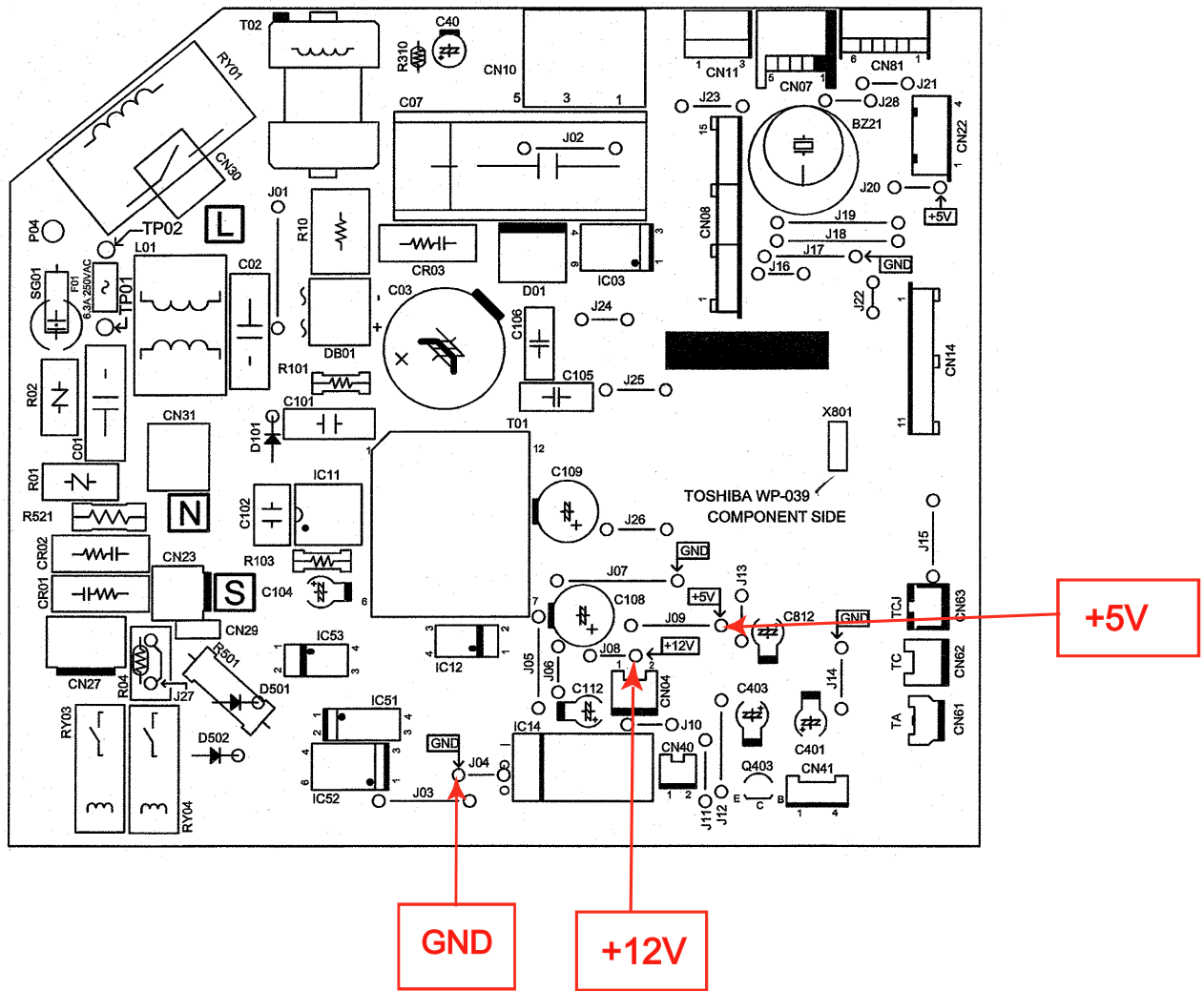
##### **b. Indication unit of infrared ray receiving infrared ray receiving circuit, LED :**

To check defect of the P.C. board, follow the procedure described below.

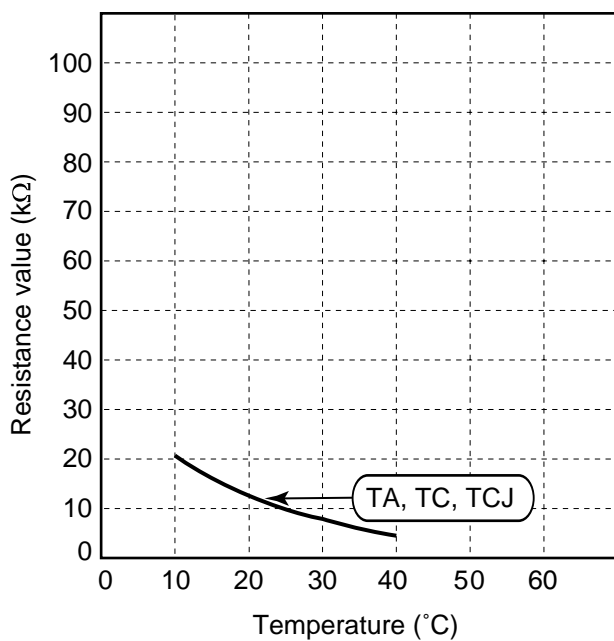
**(3) Check procedures****Table 11-6-1**

No.	Procedure	Check points	Causes
1	Turn off the power supply breaker and remove the P.C. board assembly from electronic parts base. Remove the connecting cables from the terminal block.	Check whether or not the fuse (F01) is blown.	Impulse voltage was applied or the indoor fan motor short-circuited.
2	Remove the connector of the motor and turn on the power supply breaker. If OPERATION indicator flashes (once per second), it is not necessary to check steps (1 to 3) in the right next column.	Check power supply voltage : 1. Between Pin 4 of RY01 and CN31 (AC 220–240V) 2. Between ⊕ and ⊖ of C03 (DC 310–340V) 3. Between 12V and GND 4. Between 5V and GND	1. The terminal block or the crossover cable is connected wrongly. 2. The capacitor (C01), line filter (L01), resistor (R10), or the diode (DB01) is defective. 3. T01 is defective. 4. IC14 and T01 are defective.
3	Push [⏻] button once to start the unit. (Do not set the mode to On-Timer operation.)	Check power supply voltage : 1. Between CN23 and CN31 (DC 15–60V)	IC51 and IC52 are defective.
4	Shorten the restart delay timer and start unit.	Check whether or not all indicators (OPERATION, TIMER, HI-POWER, ECO, Wi-Fi) are lit for 3 seconds and they return to normal 3 seconds later.	The indicators are defective or the housing assembly (CN14) is defective.
5	Push [⏻] button once to start the unit. • Shorten the restart delay timer. • Set the operation mode to COOL. • Set the fan speed level to AUTO. • Set the preset temperature much lower than the room temperature. (The unit (compressor) operates continuously in the above condition.)	1. Check whether or not the compressor operates. 2. Check whether or not the OPERATION indicator flashes.	1. The temperature of the indoor heat exchanger is extremely low. 2. The connection of the heat exchanger sensor is loose. (The connector is disconnected.) (CN62) 3. The heat exchanger sensor and the P.C. board are defective. (Refer to Table 11-4-1.) 4. The main P.C. board is defective.
6	If the above condition (No. 5) still continues, start the unit in the following condition. • Set the operation mode to HEAT. • Set the preset temperature much higher than room temperature.	1. Check whether or not the compressor operates. 2. Check whether or not the OPERATION indicator flashes.	1. The temperature of the indoor heat exchanger is extremely high. 2. The connection of the heat exchanger sensor short-circuited. (CN62) 3. The heat exchanger sensor and the P.C. board are defective. (Refer to Table 11-4-1.) 4. The main P.C. board is defective
7	Connect the motor connector to the motor and turn on the power supply. Start the unit the following condition. • Set the fan speed level to HIGH. (The unit (compressor) operates continuously in the above condition in No. 5.)	1. Check it is impossible to detect the voltage (AC120V or higher voltage) between red and black lead of the motor. 2. The motor does not operate or the fan motor does not rotate with high speed. (But it is possible to receive the signal from the remote controller.) 3. The motor rotates but vibrates strongly.	1. The indoor fan motor is defective. (Protected operation of P.C. board.) 2. The P.C. board is defective. 3. The connection of the motor connector is loose.

11-6-2. P . C . Board Layout

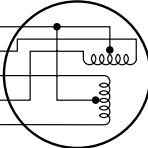


[1] Sensor characteristic table



TA : Room temp. sensor  
 TC, TCJ : Heat exchanger temp. sensor

**11-6-3. Indoor Unit (Other Parts)**

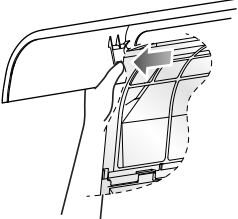
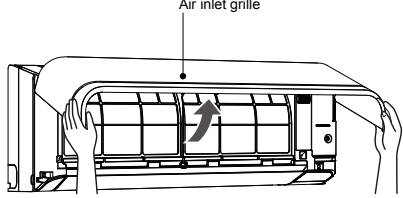
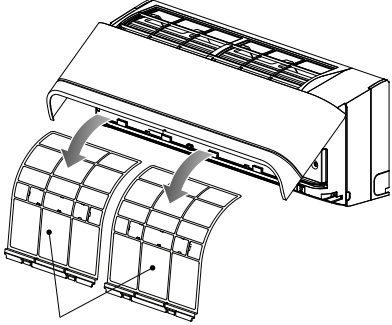
No.	Part name	Checking procedure																		
1	Room temp. (TA) sensor Heat exchanger (TC,TCJ) sensor	Disconnect the connector and measure the resistance value with tester. (Normal temp.) <table border="1" data-bbox="603 320 1423 416"> <thead> <tr> <th data-bbox="603 320 932 353">Temperature</th> <th data-bbox="936 320 1034 353">10°C</th> <th data-bbox="1038 320 1136 353">20°C</th> <th data-bbox="1141 320 1238 353">25°C</th> <th data-bbox="1243 320 1340 353">30°C</th> <th data-bbox="1345 320 1423 353">40°C</th> </tr> </thead> <tbody> <tr> <td data-bbox="603 353 932 387">Sensor</td> <td data-bbox="936 353 1034 387"></td> <td data-bbox="1038 353 1136 387"></td> <td data-bbox="1141 353 1238 387"></td> <td data-bbox="1243 353 1340 387"></td> <td data-bbox="1345 353 1423 387"></td> </tr> <tr> <td data-bbox="603 387 932 416">TA, TC, TCJ (kΩ)</td> <td data-bbox="936 387 1034 416">20.7</td> <td data-bbox="1038 387 1136 416">12.6</td> <td data-bbox="1141 387 1238 416">10.0</td> <td data-bbox="1243 387 1340 416">7.9</td> <td data-bbox="1345 387 1423 416">4.5</td> </tr> </tbody> </table>	Temperature	10°C	20°C	25°C	30°C	40°C	Sensor						TA, TC, TCJ (kΩ)	20.7	12.6	10.0	7.9	4.5
Temperature	10°C	20°C	25°C	30°C	40°C															
Sensor																				
TA, TC, TCJ (kΩ)	20.7	12.6	10.0	7.9	4.5															
2	Remote controller	Refer to 11-5-1. (3).																		
3	Louver motor 24BYJ48-ST	Measure the resistance value of each winding coil by using the tester. (Under normal temp. 25°C) <div data-bbox="627 566 906 712" style="display: flex; align-items: center;"> <div style="margin-right: 10px;">                         White ①①                          Yellow ②②                          Yellow ③③                          Yellow ④④                          Yellow ⑤⑤                     </div>  </div> <table border="1" data-bbox="991 548 1423 692"> <thead> <tr> <th data-bbox="991 548 1190 582">Position</th> <th data-bbox="1195 548 1423 582">Resistance value</th> </tr> </thead> <tbody> <tr> <td data-bbox="991 589 1190 611">1 to 2</td> <td data-bbox="1195 589 1423 611" rowspan="5" style="text-align: center; vertical-align: middle;">200Ω ± 7%</td> </tr> <tr> <td data-bbox="991 611 1190 633">1 to 3</td> </tr> <tr> <td data-bbox="991 633 1190 656">1 to 4</td> </tr> <tr> <td data-bbox="991 656 1190 678">1 to 5</td> </tr> <tr> <td data-bbox="991 678 1190 692">1 to 5</td> </tr> </tbody> </table> <p style="text-align: right; margin-right: 100px;">at 25°C</p>	Position	Resistance value	1 to 2	200Ω ± 7%	1 to 3	1 to 4	1 to 5	1 to 5										
Position	Resistance value																			
1 to 2	200Ω ± 7%																			
1 to 3																				
1 to 4																				
1 to 5																				
1 to 5																				
4	Indoor fan motor	Refer to 11-5-1. (2).																		

## 12. HOW TO REPLACE THE MAIN PARTS

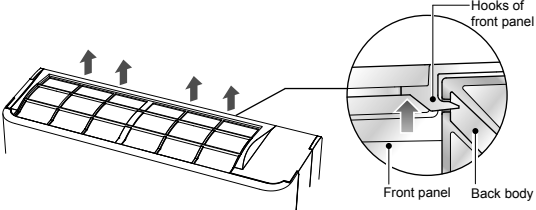
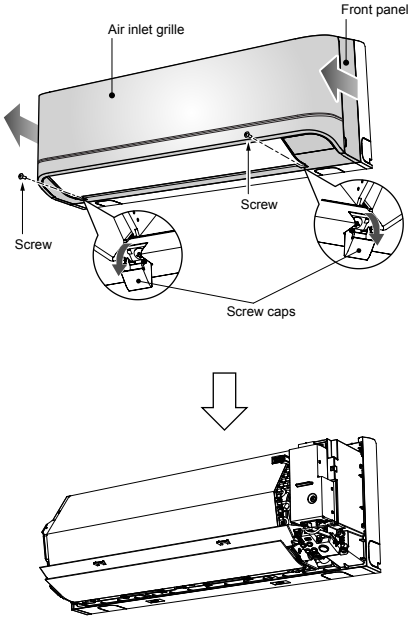
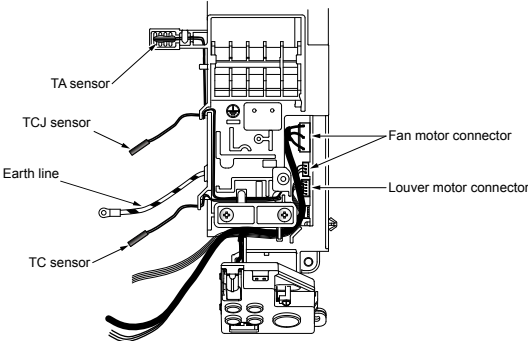
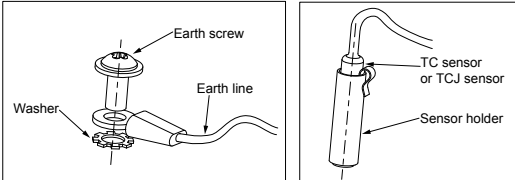
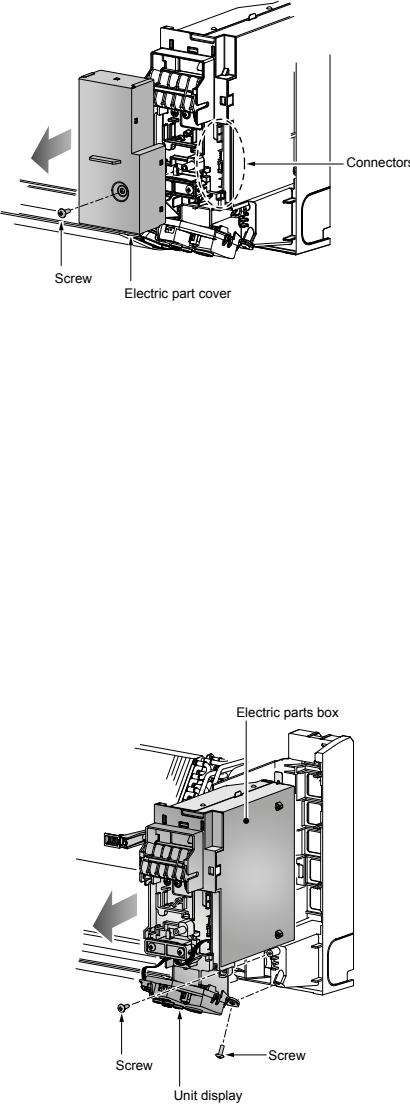
### WARNING

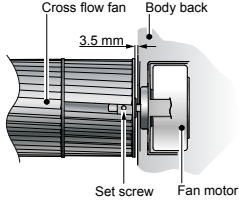
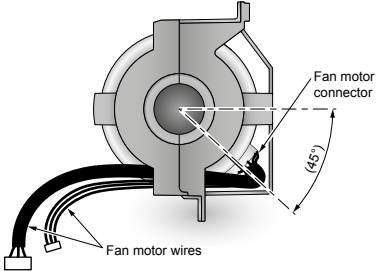
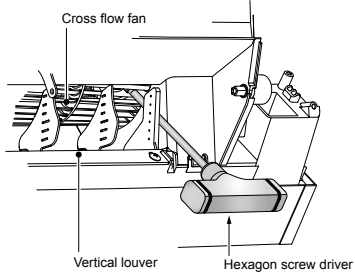
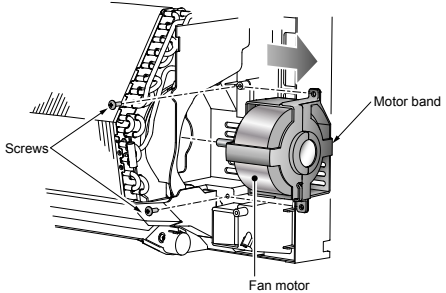
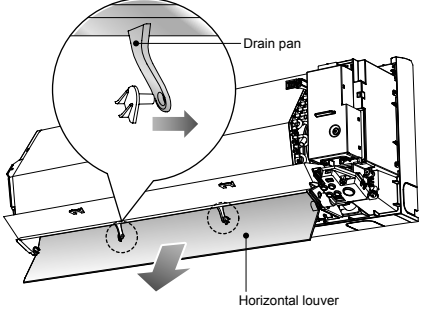
- Since high voltages pass through the electrical parts, turn off the power without fail before proceeding with the repairs.  
Electric shocks may occur if the power plug is not disconnected.
- After the repairs have been completed (after the front panel and cabinet have been installed), perform a test run, and check for smoking, unusual sounds and other abnormalities.  
If this check is omitted, a fire and/or electric shocks may occur.  
Before proceeding with the test run, install the front panel and cabinet.
- Ensure that the following steps are taken when doing repairs on the refrigerating cycle.
  1. Do not allow any naked flames in the surrounding area.  
If a gas stove or other appliance is being used, extinguish the flames before proceeding.  
If the flames are not extinguished, they may ignite any oil mixed with the refrigerant gas.
  2. Do not use welding equipment in an airtight room.  
Carbon monoxide poisoning may result if the room is not properly ventilated.
  3. Do not bring welding equipment near flammable objects.  
Flames from the equipment may cause the flammable objects to catch fire.
- **If keeping the power on is absolutely unavoidable while doing a job such as inspecting the circuitry, wear rubber gloves to avoid contact with the live parts.**  
Electric shocks may be received if the live parts are touched.  
High-voltage circuits are contained inside this unit.  
Proceed very carefully when conducting checks since directly touching the parts on the control circuit board may result in electric shocks.

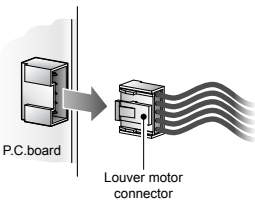
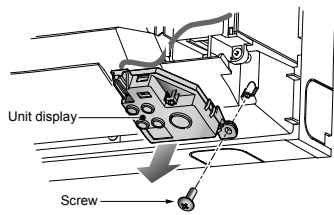
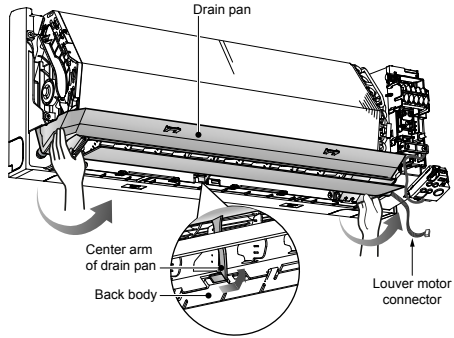
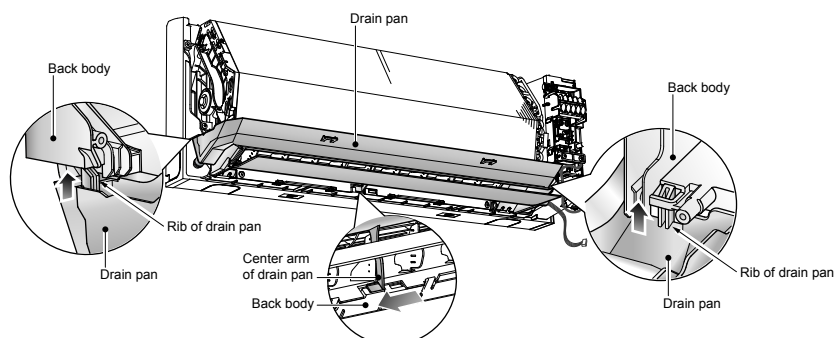
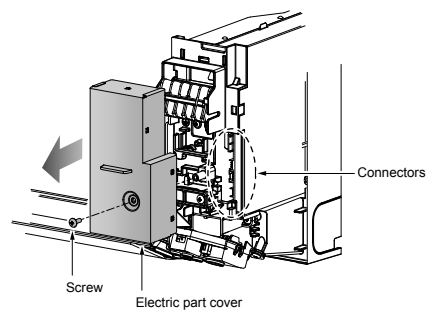
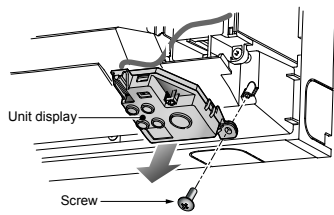
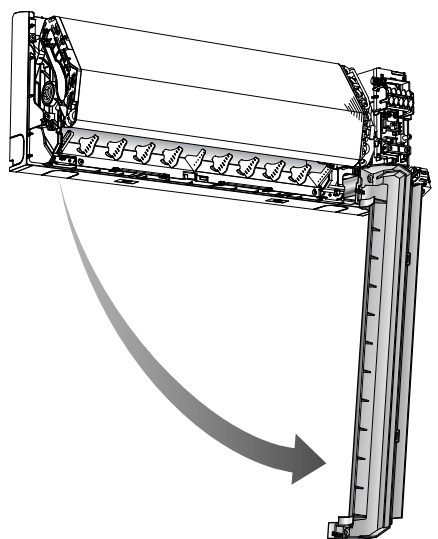
### 12-1. Indoor Unit

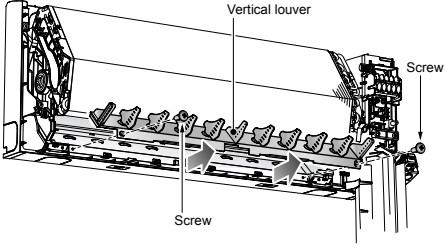
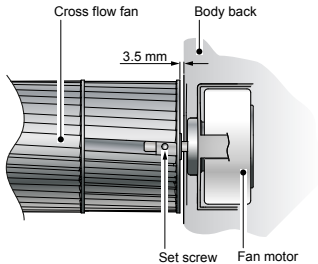
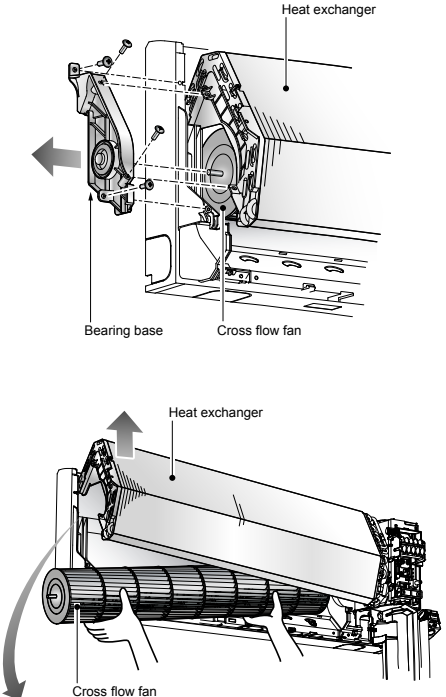
No.	Part name	Procedures	Remarks
①	Air inlet grille	1) Stop operation of the air conditioner and turn off its main power supply. 2) Open the air inlet grille and push it up until the air inlet grille take off.  <b>&lt;Remark&gt;</b> If you do not have enough space for push the air inlet grille up until it take off, you can push the arms of air inlet grille toward the outside, and remove the air inlet grille.  	
②	Air filters	1) Follow to the procedure in the item ①.   2) Remove the left and the right air filters from the front panel.	

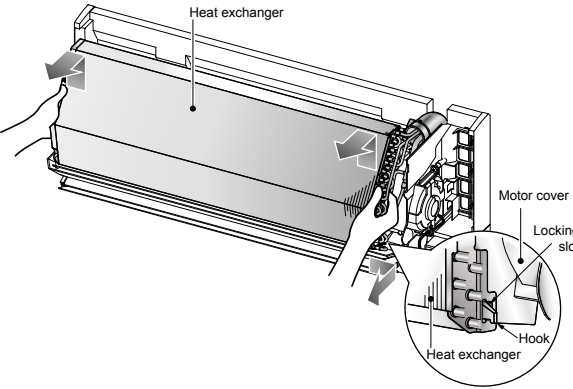
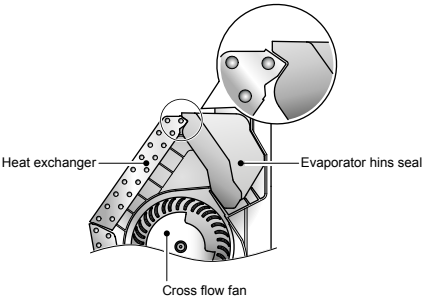
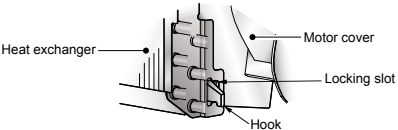
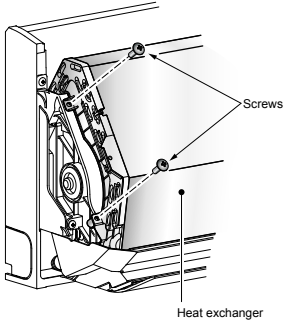
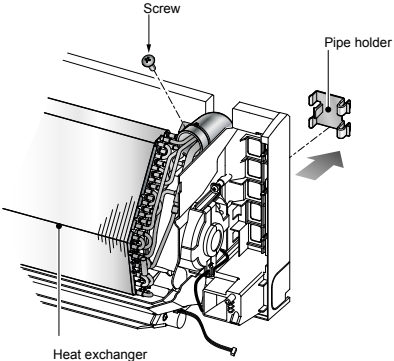


No.	Part name	Procedures	Remarks
③	Front panel	<p>1) Stop operation of the air conditioner and turn off its main power supply.</p> <p>2) Open two screw caps and securely remove screws (2 pcs.) at the front panel.</p>  <p>3) Take off the hooks of front panel from top side of the back body.</p> <p>4) Slightly open the lower part of the front panel then pull the upper part of the front panel toward you to remove it as shown on figure.</p>	
④	Electric part box assembly	<p>1) Follow the procedure item③.</p> <p>2) Remove screw holding the electric part cover.</p>  <p>3) Disconnect the connectors for the fan motor and louver motor from P.C. board assembly.</p>  <p>4) Remove the earth screw and earth line from evaporator.</p> <p>5) Pull out TC and TCJ sensor from sensor holder of the evaporator.</p> <p>6) Remove the 2 fixing screws that secures the electric parts box assembly, unit display assembly and remove the electric parts box assembly.</p>	

No.	Part name	Procedures	Remarks
⑤	Fan motor	<p>1) Follow the procedure item ③ and ④.                      2) Loosen the set screw of the cross flow fan.</p>  <p>3) Remove 2 fixing screws of the motor band.                      4) Pull the motor band and the fan motor outward.</p> <p><b>&lt;To re-installation&gt;</b></p> <ul style="list-style-type: none"> <li>- Check the type name of fan motor.</li> <li>- Keep connector position and arrange fan motor wires follow figure.</li> </ul>  <p style="text-align: center;">For SJM-240-25</p>	 
⑥	Horizontal louver	<p>1) Remove shaft of the horizontal louver from the back body. (First remove 2 the center shafts then remove the other shafts.)</p>	

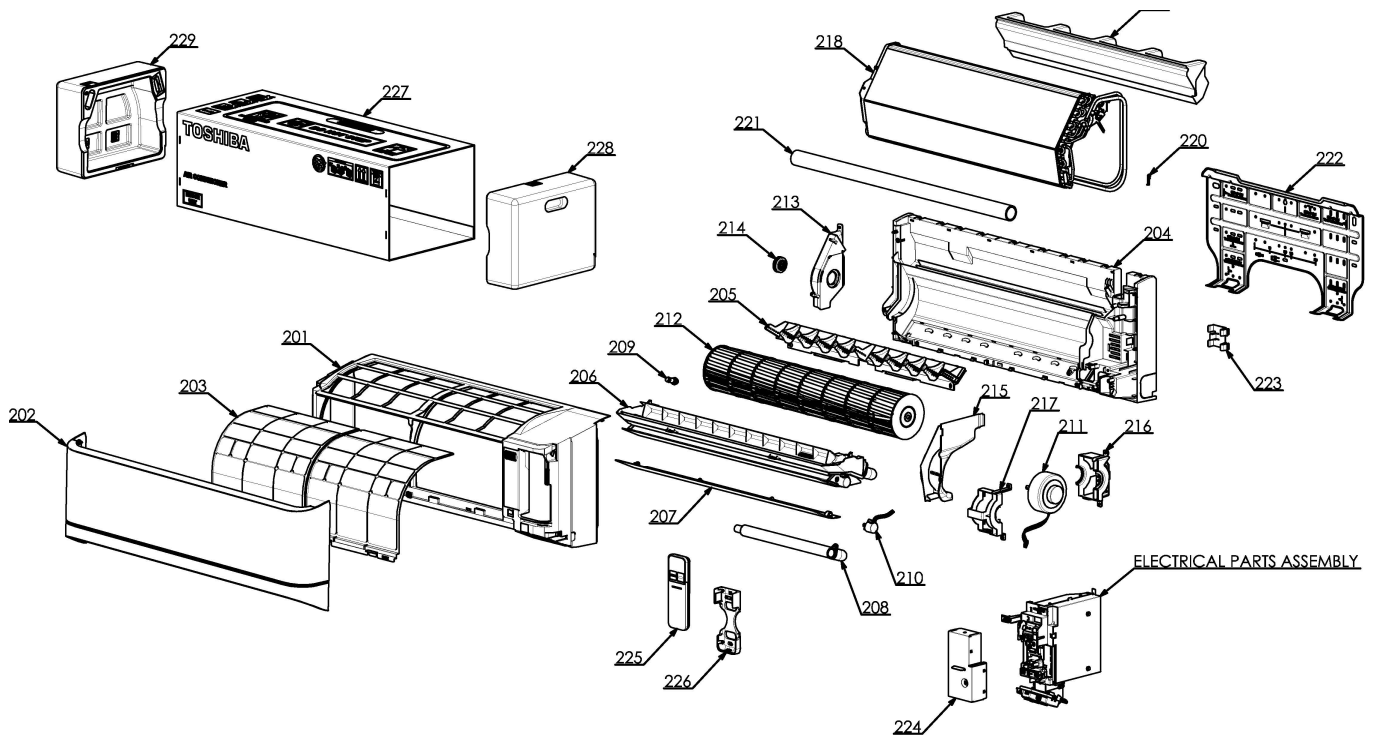
No.	Part name	Procedures	Remarks
⑦	Drain pan assembly	<p>1) Follow the procedure item ③.</p> <p>2) Remove screw holding the electric part cover.</p>  <p>3) Disconnect the louver motor connector (5P) from P.C. board assembly.</p> <p>4) Remove fixing screws of the unit display and remove unit display.</p>   <p>5) Remove the drain pan from the back body.</p> <p><b>&lt;To re-installation&gt;</b></p> <ul style="list-style-type: none"> <li>- Press the drain pan into the back body</li> <li>- Please make sure ribs of drain pan in left and right side must be install to lock position.</li> <li>- Press the center arm of drain pan to back body.</li> </ul> 	  

No.	Part name	Procedures	Remarks
⑧	Vertical louver assembly	1) Follow the procedure item③and⑦. 2) Remove 2 fixing screws from the base vertical louver then remove the vertical louver assembly from the body back.	
⑨	Cross flow fan	1) Follow the procedure item③and④. 2) Loosen the set screw of the cross flow fan. 3) Remove 4 fixing screws from the bearing base then remove it from the main unit.  4) Lift up the heat exchanger follow the figure. Pull out the left hand side until the cross flow fan is released from the shaft of the fan motor and then pull out the lower side of heat exchanger follow the figure.  <b>&lt;To re-installation&gt;</b> 1) To incorporate the fan motor and the motor into the position in the following figure. - Install the cross flow fan so that the right end of the 1st joint from the right of the Cross flow fan is keep 3.5mm from closed wall of the main unit.   - Holding the set screw, install the cross flow fan so that flat area on shaft of the fan motor comes to the mounting hole of the set screw.	

No.	Part name	Procedures	Remarks
⑩	Heat exchanger (Evaporator)	<p>1) Follow the procedure in item③and④.</p> <p>2) Remove 2 fixing screws at the left side of the heat exchanger.</p> <p>3) Remove fixing screw at the upper right side of the heat exchanger.</p> <p>4) Remove the pipe holder from the rear side of the main unit.</p> <p>5) Pull out the right hand side until the locking slot of heat exchanger is released from the hook of the motor cover then pull out the upper side of heat exchanger.</p>  <p><b>&lt;To re-installation&gt;</b>            In case of evaporator is assembled with evaporator hins seal :</p> <ul style="list-style-type: none"> <li>- Put the evaporator hins seal on the body back before assembly the heat exchanger.</li> <li>- Please keep assembly heat exchanger follow figure as below :</li> </ul>  <ul style="list-style-type: none"> <li>- Please make sure that the hook of motor cover must be installed into the locking slot of heat exchanger.</li> </ul> 	 

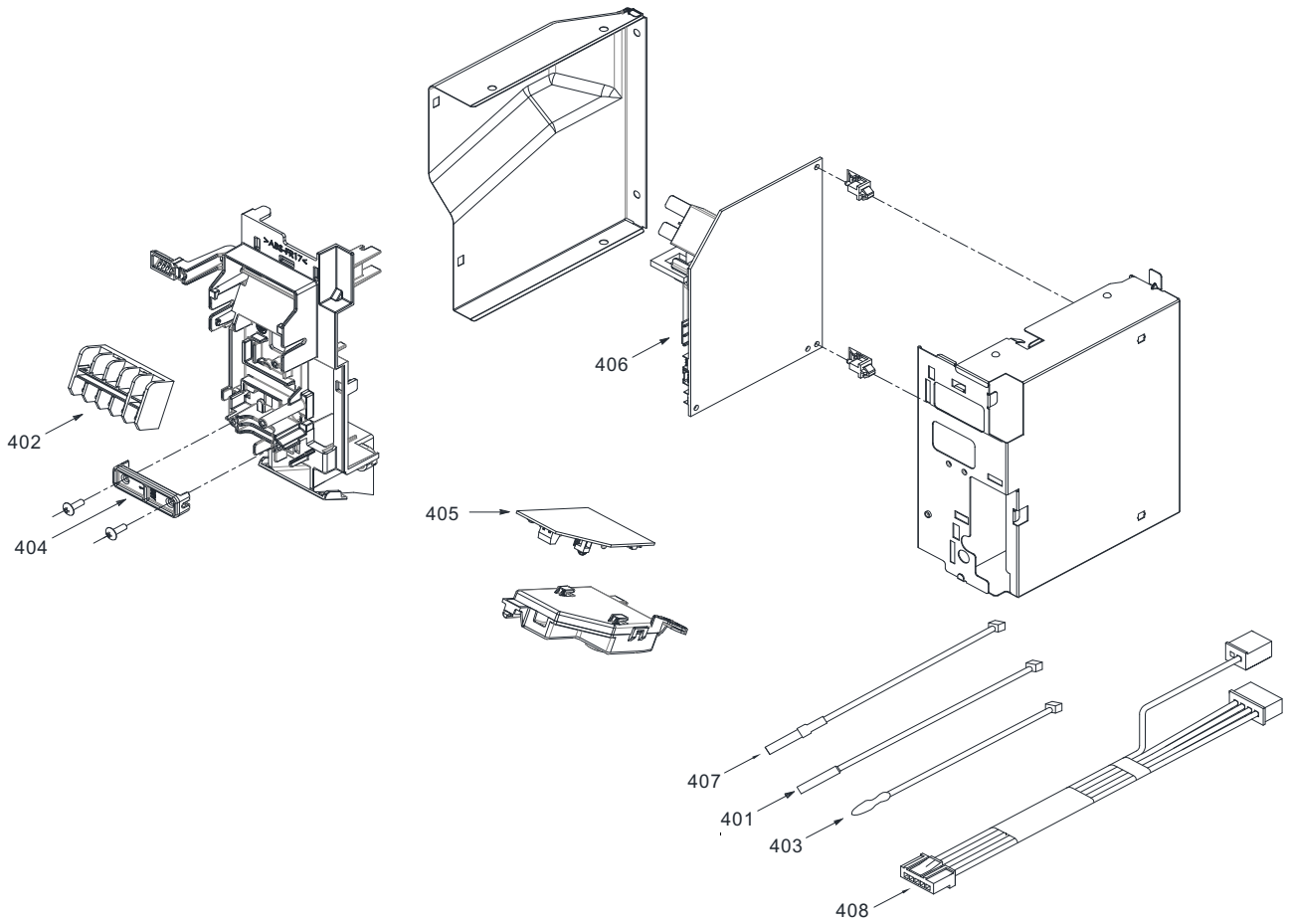
## 13. EXPLODED VIEWS AND PARTS LIST

### 13-1. Indoor Unit



Location No.	Part No.	Description	Location No.	Part No.	Description
201	43T00720	FRONT PANEL ASSY	216	43T39368	MOTOR BAND BACK
202	43T09537	GRILLE OF AIR INLET ASSY	217	43T39369	MOTOR BAND FRONT
203	43T80349	AIR FILTER	218	43T44605	REFRIGERATION CYCLE ASSY
204	43T03398	BACK BODY ASSY	219	43T39370	EVAPORATOR HINS SEAL
205	43T22343	VERTICAL LOUVER ASSY	220	43T19333	HOLDER, SENSOR
206	43T72339	DRAIN PAN ASSY	221	43T49359	PIPE, SHIELD
207	43T22345	HORIZONTAL LOUVER	222	43T82332	INSTALLATION PLATE
208	43T70321	DRAIN HOSE	223	43T49368	PIPE HOLDER
209	43T79322	DRAIN CAP	224	43T62360	TERMINAL COVER ASSY
210	43T21478	MOTOR; STEPPING	225	43T66384	WIRELESS REMOCO(WH-TA03NE)
211	43T21462	MOTOR FAN	226	43T83305	HOLDER, REMOTE CONTROL
212	43T20344	CROSS FLOW FAN ASSY	227	43T91305	PACKING SLEEVE
213	43T39365	BASE BEARING	228	43T91306	PACKING CUSHION RIGHT
214	43T22312	BEARING ASSY, MOLD	229	43T91307	PACKING CUSHION LEFT
215	43T39364	MOTOR COVER			

**13-2. Indoor Unit (Part-E)**  
**RAS-M05PKVSG-E**  
**RAS-M07PKVSG-E**



Location No.	Part No.	Description	Location No.	Part No.	Description
401	43T69319	TEMPERATURE SENSOR	406	43T6W318	PCB BOARD ASSY (RAS-M05PKVSG-E)
402	43T6V695	TERMINAL(3P)	406	43T6W309	PCB BOARD ASSY (RAS-M07PKVSG-E)
403	43T6V674	TEMPERATURE SENSOR	407	43T50306	TEMPERATURE SENSOR
404	43T62340	CORD-CLAMP	408	43T60480	HOUSING-WiFi
405	43T6V887	PC BOARD ASSY:WRS-LED			

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